

1. Identification

Product identifier	IRONMASTER
Other means of identification	
Brand Code	8652
Recommended use	For Industrial Use Only
Recommended restrictions	Users should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

Manufacturer/Supplier information

Manufacturer

Company name	HarbisonWalker International		
Address	1305 Cherrington Parkway, Suite 100 Moon Township, Pennsylvania 15108 US		
Telephone	General Phone:	412-375-6600	
Website	www.thinkHWI.com		
Emergency phone number	CHEMTREC 24 HOUR EMERGENCY #	1-800-424-9300	

2. Hazard(s) identification

Classified hazards

This item is defined as an article per OSHA (29 CFR 1910.1200) and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not hazardous per OSHA 29 CFR 1910.1200(c). However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. May cause respiratory irritation, lung injury, or cancer by inhalation. Limit skin contact. Wash hands after handling. Dispose of waste and residues in accordance with local authority requirements. Wear protective gloves/protective clothing/eye protection. Dust may cause cancer.

Label elements

This item is defined as an article per OSHA (29 CFR 1910.1200) and is therefore exempt from labeling. A Safety Data Sheet is available.

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Hazard(s) not otherwise classified (HNOC)

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3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Aluminium Oxide (Non-Fibrous)		1344-28-1	60 - 80
Formaldehyde, Oligomeric Reaction Products With Phenol		9003-35-4	2.5 - 10
Graphite		7782-42-5	2.5 - 10
SILICON CARBIDE		409-21-2	2.5 - 10
Silicon Dioxide		7631-86-9	2.5 - 10

Chemical name	Common name and synonyms	CAS number	%
Titanium Dioxide		13463-67-7	2.5 - 10
Aluminium		7429-90-5	1 - 2.5
Diiron Trioxide		1309-37-1	1 - 2.5
Cristobalite		14464-46-1	0.1 - 1
Other components below reportable levels			0.1 - 1

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a POISON CENTER or doctor/physician if you feel unwell.
Skin contact	Take off immediately all contaminated clothing. Wash off with soap and water. Get medical advice/attention if you feel unwell. Get medical attention if irritation develops and persists. Wash contaminated clothing before reuse.
Eye contact	Do not rub eyes. Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary irritation.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	Take off immediately all contaminated clothing. If concerned: Get medical advice. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media	Use fire-extinguishing media appropriate for surrounding materials.
Unsuitable extinguishing media	Not available.
Specific hazards arising from the chemical	Not applicable.
Special protective equipment and precautions for firefighters	Not available.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of dust. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Stop the flow of material, if this is without risk. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Prevent product from entering drains. Following product recovery, flush area with water. Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
Environmental precautions	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground. Inform appropriate managerial or supervisory personnel of all environmental releases.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Minimize dust generation and accumulation. Do not breathe dust. Avoid breathing dust. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Do not taste or swallow. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	PEL	5 mg/m ³	Respirable dust.
		15 mg/m ³	Total dust.
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	PEL	5 mg/m ³	Respirable fraction.
		15 mg/m ³	Total dust.
Diiron Trioxide (CAS 1309-37-1)	PEL	10 mg/m ³	Fume.
Graphite (CAS 7782-42-5)	PEL	5 mg/m ³	Respirable fraction.
		15 mg/m ³	Total dust.
SILICON CARBIDE (CAS 409-21-2)	PEL	5 mg/m ³	Respirable fraction.
		15 mg/m ³	Total dust.
Titanium Dioxide (CAS 13463-67-7)	PEL	15 mg/m ³	Total dust.

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value	Form
Cristobalite (CAS 14464-46-1)	TWA	0.15 mg/m ³	Total dust.
		0.05 mg/m ³	Respirable.
Graphite (CAS 7782-42-5)	TWA	1.2 mppcf	Respirable.
		15 mppcf	
Silicon Dioxide (CAS 7631-86-9)	TWA	0.8 mg/m ³	
		20 mppcf	

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	1 mg/m ³	Respirable fraction.
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	TWA	1 mg/m ³	Respirable fraction.
Cristobalite (CAS 14464-46-1)	TWA	0.025 mg/m ³	Respirable fraction.
Diiron Trioxide (CAS 1309-37-1)	TWA	5 mg/m ³	Respirable fraction.
Graphite (CAS 7782-42-5)	TWA	2 mg/m ³	Respirable fraction.
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m ³	

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	5 mg/m ³	Welding fume or pyrophoric powder.
		5 mg/m ³	Respirable.
		10 mg/m ³	Total
Cristobalite (CAS 14464-46-1)	TWA	3 fibers/cm ³	Dust.

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Diiron Trioxide (CAS 1309-37-1)	TWA	3 fibers/cm ³	Fiber.
		5 mg/m ³	Fiber, total
		5 mg/m ³	fibers, total dust
		5 mg/m ³	Dust and fume.
Graphite (CAS 7782-42-5)	TWA	2.5 mg/m ³	Respirable.
SILICON CARBIDE (CAS 409-21-2)	TWA	5 mg/m ³	Respirable.
Silicon Dioxide (CAS 7631-86-9)	TWA	10 mg/m ³	Total
		6 mg/m ³	

Biological limit values	No biological exposure limits noted for the ingredient(s).
Exposure guidelines	Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.
Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.
Individual protection measures, such as personal protective equipment	
Eye/face protection	Wear safety glasses with side shields (or goggles).
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves.
Other	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.
Respiratory protection	Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties**Appearance**

Physical state	Solid.
Form	Solid
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.

Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Acids. Chlorine. Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure. Contact your sales representative for clarification.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Harmful if inhaled.
Skin contact	Toxic in contact with skin.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity	Toxic in contact with skin. Harmful if inhaled. Harmful if swallowed.
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. May cause cancer. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.

IARC Monographs. Overall Evaluation of Carcinogenicity

Cristobalite (CAS 14464-46-1)	1 Carcinogenic to humans.
Diiron Trioxide (CAS 1309-37-1)	3 Not classifiable as to carcinogenicity to humans.
Silicon Dioxide (CAS 7631-86-9)	3 Not classifiable as to carcinogenicity to humans.
Titanium Dioxide (CAS 13463-67-7)	2B Possibly carcinogenic to humans.

US. National Toxicology Program (NTP) Report on Carcinogens

Cristobalite (CAS 14464-46-1)	Known To Be Human Carcinogen. Reasonably Anticipated to be a Human Carcinogen.
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US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity	Harmful to aquatic life with long lasting effects.
Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.
Hazardous waste code	Not applicable.
Waste from residues / unused products	Not available.
Contaminated packaging	Not available.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
One or more components are not listed on TSCA.
All chemical substances in this product are listed on the TSCA chemical substance inventory where required.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Titanium Dioxide (CAS 13463-67-7)

Listed: September 2, 2011

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	No

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision**Issue date** 05-22-2015**Version #** 01**Disclaimer** This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.**Revision Information** Product and Company Identification: Physical States
Composition / Information on Ingredients: After Reaction Composition
Transport Information: Proper Shipping Name/Packing Group