1. Identification

Product identifier: NOVUS CASTABLE

Other means of identification:
- **Brand Code**: 633A
- **Recommended use**: For Industrial Use Only
- **Recommended restrictions**: None known.

Manufacturer/Importer/Supplier/Distributor information:

**Manufacturer**

- **Company name**: HarbisonWalker International
- **Address**: 1305 Cherrington Parkway, Suite 100
  Moon Township, Pennsylvania 15108 US
- **Telephone**: General Phone: 412-375-6600
- **Website**: www.thinkHWI.com
- **Emergency phone number**: CHEMTREC 24 HOUR: 1-800-424-9300

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards: Not classified.

Environmental hazards: Not classified.

OSHA defined hazards: Not classified.

Label elements:

- **Hazard symbol**: None.
- **Signal word**: None.
- **Hazard statement**: The mixture does not meet the criteria for classification.
- **Precautionary statement**
  - **Prevention**: Observe good industrial hygiene practices.
  - **Response**: Wash hands after handling.
  - **Storage**: Store away from incompatible materials.
  - **Disposal**: Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise classified (HNOC): None known.

Supplemental information: None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Magnesium Oxide</td>
<td></td>
<td>1309-48-4</td>
<td>50 - 70</td>
</tr>
<tr>
<td>IRON CHROMATE (II)</td>
<td></td>
<td>1308-31-2</td>
<td>30 - 50</td>
</tr>
</tbody>
</table>

Other components below reportable levels: 2.5 - 10

4. First-aid measures

**Inhalation**: Move to fresh air. Call a physician if symptoms develop or persist.

**Skin contact**: Wash off with soap and water. Get medical attention if irritation develops and persists.

**Eye contact**: Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists.

**Ingestion**: Rinse mouth. Get medical attention if symptoms occur.
Dusts may irritate the respiratory tract, skin and eyes. Coughing.

Treat symptomatically.

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

Use fire-extinguishing media appropriate for surrounding materials.

Not available.

Not applicable.

Not available.

Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. For personal protection, see section 8 of the SDS.

Avoid the generation of dusts during clean-up. Collect dust using a vacuum cleaner equipped with HEPA filter. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. For waste disposal, see section 13 of the SDS.

Avoid discharge into drains, water courses or onto the ground.

Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Avoid prolonged exposure. Practice good housekeeping.

Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

**US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Magnesium Oxide (CAS 1309-48-4)</td>
<td>15 mg/m3</td>
<td>Total particulate.</td>
</tr>
</tbody>
</table>

**US. OSHA Table Z-3 (29 CFR 1910.1000)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Magnesium Oxide (CAS 1309-48-4)</td>
<td>5 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td>15 mg/m3</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td>50 mppcf</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td>15 mppcf</td>
<td>Respirable fraction.</td>
</tr>
</tbody>
</table>

**US. ACGIH Threshold Limit Values**

<table>
<thead>
<tr>
<th>Components</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Magnesium Oxide (CAS 1309-48-4)</td>
<td>10 mg/m3</td>
<td>Inhalable fraction.</td>
</tr>
</tbody>
</table>

No biological exposure limits noted for the ingredient(s).
Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits.

**Individual protection measures, such as personal protective equipment**

- **Eye/face protection**
  - Wear safety glasses with side shields (or goggles).

- **Skin protection**
  - **Hand protection**
    - Wear appropriate chemical resistant gloves.
  - **Other**
    - Wear suitable protective clothing.

- **Respiratory protection**
  - Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

- **Thermal hazards**
  - Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

### 9. Physical and chemical properties

- **Appearance**
  - **Physical state**
    - Solid.
  - **Form**
    - Powder.
  - **Color**
    - Not available.
  - **Odor**
    - Not available.
  - **Odor threshold**
    - Not available.
  - **pH**
    - Not available.
  - **Melting point/freezing point**
    - Not available.
  - **Initial boiling point and boiling range**
    - Not available.
  - **Flash point**
    - Not available.
  - **Evaporation rate**
    - Not available.
  - **Flammability (solid, gas)**
    - Not available.
  - **Upper/lower flammability or explosive limits**
    - **Flammability limit - lower (°)**
      - Not available.
    - **Flammability limit - upper (°)**
      - Not available.
    - **Explosive limit - lower (%)**
      - Not available.
    - **Explosive limit - upper (%)**
      - Not available.
  - **Vapor pressure**
    - Not available.
  - **Vapor density**
    - Not available.
  - **Relative density**
    - Not available.
  - **Solubility(ies)**
    - **Solubility (water)**
      - Not available.
  - **Partition coefficient (n-octanol/water)**
    - Not available.
  - **Auto-ignition temperature**
    - Not available.
  - **Decomposition temperature**
    - Not available.
Viscosity
Not available.

Other information
Explosive properties
Not explosive.
Oxidizing properties
Not oxidizing.

10. Stability and reactivity

Reactivity
The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability
Material is stable under normal conditions.

Possibility of hazardous reactions
No dangerous reaction known under conditions of normal use.

Conditions to avoid
Contact with incompatible materials.

Incompatible materials
Phosphorus. Chlorine. Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.

Hazardous decomposition products
No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation
Dust may irritate respiratory system. Prolonged inhalation may be harmful.

Skin contact
Dust or powder may irritate the skin.

Eye contact
Dust may irritate the eyes.

Ingestion
Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics
Dusts may irritate the respiratory tract, skin and eyes. Coughing.

Information on toxicological effects

Acute toxicity
Not known.

Skin corrosion/irritation
Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation
Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory sensitization
Not a respiratory sensitizer.

Skin sensitization
This product is not expected to cause skin sensitization.

Germ cell mutagenicity
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity
This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity
IRON CHROMATE (II) (CAS 1308-31-2) 3 Not classifiable as to carcinogenicity to humans.

US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure
Not classified.

Specific target organ toxicity - repeated exposure
Not classified.

Aspiration hazard
Not an aspiration hazard.

Chronic effects
Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability
No data is available on the degradability of this product.
**Bioaccumulative potential**  No data available.

**Mobility in soil**  No data available.

**Other adverse effects**  No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

### 13. Disposal considerations

**Disposal instructions**  This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

**Hazardous waste code**  Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.

**Waste from residues / unused products**  Not available.

**Contaminated packaging**  Not available.

### 14. Transport information

**DOT**  Not regulated as dangerous goods.

**IATA**  Not regulated as dangerous goods.

**IMDG**  Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**  Not applicable.

### 15. Regulatory information

**US federal regulations**  This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.

- **TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**  Not regulated.
- **CERCLA Hazardous Substance List (40 CFR 302.4)**  Not listed.
- **SARA 304 Emergency release notification**  Not regulated.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

- **Hazard categories**
  - Immediate Hazard - No
  - Delayed Hazard - No
  - Fire Hazard - No
  - Pressure Hazard - No
  - Reactivity Hazard - No

- **SARA 302 Extremely hazardous substance**  Not listed.

- **SARA 311/312 Hazardous chemical**  No

- **SARA 313 (TRI reporting)**  Not regulated.

**Other federal regulations**

- **Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**
  - IRON CHROMATE (II) (CAS 1308-31-2)

- **Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**  Not regulated.
**Safe Drinking Water Act (SDWA)**

**US state regulations**

**WARNING:** This product contains a chemical known to the State of California to cause cancer.

**US - California Proposition 65 - CRT: Listed date/Carcinogenic substance**

- Quartz (SiO2) (CAS 14808-60-7) Listed: October 1, 1988
- IRON CHROMATE (II) (CAS 1308-31-2)
- Magnesium Oxide (CAS 1309-48-4)

**International Inventories**

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>No</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>No</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>No</td>
</tr>
</tbody>
</table>

*A “Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A “No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**16. Other information, including date of preparation or last revision**

- **Issue date**: 12-10-2018
- **Version #**: 01

**Disclaimer**

This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

**Revision information**

Composition / Information on Ingredients: Ingredients
Toxicological Information: Toxicological Data