1. Identification

Product identifier: ARCO 60

Other means of identification:
- Brand Code: 5067

Recommended use: For Industrial Use Only

Recommended restrictions: Users should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

Manufacturer/Supplier information

Manufacturer:
- Company name: HarbisonWalker International
- Address: 1305 Cherrington Parkway, Suite 100
  Moon Township, Pennsylvania 15108 US
- Telephone: General Phone: 412-375-6600
- Emergency phone number: CHEMTREC 24 HOUR 1-800-424-9300

Website: www.thinkHWI.com

2. Hazard(s) identification

Classified hazards:
This item is defined as an article per OSHA (29 CFR 1910.1200) and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not hazardous per OSHA 29 CFR 1910.1200(c). However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. May cause respiratory irritation, lung injury, or cancer by inhalation. Limit skin contact. Wash hands after handling. Dispose of waste and residues in accordance with local authority requirements. Wear protective gloves/protective clothing/eye protection. Dust may cause cancer.

Label elements:
This item is defined as an article per OSHA (29 CFR 1910.1200) and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not hazardous per OSHA 29 CFR 1910.1200(c). However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. May cause respiratory irritation, lung injury, or cancer by inhalation. Limit skin contact. Wash hands after handling. Dispose of waste and residues in accordance with local authority requirements. Wear protective gloves/protective clothing/eye protection. Dust may cause cancer.

Hazard(s) not otherwise classified (HNOC):
This item is defined as an article per OSHA (29 CFR 1910.1200) and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not hazardous per OSHA 29 CFR 1910.1200(c). However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. May cause respiratory irritation, lung injury, or cancer by inhalation. Limit skin contact. Wash hands after handling. Dispose of waste and residues in accordance with local authority requirements. Wear protective gloves/protective clothing/eye protection. Dust may cause cancer.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mullite</td>
<td></td>
<td>1302-93-8</td>
<td>60 - 80</td>
</tr>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
<td></td>
<td>1344-28-1</td>
<td>10 - 20</td>
</tr>
<tr>
<td>Cristobalite</td>
<td></td>
<td>14464-46-1</td>
<td>10 - 20</td>
</tr>
<tr>
<td>Silicon Dioxide</td>
<td></td>
<td>7631-86-9</td>
<td>10 - 20</td>
</tr>
<tr>
<td>Quartz (SiO2)</td>
<td></td>
<td>14808-60-7</td>
<td>1 - 2.5</td>
</tr>
</tbody>
</table>
Material: ARCO 60  
5067   Version #: 01   Issue date: 05-13-2015

**4. First-aid measures**

<table>
<thead>
<tr>
<th>Inhalation</th>
<th>Move to fresh air. Call a physician if symptoms develop or persist.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin contact</td>
<td>Wash off with soap and water. Get medical attention if irritation develops and persists.</td>
</tr>
<tr>
<td>Eye contact</td>
<td>Rinse with water. Get medical attention if irritation develops and persists.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>Rinse mouth. Get medical attention if symptoms occur.</td>
</tr>
<tr>
<td>Most important</td>
<td>Direct contact with eyes may cause temporary irritation.</td>
</tr>
<tr>
<td>symptoms/effects, acute and delayed</td>
<td></td>
</tr>
<tr>
<td>Indication of immediate medical attention and special treatment needed</td>
<td>Treat symptomatically.</td>
</tr>
<tr>
<td>General information</td>
<td>Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.</td>
</tr>
</tbody>
</table>

**5. Fire-fighting measures**

<table>
<thead>
<tr>
<th>Suitable extinguishing media</th>
<th>Use fire-extinguishing media appropriate for surrounding materials.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Unsuitable extinguishing media</td>
<td>Not available.</td>
</tr>
<tr>
<td>Specific hazards arising from the chemical</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Special protective equipment and precautions for firefighters</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

**6. Accidental release measures**

| Personal precautions, protective equipment and emergency procedures | Keep unnecessary personnel away. For personal protection, see section 8 of the SDS. |
| Methods and materials for containment and cleaning up | Stop the flow of material, if this is without risk. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS. |
| Environmental precautions | Avoid discharge into drains, water courses or onto the ground. |

**7. Handling and storage**

| Precautions for safe handling | Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Do not breathe dust. Avoid prolonged exposure. |
| Conditions for safe storage, including any incompatibilities | Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS). |

**8. Exposure controls/personal protection**

**Occupational exposure limits**

**US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)</td>
<td>PEL</td>
<td>5 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>PEL</td>
<td>15 mg/m3</td>
<td>Total dust.</td>
</tr>
<tr>
<td>US. OSHA Table Z-3 (29 CFR 1910.1000)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cristobalite (CAS 14464-46-1)</td>
<td>TWA</td>
<td>0.15 mg/m3</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.05 mg/m3</td>
<td>Respirable.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1.2 mppcf</td>
<td>Respirable.</td>
</tr>
</tbody>
</table>
### US. OSHA Table Z-3 (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quartz (SiO2) (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.3 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.1 mg/m³</td>
<td>Respirable.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2.4 mppcf</td>
<td>Respirable.</td>
</tr>
<tr>
<td>Silicon Dioxide (CAS 7631-86-9)</td>
<td>TWA</td>
<td>0.8 mg/m³</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>20 mppcf</td>
<td></td>
</tr>
</tbody>
</table>

### US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Cristobalite (CAS 14464-46-1)</td>
<td>TWA</td>
<td>0.025 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Mullite (CAS 1302-93-8)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Quartz (SiO2) (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.025 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

### US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cristobalite (CAS 14464-46-1)</td>
<td>TWA</td>
<td>3 fibers/cm³</td>
<td>Fiber.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3 fibers/cm³</td>
<td>Dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5 mg/m³</td>
<td>Fiber, total</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5 mg/m³</td>
<td>fibers, total dust</td>
</tr>
<tr>
<td>Quartz (SiO2) (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.05 mg/m³</td>
<td>Respirable dust.</td>
</tr>
<tr>
<td>Silicon Dioxide (CAS 7631-86-9)</td>
<td>TWA</td>
<td>6 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

### Biological limit values

No biological exposure limits noted for the ingredient(s).

### Exposure guidelines

Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

### Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

### Individual protection measures, such as personal protective equipment

#### Eye/face protection

Wear safety glasses with side shields (or goggles).

#### Skin protection

- **Hand protection**
  
  Wear appropriate chemical resistant gloves.

- **Other**
  
  Wear suitable protective clothing.

#### Respiratory protection

Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

#### Thermal protection

Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

### 9. Physical and chemical properties

#### Appearance

- **Physical state**: Solid.
- **Form**: Solid
Material name: ARCO 60

10. Stability and reactivity
Reactivity
The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability
Material is stable under normal conditions.
 Possibility of hazardous reactions
No dangerous reaction known under conditions of normal use.
Conditions to avoid
Contact with incompatible materials.
Incompatible materials
Fluorine, Chlorine.
 Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure. Contact your sales representative for clarification.
Hazardous decomposition products
No hazardous decomposition products are known.

11. Toxicological information
Information on likely routes of exposure
Inhalation
Prolonged inhalation may be harmful.
Skin contact
No adverse effects due to skin contact are expected.
Eye contact
Direct contact with eyes may cause temporary irritation.
Ingestion
Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics
Direct contact with eyes may cause temporary irritation.
Information on toxicological effects
Acute toxicity
Not available.
Skin corrosion/irritation
Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation
Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization
Respiratory sensitization
Not a respiratory sensitizer.
Skin sensitization
This product is not expected to cause skin sensitization.

Germ cell mutagenicity
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity
In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.

IARC Monographs. Overall Evaluation of Carcinogenicity
Cristobalite (CAS 14464-46-1) 1 Carcinogenic to humans.
Quartz (SiO2) (CAS 14808-60-7) 1 Carcinogenic to humans.
Silicon Dioxide (CAS 7831-86-9) 3 Not classifiable as to carcinogenicity to humans.
Titanium Dioxide (CAS 13463-67-7) 2B Possibly carcinogenic to humans.

US. National Toxicology Program (NTP) Report on Carcinogens
Cristobalite (CAS 14464-46-1) Known To Be Human Carcinogen.
Quartz (SiO2) (CAS 14808-60-7) Known To Be Human Carcinogen.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.

Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure
Not classified.

Specific target organ toxicity - repeated exposure
Not classified.

Aspiration hazard
Not an aspiration hazard.

Chronic effects
Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability
No data is available on the degradability of this product.

Bioaccumulative potential
No data available.

Mobility in soil
No data available.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions
This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

Hazardous waste code
Not applicable.

Waste from residues / unused products
Not available.

Contaminated packaging
Not available.
14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable.

15. Regulatory information

US federal regulations
One or more components are not listed on TSCA.
This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
Hazard categories
Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

SARA 313 (TRI reporting)

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>% by wt.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
<td>1344-28-1</td>
<td>10 - 20</td>
</tr>
</tbody>
</table>

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)
Not listed.

US. Massachusetts RTK - Substance List
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)
Cristobalite (CAS 14464-46-1)
Quartz (SiO2) (CAS 14808-60-7)
Silicon Dioxide (CAS 7631-86-9)
Titanium Dioxide (CAS 13463-67-7)

US. New Jersey Worker and Community Right-to-Know Act
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)
Cristobalite (CAS 14464-46-1)
Quartz (SiO2) (CAS 14808-60-7)
US. Pennsylvania Worker and Community Right-to-Know Law
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)
Cristobalite (CAS 14464-46-1)
Quartz (SiO2) (CAS 14808-60-7)
Silicon Dioxide (CAS 7631-86-9)
Titanium Dioxide (CAS 13463-67-7)

US. Rhode Island RTK
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)

US. California Proposition 65
California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain
any chemicals currently listed as carcinogens or reproductive toxins.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance
Quartz (SiO2) (CAS 14808-60-7) Listed: October 1, 1988
Titanium Dioxide (CAS 13463-67-7) Listed: September 2, 2011

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>No</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>No</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>No</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date: 05-13-2015
Version #: 01

Disclaimer: This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Composition / Information on Ingredients: After Reaction Composition