SAFETY DATA SHEET

1. Identification

Product identifier: PLASTECH RUBY 20

Other means of identification:

- Brand Code: 553A

Recommended use: For Industrial Use Only

Recommended restrictions: None known.

Manufacturer/Supplier information

- Manufacturer:
  - Company name: HarbisonWalker International
  - Address: 1305 Cherrington Parkway, Suite 100
    Moon Township, Pennsylvania 15108 US
  - Telephone: General Phone: 412-375-6600
  - Website: www.thinkHWI.com

- Emergency phone number: CHEMTREC 24 HOUR
  - EMERGENCY #: 1-800-424-9300

2. Hazard(s) identification

- Physical hazards: Not classified.

- Health hazards:
  - Skin corrosion/irritation: Category 1A
  - Serious eye damage/eye irritation: Category 1

- Environmental hazards: Not classified.

- OSHA defined hazards: Not classified.

- Label elements:
  - Signal word: Danger
  - Hazard statement: Causes severe skin burns and eye damage. Causes serious eye damage.
  - Precautionary statement:
    - Prevention: Wash thoroughly after handling. Wear eye/face protection. Wear protective gloves/protective clothing/eye protection.
    - Response: If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Wash contaminated clothing before reuse.
    - Storage: Store locked up.
    - Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.

- Hazard(s) not otherwise classified (HNOC): None known.

- Supplemental information: None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
<td>1344-28-1</td>
<td>40 - 60</td>
<td></td>
</tr>
<tr>
<td>Chromium (III) oxide</td>
<td>1308-38-9</td>
<td>10 - 20</td>
<td></td>
</tr>
<tr>
<td>Orthophosphoric Acid</td>
<td>7664-38-2</td>
<td>2.5 - 10</td>
<td></td>
</tr>
</tbody>
</table>

Material name: PLASTECH RUBY 20

553A  Version #: 01  Issue date: 05-21-2015
**Chemical name** | **Common name and synonyms** | **CAS number** | **%**
---|---|---|---
Aluminium Tris(Dihydrogen Phosphate) | 13530-50-2 | 1 - 2.5 |

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

### 4. First-aid measures

**Inhalation**
Move to fresh air. Call a physician if symptoms develop or persist.

**Skin contact**
Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.

**Eye contact**
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.

**Ingestion**
Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

### 5. Fire-fighting measures

**Suitable extinguishing media**
Use fire-extinguishing media appropriate for surrounding materials.

**Unsuitable extinguishing media**
Not available.

**Specific hazards arising from the chemical**
Not applicable.

**Special protective equipment and precautions for firefighters**
Not available.

### 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Material can be slippery when wet. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**
Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

**Environmental precautions**
Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

### 7. Handling and storage

**Precautions for safe handling**
Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**
Store locked up. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).
8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)</td>
<td>PEL</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Chromium (III) oxide (CAS 1308-38-9)</td>
<td>PEL</td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td>Orthophosphoric Acid (CAS 7664-38-2)</td>
<td>PEL</td>
<td>0.5 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Orthophosphoric Acid (CAS 7664-38-2)</td>
<td>PEL</td>
<td>1 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Aluminium Tris(Dihydrogen Phosphate) (CAS 13530-50-2)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Chromium (III) oxide (CAS 1308-38-9)</td>
<td>TWA</td>
<td>0.5 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Orthophosphoric Acid (CAS 7664-38-2)</td>
<td>STEL</td>
<td>3 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Orthophosphoric Acid (CAS 7664-38-2)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Tris(Dihydrogen Phosphate) (CAS 13530-50-2)</td>
<td>TWA</td>
<td>2 mg/m³</td>
</tr>
<tr>
<td>Chromium (III) oxide (CAS 1308-38-9)</td>
<td>TWA</td>
<td>0.5 mg/m³</td>
</tr>
<tr>
<td>Orthophosphoric Acid (CAS 7664-38-2)</td>
<td>STEL</td>
<td>3 mg/m³</td>
</tr>
<tr>
<td>Orthophosphoric Acid (CAS 7664-38-2)</td>
<td>TWA</td>
<td>1 mg/m³</td>
</tr>
</tbody>
</table>

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

- **Eye/face protection**: Wear safety glasses with side shields (or goggles) and a face shield.
- **Skin protection**
  - **Hand protection**: Wear appropriate chemical resistant gloves.
  - **Other**: Wear appropriate chemical resistant clothing.
- **Respiratory protection**: Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.
- **Thermal hazards**: Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

**Appearance**: Paste.

**Physical state**: Solid.

**Form**: Solid

**Color**: Not available.
Odor Not available.
Odor threshold Not available.
pH Not available.
Melting point/freezing point Not available.
Initial boiling point and boiling range Not available.
Flash point Not available.
Evaporation rate Not available.
Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits
- **Flammability limit - lower (%)** Not available.
- **Flammability limit - upper (%)** Not available.
- **Explosive limit - lower (%)** Not available.
- **Explosive limit - upper (%)** Not available.

Vapor pressure Not available.
Vapor density Not available.
Relative density Not available.
Solubility(ies)
- **Solubility (water)** Not available.
Partition coefficient (n-octanol/water) Not available.
Auto-ignition temperature Not available.
Decomposition temperature Not available.
Viscosity Not available.

10. Stability and reactivity
Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability Material is stable under normal conditions.
Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.
Conditions to avoid Contact with incompatible materials.
Incompatible materials Acids. Chlorine.
Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure. Contact your sales representative for clarification.

Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information
Information on likely routes of exposure
- **Inhalation** May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
- **Skin contact** Causes severe skin burns.
- **Eye contact** Causes serious eye damage.
- **Ingestion** Causes digestive tract burns.

Symptoms related to the physical, chemical and toxicological characteristics Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Information on toxicological effects
Acute toxicity Not available.
### Test Results

<table>
<thead>
<tr>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rabbit</td>
<td>79420.2899 mg/kg estimated</td>
</tr>
<tr>
<td>Rat</td>
<td>44347.8261 mg/kg estimated</td>
</tr>
</tbody>
</table>

* Estimates for product may be based on additional component data not shown.

### Skin corrosion/irritation
Causes severe skin burns and eye damage.

### Serious eye damage/eye irritation
Causes serious eye damage.

### Respiratory or skin sensitization

<table>
<thead>
<tr>
<th>Sensitization</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Respiratory</td>
<td>Not a respiratory sensitizer.</td>
</tr>
<tr>
<td>Skin</td>
<td>This product is not expected to cause skin sensitization.</td>
</tr>
<tr>
<td>Germ cell</td>
<td>No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.</td>
</tr>
</tbody>
</table>

### Carcinogenicity
In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.

### IARC Monographs. Overall Evaluation of Carcinogenicity
Chromium (III) oxide (CAS 1308-38-9) Not classifiable as to carcinogenicity to humans.

### US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.

### Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.

### Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

### Persistence and degradability
No data is available on the degradability of this product.

### Bioaccumulative potential
No data available.

### Mobility in soil
No data available.

### Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

### 13. Disposal considerations

#### Disposal instructions
This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

#### Hazardous waste code
Not applicable.
Waste from residues / unused products
As sold, this product is not RCRA hazardous. Final used condition must be evaluated prior to
disposal. Dispose of waste product in accordance with Federal, State and Local regulations. The
chrome compounds (Cr III) in this product may be altered to a hexavalent compound (Cr VI) under
certain use conditions, such as exposure to alkali salts and/or high temperatures. Proper waste
testing (such as TCLP) must be done to determine the waste status of used product. Reuse and
recycling of chrome Refractories is recommended whenever possible.

Contaminated packaging
Not available.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to
Annex II of MARPOL 73/78 and
the IBC Code
Not applicable.

15. Regulatory information

US federal regulations
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication
Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA
chemical substance inventory where required.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Orthophosphoric Acid (CAS 7664-38-2) Listed.

SARA 304 Emergency release notification
Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

SARA 313 (TRI reporting)

<table>
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<th>Chemical name</th>
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<th>% by wt.</th>
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</tr>
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</table>

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Chromium (III) oxide (CAS 1308-38-9)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)
Not listed.

US. Massachusetts RTK - Substance List
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)
Chromium (III) oxide (CAS 1308-38-9)
Orthophosphoric Acid (CAS 7664-38-2)

**US. New Jersey Worker and Community Right-to-Know Act**
- Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)
- Chromium (III) oxide (CAS 1308-38-9)
- Orthophosphoric Acid (CAS 7664-38-2)

**US. Pennsylvania Worker and Community Right-to-Know Law**
- Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)
- Orthophosphoric Acid (CAS 7664-38-2)

**US. Rhode Island RTK**
- Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)
- Orthophosphoric Acid (CAS 7664-38-2)

**US. California Proposition 65**
WARNING: This product contains a chemical known to the State of California to cause cancer.

**US - California Proposition 65 - CRT: Listed date/Carcinogenic substance**
- Quartz (SiO2) (CAS 14808-60-7) Listed: October 1, 1988

**International Inventories**

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

**Issue date**
05-21-2015

**Version #**
01

**Disclaimer**
This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

**Revision Information**
Product and Company Identification: Physical States
Toxicological Information: Toxicological Data