

1. Identification

Product identifier GREENTHERM 28 LI

Other means of identification

Brand Code 0253

Recommended use For Industrial Use Only

Recommended restrictions None known.

Manufacturer/Supplier information

Manufacturer

Company name HarbisonWalker International
Address 1305 Cherrington Parkway, Suite 100
Moon Township, Pennsylvania 15108 US
Telephone General Phone: 412-375-6600
Website www.thinkHWI.com
Emergency phone number CHEMTREC 24 HOUR 1-800-424-9300
EMERGENCY #

2. Hazard(s) identification

Classified hazards

This item is defined as an article per OSHA (29 CFR 1910.1200) and is therefore exempt from labeling. A Safety Data Sheet is available. This item is not hazardous per GHS and OSHA 29 CFR 1910.1200(c). However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards.

Label elements

This item is defined as an article per OSHA (29 CFR 1910.1200) and is therefore exempt from labeling. A Safety Data Sheet is available. This item is not hazardous per GHS and OSHA 29 CFR 1910.1200(c). However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards.

Hazard(s) not otherwise classified (HNOC)

This item is defined as an article per OSHA (29 CFR 1910.1200) and is therefore exempt from labeling. A Safety Data Sheet is available. This item is not hazardous per GHS and OSHA 29 CFR 1910.1200(c). However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards.

3. Composition/information on ingredients

Mixtures

| Chemical name | Common name and synonyms | CAS number | % |
|-------------------------------|--------------------------|------------|---------|
| Aluminium Oxide (Non-Fibrous) | | 1344-28-1 | 60 - 80 |
| Silicon Dioxide | | 7631-86-9 | 20 - 40 |
| Calcium Oxide | | 1305-78-8 | 1 - 2.5 |
| Titanium Dioxide | | 13463-67-7 | 1 - 2.5 |
| Cristobalite | | 14464-46-1 | 0.1 - 1 |
| Quartz (SiO ₂) | | 14808-60-7 | 0.1 - 1 |

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation

Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact

Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

Ingestion

Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

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| Most important symptoms/effects, acute and delayed | Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. |
| Indication of immediate medical attention and special treatment needed | Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed. |
| General information | If concerned: Get medical advice. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. |

5. Fire-fighting measures

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| Suitable extinguishing media | Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). |
| Unsuitable extinguishing media | Do not use water jet as an extinguisher, as this will spread the fire. |
| Specific hazards arising from the chemical | During fire, gases hazardous to health may be formed. |
| Special protective equipment and precautions for firefighters | Self-contained breathing apparatus and full protective clothing must be worn in case of fire. |
| Fire fighting equipment/instructions | Use water spray to cool unopened containers. |
| Specific methods | Use standard firefighting procedures and consider the hazards of other involved materials. |
| General fire hazards | No unusual fire or explosion hazards noted. |

6. Accidental release measures

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| Personal precautions, protective equipment and emergency procedures | Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS. |
| Methods and materials for containment and cleaning up | Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. |
| Environmental precautions | Avoid discharge into drains, water courses or onto the ground. |

7. Handling and storage

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| Precautions for safe handling | Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Should be handled in closed systems, if possible. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. |
| Conditions for safe storage, including any incompatibilities | Store locked up. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS). |

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

| Components | Type | Value | Form |
|---|------|----------|----------------------|
| Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1) | PEL | 5 mg/m3 | Respirable fraction. |
| Calcium Oxide (CAS 1305-78-8) | PEL | 15 mg/m3 | Total dust. |
| Titanium Dioxide (CAS 13463-67-7) | PEL | 5 mg/m3 | Total dust. |
| | | 15 mg/m3 | Total dust. |

US. OSHA Table Z-3 (29 CFR 1910.1000)

| Components | Type | Value | Form |
|--|------|------------------------|-------------|
| Cristobalite (CAS 14464-46-1) | TWA | 0.15 mg/m ³ | Total dust. |
| | | 0.05 mg/m ³ | Respirable. |
| | | 1.2 mppcf | Respirable. |
| Quartz (SiO ₂) (CAS 14808-60-7) | TWA | 0.3 mg/m ³ | Total dust. |
| | | 0.1 mg/m ³ | Respirable. |
| | | 2.4 mppcf | Respirable. |
| Silicon Dioxide (CAS 7631-86-9) | TWA | 0.8 mg/m ³ | |
| | | 20 mppcf | |

US. ACGIH Threshold Limit Values

| Components | Type | Value | Form |
|---|------|-------------------------|----------------------|
| Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1) | TWA | 1 mg/m ³ | Respirable fraction. |
| Calcium Oxide (CAS 1305-78-8) | TWA | 2 mg/m ³ | |
| Cristobalite (CAS 14464-46-1) | TWA | 0.025 mg/m ³ | Respirable fraction. |
| Quartz (SiO ₂) (CAS 14808-60-7) | TWA | 0.025 mg/m ³ | Respirable fraction. |
| Titanium Dioxide (CAS 13463-67-7) | TWA | 10 mg/m ³ | |

US. NIOSH: Pocket Guide to Chemical Hazards

| Components | Type | Value | Form |
|--|------|--------------------------|--------------------|
| Calcium Oxide (CAS 1305-78-8) | TWA | 2 mg/m ³ | |
| Cristobalite (CAS 14464-46-1) | TWA | 3 fibers/cm ³ | Fiber. |
| | | 3 fibers/cm ³ | Dust. |
| | | 5 mg/m ³ | Fiber, total |
| | | 5 mg/m ³ | fibers, total dust |
| Quartz (SiO ₂) (CAS 14808-60-7) | TWA | 0.05 mg/m ³ | Respirable dust. |
| Silicon Dioxide (CAS 7631-86-9) | TWA | 6 mg/m ³ | |

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection**Hand protection**

Wear appropriate chemical resistant gloves.

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

| | |
|----------------|----------------|
| Physical state | Not available. |
| Form | SolidBrick |
| Color | White. |

Odor Not available.

Odor threshold Not available.

pH Not available.

Melting point/freezing point Not available.

Initial boiling point and boiling range Not available.

Flash point Not available.

Evaporation rate Not available.

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

Flammability limit - upper (%) Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure Not available.

Vapor density Not available.

Relative density Not available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity Not available.

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.

Conditions to avoid Contact with incompatible materials.

Incompatible materials Acids. Fluorine. Chlorine.
Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure. Contact your sales representative for clarification.

Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation May cause irritation to the respiratory system. Prolonged inhalation may be harmful.

Skin contact Causes severe skin burns.

Eye contact Causes serious eye damage.

Ingestion Causes digestive tract burns.

Symptoms related to the physical, chemical and toxicological characteristics Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Information on toxicological effects

Acute toxicity Not available.
Skin corrosion/irritation Causes severe skin burns and eye damage.
Serious eye damage/eye irritation Causes serious eye damage.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.
Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity May cause cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

| | |
|---|---|
| Cristobalite (CAS 14464-46-1) | 1 Carcinogenic to humans. |
| Quartz (SiO ₂) (CAS 14808-60-7) | 1 Carcinogenic to humans. |
| Silicon Dioxide (CAS 7631-86-9) | 3 Not classifiable as to carcinogenicity to humans. |
| Titanium Dioxide (CAS 13463-67-7) | 2B Possibly carcinogenic to humans. |

US. National Toxicology Program (NTP) Report on Carcinogens

| | |
|---|---|
| Cristobalite (CAS 14464-46-1) | Known To Be Human Carcinogen. Reasonably Anticipated to be a Human Carcinogen. |
| Quartz (SiO ₂) (CAS 14808-60-7) | Known To Be Human Carcinogen. |

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure Not classified.
Specific target organ toxicity - repeated exposure Not classified.
Aspiration hazard Not likely, due to the form of the product.
Chronic effects Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability No data is available on the degradability of this product.
Bioaccumulative potential No data available.
Mobility in soil No data available.
Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations Dispose in accordance with all applicable regulations.
Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established. Not applicable.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes
Delayed Hazard - Yes
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting)

| Chemical name | CAS number | % by wt. |
|-------------------------------|------------|----------|
| Aluminium Oxide (Non-Fibrous) | 1344-28-1 | 60 - 80 |

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. Massachusetts RTK - Substance List

Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)
Calcium Oxide (CAS 1305-78-8)
Cristobalite (CAS 14464-46-1)
Quartz (SiO₂) (CAS 14808-60-7)
Silicon Dioxide (CAS 7631-86-9)
Titanium Dioxide (CAS 13463-67-7)

US. New Jersey Worker and Community Right-to-Know Act

Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)
Calcium Oxide (CAS 1305-78-8)
Cristobalite (CAS 14464-46-1)

Quartz (SiO₂) (CAS 14808-60-7)
Silicon Dioxide (CAS 7631-86-9)
Titanium Dioxide (CAS 13463-67-7)

US. Pennsylvania Worker and Community Right-to-Know Law

Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)
Calcium Oxide (CAS 1305-78-8)
Cristobalite (CAS 14464-46-1)
Quartz (SiO₂) (CAS 14808-60-7)
Silicon Dioxide (CAS 7631-86-9)
Titanium Dioxide (CAS 13463-67-7)

US. Rhode Island RTK

Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

| | |
|---|---------------------------|
| Quartz (SiO ₂) (CAS 14808-60-7) | Listed: October 1, 1988 |
| Titanium Dioxide (CAS 13463-67-7) | Listed: September 2, 2011 |

International Inventories

| Country(s) or region | Inventory name | On inventory (yes/no)* |
|-----------------------------|--|------------------------|
| Australia | Australian Inventory of Chemical Substances (AICS) | Yes |
| Canada | Domestic Substances List (DSL) | Yes |
| Canada | Non-Domestic Substances List (NDSL) | No |
| China | Inventory of Existing Chemical Substances in China (IECSC) | Yes |
| Europe | European Inventory of Existing Commercial Chemical Substances (EINECS) | Yes |
| Europe | European List of Notified Chemical Substances (ELINCS) | No |
| Japan | Inventory of Existing and New Chemical Substances (ENCS) | Yes |
| Korea | Existing Chemicals List (ECL) | Yes |
| New Zealand | New Zealand Inventory | Yes |
| Philippines | Philippine Inventory of Chemicals and Chemical Substances (PICCS) | Yes |
| United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes |

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 03-23-2015
Version # 01

Disclaimer HarbisonWalker International cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.

Revision Information Product and Company Identification: Product and Company Identification
Composition / Information on Ingredients: Ingredients