SAFETY DATA SHEET

1. Identification

Product identifier            VERSAFLOW 70AL SC PLUS
Other means of identification
  Brand Code                  716B
Recommended use              For Industrial or Professional Use Only
Recommended restrictions     Avoid dry cutting, blasting, or dust generation. Users should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer
  Company name            HarbisonWalker International
  Address                1305 Cherrington Parkway, Suite 100
                          Moon Township, Pennsylvania 15108 US
  Telephone              General Phone: 412-375-6600
  Emergency phone number Not available.
  Website                www.thinkHWI.com

2. Hazard(s) identification

Physical hazards          Not classified.
Health hazards            Carcinogenicity: Category 1A
                          Specific target organ toxicity, repeated exposure: Category 1
Environmental hazards     Not classified.
OSHA defined hazards      Not classified.

Label elements

Signal word               Danger
Hazard statement          May cause cancer. Causes damage to organs through prolonged or repeated exposure.
Precautionary statement
  Prevention              Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear protective gloves/protective clothing/eye protection/face protection.
  Response                If exposed or concerned: Get medical advice/attention.
  Storage                 Store away from incompatible materials.
  Disposal                Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)   None known.
Supplemental information   None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
<td></td>
<td>1344-28-1</td>
<td>60 - 80</td>
</tr>
<tr>
<td>Amorphous Silica</td>
<td>Fumed Silica</td>
<td>7631-86-9</td>
<td>2.5 - 10</td>
</tr>
<tr>
<td></td>
<td>Silica, crystalline free</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cement, Alumina, Chemicals</td>
<td></td>
<td>65997-16-2</td>
<td>2.5 - 10</td>
</tr>
</tbody>
</table>

Material name: VERSAFLOW 70AL SC PLUS  
716B   Version #: 03   Revision date: 09-04-2019   Issue date: 05-08-2015
Crystalline silica may be present at low concentrations; most of this is encapsulated in the coarse aggregate or as part of the clays or sands.

### 4. First-aid measures

#### Inhalation
Move to fresh air. Call a physician if symptoms develop or persist.

#### Skin contact
Wash off with soap and water. Get medical attention if irritation develops and persists.

#### Eye contact
Rinse with water. Get medical attention if irritation develops and persists.

#### Ingestion
Prolonged exposure may cause chronic effects.

**Most important symptoms/effects, acute and delayed**
Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

**Indication of immediate medical attention and special treatment needed**
If concerned: Get medical advice. If you feel unwell, seek medical advice (show the label where possible).

### 5. Fire-fighting measures

**Suitable extinguishing media**
Use fire-extinguishing media appropriate for surrounding materials.

**Unsuitable extinguishing media**
Not available.

**Specific hazards arising from the chemical**
Not applicable.

**Special protective equipment and precautions for firefighters**
Not available.

### 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Ensure adequate ventilation. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**
Stop the flow of material, if this is without risk. Following product recovery, flush area with water. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

**Environmental precautions**
Avoid discharge into drains, water courses or onto the ground.

### 7. Handling and storage

**Precautions for safe handling**
Do not handle until all safety precautions have been read and understood. Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Avoid prolonged exposure. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**
Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

### 8. Exposure controls/personal protection

**Occupational exposure limits**
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.
### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)</td>
<td>PEL</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Cristobalite (CAS 14464-46-1)</td>
<td>PEL</td>
<td>0.05 mg/m³</td>
<td>Respirable dust.</td>
</tr>
<tr>
<td>Diiron Trioxide (CAS 1309-37-1)</td>
<td>PEL</td>
<td>10 mg/m³</td>
<td>Fume.</td>
</tr>
<tr>
<td>SILICON CARBIDE (CAS 409-21-2)</td>
<td>PEL</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>PEL</td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
</tbody>
</table>

### US. OSHA Table Z-3 (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Amorphous Silica (CAS 7631-86-9)</td>
<td>TWA</td>
<td>0.8 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Cristobalite (CAS 14464-46-1)</td>
<td>TWA</td>
<td>0.05 mg/m³</td>
<td>Respirable.</td>
</tr>
<tr>
<td>Diiron Trioxide (CAS 1309-37-1)</td>
<td>TWA</td>
<td>0.8 mg/m³</td>
<td>Respirable.</td>
</tr>
<tr>
<td>Fumes, Silica (CAS 69012-64-2)</td>
<td>TWA</td>
<td>20 mppcf</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>SILICON CARBIDE (CAS 409-21-2)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
</tbody>
</table>

### ACGIH

<table>
<thead>
<tr>
<th>Material</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>VERSAFLOW 70AL SC PLUS</td>
<td>TWA</td>
<td>0 %</td>
</tr>
</tbody>
</table>
### US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Cristobalite (CAS 14464-46-1)</td>
<td>TWA</td>
<td>0.025 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Diiron Trioxide (CAS 1309-37-1)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>SILICON CARBIDE (CAS 409-21-2)</td>
<td>TWA</td>
<td>0.1 fibers/cm³</td>
<td>Fiber.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>10 mg/m³</td>
<td>Inhalable fraction.</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

### US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Amorphous Silica (CAS 7631-86-9)</td>
<td>TWA</td>
<td>6 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Cristobalite (CAS 14464-46-1)</td>
<td>TWA</td>
<td>0.05 mg/m³</td>
<td>Respirable dust.</td>
</tr>
<tr>
<td>Diiron Trioxide (CAS 1309-37-1)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Dust and fume.</td>
</tr>
<tr>
<td>Fumes, Silica (CAS 69012-64-2)</td>
<td>TWA</td>
<td>6 mg/m³</td>
<td></td>
</tr>
<tr>
<td>SILICON CARBIDE (CAS 409-21-2)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Respirable.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>10 mg/m³</td>
<td>Total</td>
</tr>
</tbody>
</table>

#### Biological limit values
- No biological exposure limits noted for the ingredient(s).

#### Exposure guidelines
- Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

#### Appropriate engineering controls
- Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

#### Individual protection measures, such as personal protective equipment
- **Eye/face protection** - Wear safety glasses with side shields (or goggles).
- **Skin protection**
  - Hand protection - Wear appropriate chemical resistant gloves.
  - Other - Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.
- **Respiratory protection** - Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.
- **Thermal hazards** - Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations
- Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

### 9. Physical and chemical properties

#### Appearance
- **Physical state** - Solid.
- **Form** - Solid.
- **Color** - Not available.
Material name: VERSAFLOW 70AL SC PLUS
716B    Version #: 03    Revision date: 09-04-2019    Issue date: 05-08-2015

10. Stability and reactivity

Reactivity
The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability
Material is stable under normal conditions.

Possibility of hazardous reactions
No dangerous reaction known under conditions of normal use.

Conditions to avoid
Contact with incompatible materials.

Incompatible materials
Acids. Chlorine.
Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.

Hazardous decomposition products
No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation
Prolonged inhalation may be harmful.

Skin contact
No adverse effects due to skin contact are expected.

Eye contact
Direct contact with eyes may cause temporary irritation.

Ingestion
Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics
Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity
Not known.
**Skin corrosion/irritation**
- Prolonged skin contact may cause temporary irritation.

**Serious eye damage/eye irritation**
- Direct contact with eyes may cause temporary irritation.

**Respiratory or skin sensitization**
- Not a respiratory sensitizer.
- This product is not expected to cause skin sensitization.

**Skin sensitization**
- No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Germ cell mutagenicity**
- No data available.

**Carcinogenicity**
- In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However, in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the Evaluation of the Carcinogenic Risks of Chemicals to Humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. May cause cancer. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.

### IARC Monographs. Overall Evaluation of Carcinogenicity

<table>
<thead>
<tr>
<th>Substance</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Amorphous Silica (CAS 7631-86-9)</td>
<td>Not classifiable as to carcinogenicity to humans.</td>
</tr>
<tr>
<td>Cristobalite (CAS 14464-46-1)</td>
<td>Carcinogenic to humans.</td>
</tr>
<tr>
<td>Diiron Trioxide (CAS 1309-37-1)</td>
<td>Not classifiable as to carcinogenicity to humans.</td>
</tr>
<tr>
<td>Fumes, Silica (CAS 69012-64-2)</td>
<td>Not classifiable as to carcinogenicity to humans.</td>
</tr>
<tr>
<td>SILICON CARBIDE (CAS 409-21-2)</td>
<td>Probably carcinogenic to humans.</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>Possibly carcinogenic to humans.</td>
</tr>
</tbody>
</table>

### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

- Cristobalite (CAS 14464-46-1) - Cancer

### US. National Toxicology Program (NTP) Report on Carcinogens

- Cristobalite (CAS 14446-46-1) - Known To Be Human Carcinogen.
- Reasonably Anticipated to be a Human Carcinogen.

**Reproductive toxicity**
- This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure**
- Not classified.

**Specific target organ toxicity - repeated exposure**
- Causes damage to organs through prolonged or repeated exposure.

**Aspiration hazard**
- Not an aspiration hazard.

**Chronic effects**
- Causes damage to organs through prolonged or repeated exposure. Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

### 12. Ecological information

**Ecotoxicity**
- The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

**Persistence and degradability**
- No data is available on the degradability of any ingredients in the mixture.

**Bioaccumulative potential**
- No data available.

**Mobility in soil**
- No data available.

**Other adverse effects**
- No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

### 13. Disposal considerations

**Disposal instructions**
- This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.
Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.

Waste Code

Not available.

Contaminated packaging

Not available.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable.

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Cristobalite (CAS 14464-46-1)

Carcinogenicity

Cancer

lung effects

immune system effects

kidney effects

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical

Yes

Classified hazard categories

Carcinogenicity

Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Chemical name | CAS number | % by wt.
--- | --- | ---
Aluminium Oxide (Non-Fibrous) | 1344-28-1 | 60 - 80

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Not regulated.

US state regulations

California Proposition 65

**WARNING:** This product can expose you to chemicals including Titanium Dioxide: Titanium Dioxide, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Quartz (SiO2) (CAS 14808-60-7) Listed: October 1, 1988
Titanium Dioxide (CAS 13463-67-7) Listed: September 2, 2011

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Cristobalite (CAS 14464-46-1)
SILICON CARBIDE (CAS 409-21-2)
Titanium Dioxide (CAS 13463-67-7)

### International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>No</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)*/

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

### 16. Other information, including date of preparation or last revision

- **Issue date**: 05-08-2015
- **Revision date**: 09-04-2019
- **Version #**: 03

**Disclaimer**: This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

**Revision information**: This document has undergone significant changes and should be reviewed in its entirety.