1. Identification

Product identifier ZIRMULCAST

Other means of identification
Brand Code 545B

Recommended use For Industrial or Professional Use Only

Recommended restrictions Avoid dry cutting, blasting, or dust generation.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer
Company name HarbisonWalker International
Address 1305 Cherrington Parkway, Suite 100
Moon Township, Pennsylvania 15108 US
Telephone General Phone: 412-375-6600
Website www.thinkHWI.com
Emergency phone number CHEMTREC 24 HOUR 1-800-424-9300 EMERGENCY #

2. Hazard(s) identification

Physical hazards Not classified.
Health hazards Not classified.

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements
Hazard symbol None.
Signal word None.

Hazard statement The mixture does not meet the criteria for classification.

Precautionary statement
Prevention Observe good industrial hygiene practices.
Response Wash hands after handling.
Storage Store away from incompatible materials.
Disposal Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
<td></td>
<td>1344-28-1</td>
<td>60 - 80</td>
</tr>
<tr>
<td>Zircon</td>
<td></td>
<td>14940-68-2</td>
<td>20 - 40</td>
</tr>
<tr>
<td>Fumes, Silica</td>
<td></td>
<td>69012-64-2</td>
<td>2.5 - 10</td>
</tr>
<tr>
<td>Cement, Alumina, Chemicals</td>
<td></td>
<td>65997-16-2</td>
<td>1 - 2.5</td>
</tr>
<tr>
<td>Quartz (SiO2)</td>
<td></td>
<td>14808-60-7</td>
<td>&lt; 0.5</td>
</tr>
</tbody>
</table>

Other components below reportable levels 0.1 - 2.5

Crystalline silica may be present at low concentrations; most of this is encapsulated in the coarse aggregate or as part of the clays or sands.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact
Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact
Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists.

Ingestion
Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed
Dusts may irritate the respiratory tract, skin and eyes.

Indication of immediate medical attention and special treatment needed
Treat symptomatically.

General information
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures
Suitable extinguishing media
Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media
Not available.

Specific hazards arising from the chemical
Not applicable.

Special protective equipment and precautions for firefighters
Not available.

6. Accidental release measures
Personal precautions, protective equipment and emergency procedures
Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up
Avoid the generation of dusts during clean-up. Collect dust using a vacuum cleaner equipped with HEPA filter. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. For waste disposal, see section 13 of the SDS.

Environmental precautions
Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage
Precautions for safe handling
Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Do not breathe dust. Avoid prolonged exposure. Practice good housekeeping.

Conditions for safe storage, including any incompatibilities
Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection
Occupational exposure limits
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)</td>
<td>PEL</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Quartz (SiO2) (CAS 14808-60-7)</td>
<td>PEL</td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td>Zircon (CAS 14940-68-2)</td>
<td>PEL</td>
<td>0.05 mg/m³</td>
<td>Respirable dust.</td>
</tr>
<tr>
<td>US. OSHA Table Z-3 (29 CFR 1910.1000)</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
</tbody>
</table>
### US. OSHA Table Z-3 (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fumes, Silica (CAS 69012-64-2)</td>
<td>TWA</td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>50 mppcf</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mppcf</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Quartz (SiO2) (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.8 mg/m³</td>
<td>TWA 0.8 mg/m³ Fumes, Silica (CAS 69012-64-2)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>20 mppcf</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.1 mg/m³</td>
<td>Respirable.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2.4 mppcf</td>
<td>Respirable.</td>
</tr>
</tbody>
</table>

### US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Quartz (SiO2) (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.025 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Zircon (CAS 14940-68-2)</td>
<td>STEL</td>
<td>10 mg/m³</td>
<td></td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>5 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

### US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fumes, Silica (CAS 69012-64-2)</td>
<td>TWA</td>
<td>6 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Quartz (SiO2) (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.05 mg/m³</td>
<td>Respirable dust.</td>
</tr>
<tr>
<td>Zircon (CAS 14940-68-2)</td>
<td>STEL</td>
<td>10 mg/m³</td>
<td></td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>5 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**Exposure guidelines**

Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled. Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

The resin binder in this product was specifically engineered to have low toxicity, with minimal free-phenol (less than 100ppm in this refractory product) and no free-formaldehyde. Under certain conditions, thermal decomposition products may still include carbon monoxide, carbon dioxide, formaldehyde, phenol and aromatic and/or aliphatic compounds. Zirconium silicates (zircon sands) contain trace amounts (106-120 pCi/g) of naturally occurring radioactive uranium and thorium. Overexposure by inhalation to respirable dust containing uranium and thorium may cause lung cancer. Eye contact with the dust may cause eye irritation. Measurements made by Dupont during the use of a similar mineral sand indicated the observance of the 5 mg/m³ OSHA PEL for respirable dust and/or the PEL for quartz ensures the user is below the exposure limits established for uranium and thorium. No LD50 or LC50 can be found for zircon sand.

**Appropriate engineering controls**

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**

Wear safety glasses with side shields (or goggles).

**Skin protection**

**Hand protection**

Wear appropriate chemical resistant gloves.

**Other**

Wear appropriate chemical resistant clothing.
Respiratory protection: Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

Thermal hazards: Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance
Physical state: Solid.
Form: Powder.
Color: Not available.

Odor: Not available.
Odor threshold: Not available.

pH: Not available.
Melting point/freezing point: Not available.
Initial boiling point and boiling range: Not available.

Flash point: Not available.
Evaporation rate: Not available.

Flammability (solid, gas): Not available.

Upper/lower flammability or explosive limits
Flammability limit - lower (%): Not available.
Flammability limit - upper (%): Not available.
Explosive limit - lower (%): Not available.
Explosive limit - upper (%): Not available.

Vapor pressure: Not available.
Vapor density: Not available.
Relative density: Not available.

Solubility(ies)
Solubility (water): Not available.
Partition coefficient (n-octanol/water): Not available.

Auto-ignition temperature: Not available.
Decomposition temperature: Not available.
Viscosity: Not available.

Other information
Explosive properties: Not explosive.
Oxidizing properties: Not oxidizing.

10. Stability and reactivity

Reactivity: The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability: Material is stable under normal conditions.

Possibility of hazardous reactions: No dangerous reaction known under conditions of normal use.

Conditions to avoid: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.
**Incompatible materials**
Acids. Chlorine.

**Hazardous decomposition products**
No hazardous decomposition products are known.

### 11. Toxicological information

**Information on likely routes of exposure**

**Inhalation**
Dust may irritate respiratory system. Prolonged inhalation may be harmful.

**Skin contact**
Dust or powder may irritate the skin.

**Eye contact**
Dust may irritate the eyes.

**Ingestion**
Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics**
Dusts may irritate the respiratory tract, skin and eyes.

**Information on toxicological effects**

**Acute toxicity**
Not known.

**Skin corrosion/irritation**
Prolonged skin contact may cause temporary irritation.

**Serious eye damage/eye irritation**
Direct contact with eyes may cause temporary irritation.

**Respiratory or skin sensitization**

**Respiratory sensitization**
Not a respiratory sensitizer.

**Skin sensitization**
This product is not expected to cause skin sensitization.

**Germ cell mutagenicity**
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity**
In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.

**IARC Monographs. Overall Evaluation of Carcinogenicity**

- Fumes, Silica (CAS 69012-64-2) Not classifiable as to carcinogenicity to humans.
- Quartz (SiO2) (CAS 14808-60-7) Carcinogenic to humans.

- Quartz (SiO2) (CAS 14808-60-7) Cancer

**US. National Toxicology Program (NTP) Report on Carcinogens**
- Quartz (SiO2) (CAS 14808-60-7) Known To Be Human Carcinogen.

**Reproductive toxicity**
This product is not expected to cause reproductive or developmental effects.

- **Developmental effects**
  - Quartz (SiO2) 0

- **Developmental effects - EU category**
  - Quartz (SiO2) 0

- **Embryotoxicity**
  - Quartz (SiO2) 0

- **Reproductivity**
  - Quartz (SiO2) 0

**Specific target organ toxicity - single exposure**
Not classified.
Specific target organ toxicity - repeated exposure  Not classified.
Aspiration hazard  Not an aspiration hazard.
Chronic effects  Prolonged inhalation may be harmful.

12. Ecological information
Ecotoxicity  The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability  No data is available on the degradability of any ingredients in the mixture.
Bioaccumulative potential  No data available.
Mobility in soil  No data available.
Other adverse effects  No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations
Disposal instructions  This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.
Hazardous waste code  Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.

14. Transport information
DOT  Not regulated as dangerous goods.
IATA  Not regulated as dangerous goods.
IMDG  Not regulated as dangerous goods.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code  Not applicable.

15. Regulatory information
US federal regulations  This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)  Not regulated.
CERCLA Hazardous Substance List (40 CFR 302.4)  Not listed.
SARA 304 Emergency release notification  Not regulated.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)
Quartz (SiO2) (CAS 14808-60-7)  Cancer
  lung effects
  immune system effects
  kidney effects

Superfund Amendments and Reauthorization Act of 1986 (SARA)
SARA 302 Extremely hazardous substance  Not listed.
SARA 311/312 Hazardous chemical  No
SARA 313 (TRI reporting)

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>% by wt.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
<td>1344-28-1</td>
<td>60 - 80</td>
</tr>
</tbody>
</table>

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations

California Proposition 65

WARNING: This product can expose you to chemicals including Titanium Dioxide, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

- Quartz (SiO2) (CAS 14808-60-7) Listed: October 1, 1988
- Rutile (TiO2) (CAS 1317-80-2) Listed: September 2, 2011
- Titanium Dioxide (CAS 13463-67-7) Listed: September 2, 2011

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

- Quartz (SiO2) (CAS 14808-60-7)

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>No</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>No</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date: 03-16-2015
Revision date: 03-29-2019
Version #: 02

Disclaimer: This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Revision information: This document has undergone significant changes and should be reviewed in its entirety.