

1. Identification

Product identifier	GREENPAK-85-MP PLUS; GREENPAK-85-MP PLUS WF	
Other means of identification		
Brand Code	5577, 6406	
Recommended use	For Industrial Use Only	
Recommended restrictions	Avoid dry cutting, blasting, or dust generation.	
Manufacturer/Importer/Supplier/Distributor information		
Manufacturer		
Company name	HarbisonWalker International	
Address	1305 Cherrington Parkway, Suite 100 Moon Township, Pennsylvania 15108 US	
Telephone	General Phone:	412-375-6600
Website	www.thinkHWI.com	
Emergency phone number	CHEMTREC 24 HOUR EMERGENCY #	1-800-424-9300

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Skin corrosion/irritation	Category 1A
	Serious eye damage/eye irritation	Category 1
	Carcinogenicity	Category 1A
	Specific target organ toxicity, repeated exposure	Category 1
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	
Label elements		



Signal word	Danger
Hazard statement	Causes severe skin burns and eye damage. Causes serious eye damage. May cause cancer. Causes damage to organs through prolonged or repeated exposure.
Precautionary statement	
Prevention	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear protective gloves/protective clothing/eye protection/face protection.
Response	If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Wash contaminated clothing before reuse.
Storage	Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.

Supplemental information

Users should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Overexposure to the respirable dust of crystalline silica (quartz or cristobalite, less than or equal to 5 microns in size) may lead to silicosis in humans, which is a progressive and irreversible lung disease. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Aluminium Oxide (Non-Fibrous)		1344-28-1	70 - 90
Aluminium Tris(Dihydrogen Phosphate)		13530-50-2	2.5 - 10
Amorphous Silica	SILICA, AMORPHOUS, FUMED SILICA (CRYSTALLINE FREE)	7631-86-9	2.5 - 10
Bentonite		1302-78-9	2.5 - 10
Kyanite		1302-76-7	2.5 - 10
Orthophosphoric Acid		7664-38-2	2.5 - 10
Titanium Dioxide		13463-67-7	2.5 - 10
Quartz (SiO ₂)		14808-60-7	0.1 - 2.5
Cristobalite		14464-46-1	< 0.5
Other components below reportable levels			10 - 25

Crystalline silica may be present at low concentrations; most of this is encapsulated in the coarse aggregate or as part of the clays or sands.

4. First-aid measures

Inhalation

Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact

Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

Ingestion

Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Most important symptoms/effects, acute and delayed

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Prolonged exposure may cause chronic effects.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

General information

IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible).

5. Fire-fighting measures

Suitable extinguishing media

Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media

Not available.

Specific hazards arising from the chemical

Not applicable.

Special protective equipment and precautions for firefighters

Not available.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Material can be slippery when wet. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage**Precautions for safe handling**

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection**Occupational exposure limits**

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
Cristobalite (CAS 14464-46-1)	PEL	0.05 mg/m3	Respirable dust.
Orthophosphoric Acid (CAS 7664-38-2)	PEL	1 mg/m3	
Quartz (SiO ₂) (CAS 14808-60-7)	PEL	0.05 mg/m3	Respirable dust.
Titanium Dioxide (CAS 13463-67-7)	PEL	15 mg/m3	Total dust.

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value	Form
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
Amorphous Silica (CAS 7631-86-9)	TWA	15 mppcf	Respirable fraction.
		0.8 mg/m3	
Cristobalite (CAS 14464-46-1)	TWA	20 mppcf	
		0.05 mg/m3	Respirable.
Quartz (SiO ₂) (CAS 14808-60-7)	TWA	1.2 mppcf	Respirable.
		0.1 mg/m3	Respirable.
Titanium Dioxide (CAS 13463-67-7)	TWA	2.4 mppcf	Respirable.
		5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value	Form
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
Aluminium Tris(Dihydrogen Phosphate) (CAS 13530-50-2)	TWA	1 mg/m3	Respirable fraction.
Cristobalite (CAS 14464-46-1)	TWA	0.025 mg/m3	Respirable fraction.
Kyanite (CAS 1302-76-7)	TWA	1 mg/m3	Respirable fraction.
Orthophosphoric Acid (CAS 7664-38-2)	STEL	3 mg/m3	
	TWA	1 mg/m3	
Quartz (SiO2) (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Aluminium Tris(Dihydrogen Phosphate) (CAS 13530-50-2)	TWA	2 mg/m3	
Amorphous Silica (CAS 7631-86-9)	TWA	6 mg/m3	
Cristobalite (CAS 14464-46-1)	TWA	0.05 mg/m3	Respirable dust.
Orthophosphoric Acid (CAS 7664-38-2)	STEL	3 mg/m3	
	TWA	1 mg/m3	
Quartz (SiO2) (CAS 14808-60-7)	TWA	0.05 mg/m3	Respirable dust.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines

Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled. Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection

Hand protection

Wear appropriate chemical resistant gloves.

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.



General hygiene considerations

Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state	Solid.
Form	Solid. Paste.
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.
Incompatible materials	Acids. Chlorine. Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.

Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation May cause irritation to the respiratory system. Prolonged inhalation may be harmful.

Skin contact Causes severe skin burns.

Eye contact Causes serious eye damage.

Ingestion Causes digestive tract burns.

Symptoms related to the physical, chemical and toxicological characteristics Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Information on toxicological effects

Acute toxicity Not known.

Skin corrosion/irritation Causes severe skin burns and eye damage.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity

In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. May cause cancer. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.

IARC Monographs. Overall Evaluation of Carcinogenicity

Amorphous Silica (CAS 7631-86-9)	3 Not classifiable as to carcinogenicity to humans.
Cristobalite (CAS 14464-46-1)	1 Carcinogenic to humans.
Quartz (SiO ₂) (CAS 14808-60-7)	1 Carcinogenic to humans.
Titanium Dioxide (CAS 13463-67-7)	2B Possibly carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Cristobalite (CAS 14464-46-1)	Cancer
Quartz (SiO ₂) (CAS 14808-60-7)	Cancer

US. National Toxicology Program (NTP) Report on Carcinogens

Cristobalite (CAS 14464-46-1)	Known To Be Human Carcinogen. Reasonably Anticipated to be a Human Carcinogen.
Quartz (SiO ₂) (CAS 14808-60-7)	Known To Be Human Carcinogen.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Developmental effects

Quartz (SiO ₂)	0
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Developmental effects - EU category

Quartz (SiO ₂)	0
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Embryotoxicity

Quartz (SiO ₂)	0
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Reproductivity

Quartz (SiO ₂)	0
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Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Causes damage to organs through prolonged or repeated exposure.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Causes damage to organs through prolonged or repeated exposure. Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.
Hazardous waste code	Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.
Waste from residues / unused products	Not available.
Contaminated packaging	Not available.

14. Transport information

DOT	Not regulated as dangerous goods.
IATA	Not regulated as dangerous goods.
IMDG	Not regulated as dangerous goods.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.

15. Regulatory information

US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.	
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)	Not regulated.	
CERCLA Hazardous Substance List (40 CFR 302.4)	Orthophosphoric Acid (CAS 7664-38-2)	Listed.
SARA 304 Emergency release notification	Not regulated.	
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)	Cristobalite (CAS 14464-46-1)	Cancer
	Quartz (SiO ₂) (CAS 14808-60-7)	Cancer
	Cristobalite (CAS 14464-46-1)	lung effects
	Quartz (SiO ₂) (CAS 14808-60-7)	lung effects
	Cristobalite (CAS 14464-46-1)	immune system effects
	Quartz (SiO ₂) (CAS 14808-60-7)	immune system effects
	Cristobalite (CAS 14464-46-1)	kidney effects
	Quartz (SiO ₂) (CAS 14808-60-7)	kidney effects

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories Skin corrosion or irritation
Serious eye damage or eye irritation
Carcinogenicity
Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Aluminium Oxide (Non-Fibrous)	1344-28-1	70 - 90

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace

Orthophosphoric Acid (CAS 7664-38-2) High priority

US state regulations

California Proposition 65



WARNING: This product can expose you to chemicals including Titanium Dioxide: Titanium Dioxide: Titanium Dioxide, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Quartz (SiO₂) (CAS 14808-60-7) Listed: October 1, 1988
Titanium Dioxide (CAS 13463-67-7) Listed: September 2, 2011

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Cristobalite (CAS 14464-46-1)
Orthophosphoric Acid (CAS 7664-38-2)
Quartz (SiO₂) (CAS 14808-60-7)
Titanium Dioxide (CAS 13463-67-7)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	No

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 05-28-2015

Revision date 03-15-2019

Version # 02

Disclaimer This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Revision information This document has undergone significant changes and should be reviewed in its entirety.