SAFETY DATA SHEET

1. Identification

Product identifier: GREENCAST-94 GR PLUS
Other means of identification:
   - Brand Code: 5474, 304A, 388C
Recommended use: For Industrial Use Only
   - For Industrial or Professional Use Only
Recommended restrictions: Avoid dry cutting, blasting, or dust generation.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer:
   - Company name: HarbisonWalker International
   - Address: 1305 Cherrington Parkway, Suite 100
     Moon Township, Pennsylvania 15108 US
   - Telephone: General Phone: 412-375-6600
   - Website: www.thinkHWI.com

2. Hazard(s) identification

Physical hazards: Not classified.
Health hazards: Not classified.
Environmental hazards: Not classified.
OSHA defined hazards: Not classified.

Label elements
   - Hazard symbol: None.
   - Signal word: None.
   - Hazard statement: The mixture does not meet the criteria for classification.

Precautionary statement
   - Prevention: Observe good industrial hygiene practices.
   - Response: Wash hands after handling.
   - Storage: Store away from incompatible materials.
   - Disposal: Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise classified (HNOC): None known.
Supplemental information: None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
<td></td>
<td>1344-28-1</td>
<td>70 - 90</td>
</tr>
<tr>
<td>Cement, Alumina, Chemicals</td>
<td></td>
<td>65997-16-2</td>
<td>20 - 40</td>
</tr>
<tr>
<td>Other components below reportable levels</td>
<td></td>
<td></td>
<td>0.1 - 2.5</td>
</tr>
</tbody>
</table>

4. First-aid measures

Inhalation: Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact: Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact: Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists.
Ingestion: Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed:
   - Dusts may irritate the respiratory tract, skin and eyes.
**Indication of immediate medical attention and special treatment needed**

Treat symptomatically.

**5. Fire-fighting measures**

- **Suitable extinguishing media**
  Use fire-extinguishing media appropriate for surrounding materials.

- **Unsuitable extinguishing media**
  Not available.

- **Specific hazards arising from the chemical**
  Not applicable.

- **Special protective equipment and precautions for firefighters**
  Not available.

**6. Accidental release measures**

- **Personal precautions, protective equipment and emergency procedures**
  Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. For personal protection, see section 8 of the SDS.

- **Methods and materials for containment and cleaning up**
  Avoid the generation of dusts during clean-up. Collect dust using a vacuum cleaner equipped with HEPA filter. Stop the flow of material, if this is without risk.

  - **Large Spills**: Wet down with water and dike for later disposal. Shovel the material into waste container.
  - **Small Spills**: Sweep up or vacuum up spillage and collect in suitable container for disposal. For waste disposal, see section 13 of the SDS.

- **Environmental precautions**
  Avoid discharge into drains, water courses or onto the ground.

**7. Handling and storage**

- **Precautions for safe handling**
  Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Avoid prolonged exposure. Practice good housekeeping.

- **Conditions for safe storage, including any incompatibilities**
  Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

**8. Exposure controls/personal protection**

- **Occupational exposure limits**
  The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

  **US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)</td>
<td>PEL</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
</tbody>
</table>

  **US. OSHA Table Z-3 (29 CFR 1910.1000)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>50 mppcf</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mppcf</td>
<td>Respirable fraction.</td>
</tr>
</tbody>
</table>

  **US. ACGIH Threshold Limit Values**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
</tbody>
</table>

- **Biological limit values**
  No biological exposure limits noted for the ingredient(s).
Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection

Wear appropriate chemical resistant gloves.

Other

Wear appropriate chemical resistant clothing.

Respiratory protection

Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state

Solid.

Form

Powder.

Color

Not available.

Odor

Not available.

Odor threshold

Not available.

pH

Not available.

Melting point/freezing point

Not available.

Initial boiling point and boiling range

Not available.

Flash point

Not available.

Evaporation rate

Not available.

Flammability (solid, gas)

Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)

Not available.

Flammability limit - upper (%)

Not available.

Explosive limit - lower (%)

Not available.

Explosive limit - upper (%)

Not available.

Vapor pressure

Not available.

Vapor density

Not available.

Relative density

Not available.

Solubility(ies)

Solubility (water)

Not available.

Partition coefficient (n-octanol/water)

Not available.

Auto-ignition temperature

Not available.

Decomposition temperature

Not available.
Viscosity
Not available.

Other information
Explosive properties
Not explosive.
Oxidizing properties
Not oxidizing.

10. Stability and reactivity
Reactivity
The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability
Material is stable under normal conditions.

Possibility of hazardous reactions
No dangerous reaction known under conditions of normal use.

Conditions to avoid
Contact with incompatible materials.

Incompatible materials
Acids. Chlorine. Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.

Hazardous decomposition products
No hazardous decomposition products are known.

11. Toxicological information
Information on likely routes of exposure
Inhalation
Dust may irritate respiratory system. Prolonged inhalation may be harmful.

Skin contact
Dust or powder may irritate the skin.

Eye contact
Dust may irritate the eyes.

Ingestion
Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics
Dusts may irritate the respiratory tract, skin and eyes.

Information on toxicological effects
Acute toxicity
Not known.

Skin corrosion/irritation
Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation
Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization
Respiratory sensitization
Not a respiratory sensitizer.

Skin sensitization
This product is not expected to cause skin sensitization.

Germ cell mutagenicity
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity
Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity
Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)
Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure
Not classified.

Specific target organ toxicity - repeated exposure
Not classified.

Aspiration hazard
Not an aspiration hazard.

Chronic effects
Prolonged inhalation may be harmful.

12. Ecological information
Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability
No data is available on the degradability of any ingredients in the mixture.
Bioaccumulative potential
No data available.

Mobility in soil
No data available.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions
This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

Hazardous waste code
Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable.

15. Regulatory information

US federal regulations
This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

SARA 313 (TRI reporting)

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>% by wt.</th>
</tr>
</thead>
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<td>1344-28-1</td>
<td>70 - 90</td>
</tr>
</tbody>
</table>

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.
US state regulations
California Proposition 65

**WARNING:** This product can expose you to Quartz (SiO₂), which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance
Quartz (SiO₂) (CAS 14808-60-7) Listed: October 1, 1988

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>No</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s). A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

**Issue date** 09-08-2015
**Revision date** 08-07-2019
**Version #** 02

**Disclaimer**
This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

**Revision information**
This document has undergone significant changes and should be reviewed in its entirety.