

## 1. Identification

<b>Product identifier</b>	<b>NARMAG EAF RAM</b>	
<b>Other means of identification</b>		
<b>Brand Code</b>	794B	
<b>Recommended use</b>	For Industrial Use Only	
<b>Recommended restrictions</b>	None known.	
<b>Manufacturer/Supplier information</b>		
<b>Manufacturer</b>		
<b>Company name</b>	HarbisonWalker International	
<b>Address</b>	1305 Cherrington Parkway, Suite 100 Moon Township, Pennsylvania 15108 US	
<b>Telephone</b>	General Phone:	412-375-6600
<b>Website</b>	www.thinkHWI.com	
<b>Emergency phone number</b>	CHEMTREC 24 HOUR EMERGENCY #	1-800-424-9300

## 2. Hazard(s) identification

<b>Physical hazards</b>	Not classified.	
<b>Health hazards</b>	Sensitization, respiratory	Category 1
	Sensitization, skin	Category 1
	Carcinogenicity	Category 2
<b>Environmental hazards</b>	Not classified.	
<b>OSHA defined hazards</b>	Not classified.	
<b>Label elements</b>		



<b>Signal word</b>	Danger	
<b>Hazard statement</b>	May cause an allergic skin reaction. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Suspected of causing cancer.	
<b>Precautionary statement</b>		
<b>Prevention</b>	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves. Wear protective gloves/protective clothing/eye protection. In case of inadequate ventilation wear respiratory protection.	
<b>Response</b>	If on skin: Wash with plenty of water. If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing. If concerned: Get medical advice/attention. If skin irritation or rash occurs: Get medical advice/attention. If experiencing respiratory symptoms: Call a poison center/doctor. Wash contaminated clothing before reuse.	
<b>Storage</b>	Store locked up.	
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.	
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.	
<b>Supplemental information</b>	None.	

## 3. Composition/information on ingredients

### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Magnesium Oxide		1309-48-4	20 - 40
Spinel (Mg(AlO <sub>2</sub> ) <sub>2</sub> )		1302-67-6	10 - 20
Chromium (III) oxide		1308-38-9	2.5 - 10
Silicic Acid, Sodium Salt		1344-09-8	2.5 - 10
Aluminium Oxide (Non-Fibrous)		1344-28-1	1 - 2.5
Chromium		7440-47-3	0 - 0.1
Nickel		7440-02-0	0 - 0.1
Other components below reportable levels			20 - 40

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

#### 4. First-aid measures

<b>Inhalation</b>	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
<b>Skin contact</b>	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions.
<b>Eye contact</b>	Rinse with water. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. Get medical attention if symptoms occur.
<b>Most important symptoms/effects, acute and delayed</b>	Coughing. Difficulty in breathing. May cause an allergic skin reaction. Dermatitis. Rash.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	If concerned: Get medical advice. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

#### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Use fire-extinguishing media appropriate for surrounding materials.
<b>Unsuitable extinguishing media</b>	Not available.
<b>Specific hazards arising from the chemical</b>	Not applicable.
<b>Special protective equipment and precautions for firefighters</b>	Not available.

#### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	Stop the flow of material, if this is without risk. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS.
<b>Environmental precautions</b>	Avoid discharge into drains, water courses or onto the ground.

#### 7. Handling and storage

<b>Precautions for safe handling</b>	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Should be handled in closed systems, if possible. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
<b>Conditions for safe storage, including any incompatibilities</b>	Store locked up. Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	PEL	5 mg/m <sup>3</sup>	Respirable fraction.
		15 mg/m <sup>3</sup>	Total dust.
Chromium (CAS 7440-47-3)	PEL	1 mg/m <sup>3</sup>	
Chromium (III) oxide (CAS 1308-38-9)	PEL	0.5 mg/m <sup>3</sup>	
Magnesium Oxide (CAS 1309-48-4)	PEL	15 mg/m <sup>3</sup>	Total particulate.
Nickel (CAS 7440-02-0)	PEL	1 mg/m <sup>3</sup>	

#### US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	TWA	1 mg/m <sup>3</sup>	Respirable fraction.
Chromium (CAS 7440-47-3)	TWA	0.5 mg/m <sup>3</sup>	
Chromium (III) oxide (CAS 1308-38-9)	TWA	0.5 mg/m <sup>3</sup>	
Magnesium Oxide (CAS 1309-48-4)	TWA	10 mg/m <sup>3</sup>	Inhalable fraction.
Nickel (CAS 7440-02-0)	TWA	1.5 mg/m <sup>3</sup>	Inhalable fraction.
Spinel (Mg(AIO <sub>2</sub> ) <sub>2</sub> ) (CAS 1302-67-6)	TWA	1 mg/m <sup>3</sup>	Respirable fraction.

#### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Chromium (CAS 7440-47-3)	TWA	0.5 mg/m <sup>3</sup>
Chromium (III) oxide (CAS 1308-38-9)	TWA	0.5 mg/m <sup>3</sup>
Nickel (CAS 7440-02-0)	TWA	0.015 mg/m <sup>3</sup>

### Biological limit values

No biological exposure limits noted for the ingredient(s).

### Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. General ventilation normally adequate.

### Individual protection measures, such as personal protective equipment

**Eye/face protection** If contact is likely, safety glasses with side shields are recommended.

#### Skin protection

**Hand protection** Wear appropriate chemical resistant gloves.

#### Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

#### Respiratory protection

Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

#### Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

## 9. Physical and chemical properties

### Appearance

<b>Physical state</b>	Solid.
<b>Form</b>	Solid
<b>Color</b>	Not available.

<b>Odor</b>	Not available.
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	Not available.
<b>Initial boiling point and boiling range</b>	Not available.
<b>Flash point</b>	Not available.
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	Not available.
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Not available.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Contact with incompatible materials.
<b>Incompatible materials</b>	Phosphorus. Chlorine. Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure. Contact your sales representative for clarification.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	May cause allergy or asthma symptoms or breathing difficulties if inhaled. Prolonged inhalation may be harmful.
<b>Skin contact</b>	May cause an allergic skin reaction.
<b>Eye contact</b>	Direct contact with eyes may cause temporary irritation.
<b>Ingestion</b>	Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics** Coughing. Difficulty in breathing. May cause an allergic skin reaction. Dermatitis. Rash.

### Information on toxicological effects

<b>Acute toxicity</b>	May cause an allergic skin reaction.
<b>Skin corrosion/irritation</b>	Prolonged skin contact may cause temporary irritation.

<b>Serious eye damage/eye irritation</b>	Direct contact with eyes may cause temporary irritation.
<b>Respiratory or skin sensitization</b>	
<b>Respiratory sensitization</b>	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
<b>Skin sensitization</b>	May cause an allergic skin reaction.
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
<b>Carcinogenicity</b>	Suspected of causing cancer.
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>	
Chromium (CAS 7440-47-3)	3 Not classifiable as to carcinogenicity to humans.
Chromium (III) oxide (CAS 1308-38-9)	3 Not classifiable as to carcinogenicity to humans.
Nickel (CAS 7440-02-0)	2B Possibly carcinogenic to humans.
<b>US. National Toxicology Program (NTP) Report on Carcinogens</b>	
Nickel (CAS 7440-02-0)	Reasonably Anticipated to be a Human Carcinogen.
<b>US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)</b>	
Not listed.	
<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	Not classified.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	Not an aspiration hazard.
<b>Chronic effects</b>	Prolonged inhalation may be harmful.

## 12. Ecological information

<b>Ecotoxicity</b>	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
<b>Persistence and degradability</b>	No data is available on the degradability of this product.
<b>Bioaccumulative potential</b>	No data available.
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

<b>Disposal instructions</b>	This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.
<b>Hazardous waste code</b>	Not applicable.
<b>Waste from residues / unused products</b>	As sold, this product is not RCRA hazardous. Final used condition must be evaluated prior to disposal. Dispose of waste product in accordance with Federal, State and Local regulations. The chrome compounds (Cr III) in this product may be altered to a hexavalent compound (Cr VI) under certain use conditions, such as exposure to alkali salts and/or high temperatures. Proper waste testing (such as TCLP) must be done to determine the waste status of used product. Reuse and recycling of chrome Refractories is recommended whenever possible.
<b>Contaminated packaging</b>	Not available.

## 14. Transport information

<b>DOT</b>	Not regulated as dangerous goods.
<b>IATA</b>	Not regulated as dangerous goods.
<b>IMDG</b>	Not regulated as dangerous goods.
<b>Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code</b>	Not applicable.

## 15. Regulatory information

### US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

One or more components are not listed on TSCA.

All chemical substances in this product are listed on the TSCA chemical substance inventory where required.

#### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

#### CERCLA Hazardous Substance List (40 CFR 302.4)

Chromium (CAS 7440-47-3)

Listed.

Nickel (CAS 7440-02-0)

Listed.

#### SARA 304 Emergency release notification

Not regulated.

#### US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

#### Hazard categories

Immediate Hazard - Yes

Delayed Hazard - Yes

Fire Hazard - No

Pressure Hazard - No

Reactivity Hazard - No

#### SARA 302 Extremely hazardous substance

Not listed.

#### SARA 311/312 Hazardous chemical

No

#### SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Chromium (III) oxide	1308-38-9	2.5 - 10
Aluminium Oxide (Non-Fibrous)	1344-28-1	1 - 2.5
Nickel	7440-02-0	0 - 0.1

### Other federal regulations

#### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Chromium (CAS 7440-47-3)

Chromium (III) oxide (CAS 1308-38-9)

Nickel (CAS 7440-02-0)

#### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

#### Safe Drinking Water Act (SDWA)

Not regulated.

### US state regulations

#### US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

#### US. Massachusetts RTK - Substance List

Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)

Chromium (CAS 7440-47-3)

Chromium (III) oxide (CAS 1308-38-9)

Magnesium Oxide (CAS 1309-48-4)

Nickel (CAS 7440-02-0)

#### US. New Jersey Worker and Community Right-to-Know Act

Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)

Chromium (CAS 7440-47-3)

Chromium (III) oxide (CAS 1308-38-9)

Magnesium Oxide (CAS 1309-48-4)

Nickel (CAS 7440-02-0)

#### US. Pennsylvania Worker and Community Right-to-Know Law

Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)

Chromium (CAS 7440-47-3)

Magnesium Oxide (CAS 1309-48-4)

Nickel (CAS 7440-02-0)

**US. Rhode Island RTK**

Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)  
 Chromium (CAS 7440-47-3)  
 Nickel (CAS 7440-02-0)

**US. California Proposition 65**

WARNING: This product contains a chemical known to the State of California to cause cancer.

**US - California Proposition 65 - CRT: Listed date/Carcinogenic substance**

Nickel (CAS 7440-02-0)

Listed: October 1, 1989

**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	No

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**16. Other information, including date of preparation or last revision**

**Issue date** 05-26-2015

**Version #** 01

**Disclaimer** This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

**Revision Information** Product and Company Identification: Product and Company Identification  
 Toxicological Information: Toxicological Data  
 Ecological Information: Ecotoxicity  
 Transport Information: Material Transportation Information