



1. Identification

Dreduct identifier	COMANCUE	
Product identifier	COMANCHE	
Other means of identification		
Brand Code	8200, 739A, 897B	
Recommended use	For Industrial Use Only	
Recommended restrictions	Avoid dry cutting, blasting, c	or dust generation.
Manufacturer/Importer/Supplier/I	Distributor information	
Manufacturer		
Company name	HarbisonWalker Internationa	al
Address	1305 Cherrington Parkway,	Suite 100
	Moon Township	
	Pennsylvania	
	15108	
	US	
Telephone	General Phone:	412-375-6600
Website	www.thinkHWI.com	
Emergency phone number	Not available.	
Supplier	Not available.	

2. Hazard identification

Classified hazards

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

Label elements

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

Other hazards

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
ALPHA-ALUMINA		1344-28-1	60 - 80
ALUMINUM, ELEMENTAL		7429-90-5	2.5 - 10
Graphite		7782-42-5	2.5 - 10
MAGNESIUM OXIDE		1309-48-4	2.5 - 10
SILICA, AMORPHOUS, FUMED	Fumed Silica Silica, crystalline free	7631-86-9	2.5 - 10
Titanium Dioxide		13463-67-7	2.5 - 10
CARBON BLACK		1333-86-4	1 - 2.5
FERRIC OXIDE		1309-37-1	1 - 2.5
PHENOL		108-95-2	0.1 - 2.5

Chemical name	Common name and synonyms	CAS number	%
SILICA, CRYSTALLINE, CRISTOBALITE		14464-46-1	0.1 - 2.5
Other components below rep	ortable levels		10 - 25

Other components below reportable levels

Crystalline silica may be present at low concentrations; most of this is encapsulated in the coarse aggregate or as part of the clays or sands.

4. First-aid measures	
Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact	Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary irritation.
Indication of immediate medical attention and special treatment needed	Treat symptomatically.
5. Fire-fighting measures	

Suitable extinguishing media Unsuitable extinguishing media	Use fire-extinguishing media appropriate for surrounding materials. Not available.
Specific hazards arising from the chemical	Not applicable.
Special protective equipment and precautions for firefighters	Not available.

6. Accidental release measures

Keep unnecessary personnel away. For personal protection, see section 8 of the SDS. Personal precautions, protective equipment and emergency procedures Methods and materials for Stop the flow of material, if this is without risk. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS. containment and cleaning up Avoid discharge into drains, water courses or onto the ground. **Environmental precautions** 7. Handling and storage

Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places Precautions for safe handling where dust is formed. Observe good industrial hygiene practices. Store away from incompatible materials (see Section 10 of the SDS).

Conditions for safe storage, including any incompatibilities

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH	Threshold	Limit Values

Components	Туре	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
ALUMINUM, ELEMENTAL (CAS 7429-90-5)	TWA	1 mg/m3	Respirable fraction.
CARBON BLACK (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable fraction.
FERRIC OXIDE (CAS 1309-37-1)	TWA	5 mg/m3	Respirable fraction.
Graphite (CAS 7782-42-5)	TWA	2 mg/m3	Respirable fraction.
MAGNESIUM OXIDE (CAS 1309-48-4)	TWA	10 mg/m3	Inhalable fraction.

US. ACGIH Threshold Limit Values	
Components	

Components	Туре	Value	Form
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	TWA	0.025 mg/m3	Respirable fraction.
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Components	Туре	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	10 mg/m3	
ALUMINUM, ELEMENTAL (CAS 7429-90-5)	TWA	5 mg/m3	Pyrophoric powder.
		10 mg/m3	Dust.
CARBON BLACK (CAS 1333-86-4)	TWA	3.5 mg/m3	
FERRIC OXIDE (CAS 1309-37-1)	TWA	5 mg/m3	Respirable.
Graphite (CAS 7782-42-5)	TWA	2 mg/m3	Respirable.
MAGNESIUM OXIDE (CAS 1309-48-4)	TWA	10 mg/m3	Fume.
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	TWA	0.025 mg/m3	Respirable particles.
		0.025 mg/m3	Respirable.
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Туре	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	1 mg/m3	Respirable.
ALUMINUM, ELEMENTAL (CAS 7429-90-5)	TWA	1 mg/m3	Respirable.
CARBON BLACK (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable
FERRIC OXIDE (CAS 1309-37-1)	STEL	10 mg/m3	Fume.
	TWA	5 mg/m3	Dust.
		5 mg/m3	Fume.
		3 mg/m3	Respirable fraction.
		10 mg/m3	Total dust.
Graphite (CAS 7782-42-5)	TWA	2 mg/m3	Respirable.
MAGNESIUM OXIDE (CAS 1309-48-4)	STEL	10 mg/m3	Respirable dust and/or fume.
	TWA	3 mg/m3	Respirable dust and/or fume.
		10 mg/m3	Inhalable fume.
SILICA, AMORPHOUS, FUMED (CAS 7631-86-9)	TWA	4 mg/m3	Total
		1.5 mg/m3	Respirable.
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	TWA	0.025 mg/m3	Respirable fraction.

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

3 mg/m3 10 mg/m3 Act) Value 1 mg/m3 1 mg/m3	Respirable fraction. Total dust. Form Respirable fraction.
Act) Value 1 mg/m3	Form Respirable fraction.
Value 1 mg/m3	Respirable fraction.
1 mg/m3	Respirable fraction.
-	·
1 mg/m3	Deenirable freetier
	Respirable fraction.
3 mg/m3	Inhalable fraction.
5 mg/m3	Respirable fraction.
2 mg/m3	Respirable fraction.
10 mg/m3	Inhalable fraction.
0.025 mg/m3	Respirable fraction.
10 mg/m3	
	10 mg/m3 0.025 mg/m3

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

Components	Туре	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
ALUMINUM, ELEMENTAL (CAS 7429-90-5)	TWA	1 mg/m3	Respirable fraction.
CARBON BLACK (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable fraction.
FERRIC OXIDE (CAS 1309-37-1)	TWA	5 mg/m3	Respirable fraction.
Graphite (CAS 7782-42-5)	TWA	2 mg/m3	Respirable fraction.
MAGNESIUM OXIDE (CAS 1309-48-4)	TWA	10 mg/m3	Inhalable fraction.
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	TWA	0.05 mg/m3	Respirable fraction.
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	

Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)

Components	Туре	Value	Form	
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	10 mg/m3	Total dust.	_
ALUMINUM, ELEMENTAL (CAS 7429-90-5)	TWA	5 mg/m3	Welding fume.	
		10 mg/m3		
CARBON BLACK (CAS 1333-86-4)	TWA	3.5 mg/m3		
FERRIC OXIDE (CAS 1309-37-1)	TWA	5 mg/m3	Dust and fume.	
		10 mg/m3	Total dust.	
Graphite (CAS 7782-42-5)	TWA	2 mg/m3	Respirable dust.	
MAGNESIUM OXIDE (CAS 1309-48-4)	TWA	10 mg/m3	Fume.	

Components	Туре	Value	Form
SILICA, AMORPHOUS, FUMED (CAS 7631-86-9)	TWA	6 mg/m3	Respirable dust.
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	TWA	0.05 mg/m3	Respirable dust.
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	Total dust.
Biological limit values	No biological exposure limits noted t	or the ingredient(s).	
Exposure guidelines	Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled. The resin binder in this product was specifically engineered to have low toxicity, with minimal free-phenol (less than 100ppm in this refractory product) and no free-formaldehyde. Under certain conditions, thermal decomposition products may still include carbon monoxide, carbon dioxide, formaldehyde, phenol and aromatic and/or aliphatic compounds.		
Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.		
ndividual protection measure	s, such as personal protective equipr	nent	
Eye/face protection	Wear safety glasses with side shield	s (or goggles).	
Skin protection Hand protection	Wear appropriate chemical resistant	gloves.	
Other	Wear suitable protective clothing.		
Respiratory protection	Use a NIOSH/MSHA approved resp exceeding the exposure limits.	irator if there is a risk of exposur	e to dust/fume at levels
Thermal hazards	Wear appropriate thermal protective	clothing, when necessary.	

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	
Physical state	Solid.
Form	Brick or Cast Shape Solid.
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or exp	losive limits
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.

Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
10. Stability and reactivity	
Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials. Refractories containing crystalline silica may, after service, contain more or less crystalline silica. Care must be taken to avoid and/or control dust from demolition. If in doubt of the proper protection, seek advice from a safety professional.
	The organic binder in this product falls into a class known as phenolic resin. Refractory products using this type of binder are supplied in two forms, (1) shaped products such as brick and (2) monolithics/specialties such as refractory plastics and rams. The hazards associated with phenolic resin are different in the two forms. For pre-cured shapes (brick), the binder has been reacted or polymerized by heat to its solid form prior to shipment. On decomposition by heating, where there is sufficient air and heating rate, the gaseous products are mostly carbon dioxide and water. Under low or limited oxygen supply, decomposition products during heat-up and early service may include phenol, as well as aromatic and/or aliphatic derivatives. After a campaign in service, this refractory product should be completely coked and in that condition the material for disposal would be carbon and an inorganic oxide. During field installation of non-cured unshaped products (monolithics), there is a possibility of exposure to trace amounts of phenol by skin contact and inhalation. After the product has been heated to high temperatures in service, it will have similar decomposition characteristics to pre-cured shapes.
Incompatible materials	Strong oxidizing agents. Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	No adverse effects due to inhalation are expected.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics	Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity	Not available.
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory or skin sensitization	1	
Canada - Alberta OELs: Irrit	ant	
ALUMINUM, ELEMENTAL (CAS 7429-90-5) SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1) Titanium Dioxide (CAS 13463-67-7)		Irritant Irritant Irritant
•	,	lintant
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	This product is not expected t	
Germ cell mutagenicity	mutagenic or genotoxic.	product or any components present at greater than 0.1% are
Carcinogenicity	In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk" (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.	
ACGIH Carcinogens		
ALPHA-ALUMINA (CAS 1344-28-1) ALUMINUM, ELEMENTAL (CAS 7429-90-5) CARBON BLACK (CAS 1333-86-4)		A4 Not classifiable as a human carcinogen. A4 Not classifiable as a human carcinogen. A3 Confirmed animal carcinogen with unknown relevance to
FERRIC OXIDE (CAS 1309-37-1) MAGNESIUM OXIDE (CAS 1309-48-4) SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)		humans. A4 Not classifiable as a human carcinogen. A4 Not classifiable as a human carcinogen. A2 Suspected human carcinogen.
		A4 Not classifiable as a human carcinogen.
SILICA, CRYSTALLINE,	• • •	Suspected human carcinogen.
14464-46-1) Canada - Manitoba OELs: ca	arcinogenicity	
ALPHA-ALUMINA (CAS 1344-28-1) ALUMINUM, ELEMENTAL (CAS 7429-90-5) CARBON BLACK (CAS 1333-86-4) FERRIC OXIDE (CAS 1309-37-1) MAGNESIUM OXIDE (CAS 1309-48-4) SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)		Not classifiable as a human carcinogen. Not classifiable as a human carcinogen. Confirmed animal carcinogen with unknown relevance to humans. Not classifiable as a human carcinogen. Not classifiable as a human carcinogen. Suspected human carcinogen.
Titanium Dioxide (CAS 1	3463-67-7)	Not classifiable as a human carcinogen.
Canada - Quebec OELs: Ca		
		Detected carcinogenic effect in animals.
IARC Monographs. Overall	Evaluation of Carcinogenicity	
CARBON BLACK (CAS 1333-86-4) FERRIC OXIDE (CAS 1309-37-1) SILICA, AMORPHOUS, FUMED (CAS 7631-86-9) SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)		2B Possibly carcinogenic to humans.3 Not classifiable as to carcinogenicity to humans.3 Not classifiable as to carcinogenicity to humans.1 Carcinogenic to humans.
Titanium Dioxide (CAS 13463-67-7) 2B Possibly carcinogenic to humans. US. National Toxicology Program (NTP) Report on Carcinogens		
SILICA, CRYSTALLINE,		Nogens Known To Be Human Carcinogen.
14464-46-1) Reproductive toxicity	This product is not expected t	Reasonably Anticipated to be a Human Carcinogen. o cause reproductive or developmental effects.
Nopiouuclive luxicity	This product is not expected t	

Reproductive toxicity

Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	Not an aspiration hazard.	
12. Ecological information		
Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.	
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.	
Bioaccumulative potential		
Mobility in soil	No data available.	
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.	
13. Disposal considerations		
Disposal instructions	This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria	

Hazardous waste codefor hazardous waste.Hazardous waste codeSince this product is used in several industries, no Waste Code can be provided by the supplier.
The Waste Code should be determined in arrangement with your waste disposal partner or the
responsible authority.Waste from residues / unused
productsNot available.

Contaminated packaging	Not available.
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14. Transport information

TDG

Not regulated as dangerous goods.

ΙΑΤΑ

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Not applicable. Annex II of MARPOL 73/78 and the IBC Code

15. Regulatory information

Canadian regulations

This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated. Export Control List (CEPA 1999, Schedule 3) Not listed. **Greenhouse Gases** Not listed. Ontario. Toxic Substances. Toxic Reduction Act, 2009. Regulation 455/09 (July 1, 2011) ALUMINUM, ELEMENTAL (CAS 7429-90-5) **Precursor Control Regulations** Not regulated. International regulations **Stockholm Convention** Not applicable. **Rotterdam Convention** Not applicable. Kyoto protocol Not applicable.

Montreal Protocol Not applicable. **Basel Convention** Not applicable. International Inventories Inventory name Country(s) or region On inventory (yes/no)* Australia Australian Inventory of Chemical Substances (AICS) No Canada Domestic Substances List (DSL) No Canada Non-Domestic Substances List (NDSL) No China Inventory of Existing Chemical Substances in China (IECSC) No Europe European Inventory of Existing Commercial Chemical No Substances (EINECS) European List of Notified Chemical Substances (ELINCS) Europe No Japan Inventory of Existing and New Chemical Substances (ENCS) No Existing Chemicals List (ECL) Korea No New Zealand New Zealand Inventory Yes Philippines Philippine Inventory of Chemicals and Chemical Substances No (PICCS) Taiwan Taiwan Chemical Substance Inventory (TCSI) Yes United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory No

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date	09-04-2020
Version #	01
Disclaimer	This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.