SAFETY DATA SHEET

1. Identification

Product identifier
HP-CAST MAXIMA

Other means of identification

- Brand Code: 8170, 708C

Recommended use
For Industrial Use Only

Recommended restrictions
None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer
HarbisonWalker International

Company name
HarbisonWalker International

Address
1305 Cherrington Parkway, Suite 100
Moon Township, Pennsylvania 15108 US

Telephone
General Phone: 412-375-6600

Website
www.thinkHWI.com

Emergency phone number
CHEMTREC 24 HOUR 1-800-424-9300

2. Hazard(s) identification

Physical hazards
Not classified.

Health hazards
Not classified.

Environmental hazards
Not classified.

OSHA defined hazards
Not classified.

Label elements

- Hazard symbol: None.
- Signal word: None.
- Hazard statement: The mixture does not meet the criteria for classification.

Precautionary statement

Prevention
Observe good industrial hygiene practices.

Response
Wash hands after handling.

Storage
Store away from incompatible materials.

Disposal
Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise classified (HNOC)
None known.

Supplemental information
None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
<td></td>
<td>1344-28-1</td>
<td>40 - 60</td>
</tr>
<tr>
<td>Spinel (MgAlO2)2</td>
<td></td>
<td>1302-67-6</td>
<td>20 - 40</td>
</tr>
<tr>
<td>Cement, Alumina, Chemicals</td>
<td></td>
<td>65997-16-2</td>
<td>2.5 - 10</td>
</tr>
<tr>
<td>Dolomite</td>
<td></td>
<td>16389-88-1</td>
<td>2.5 - 10</td>
</tr>
</tbody>
</table>

Other components below reportable levels
0.1 - 1

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation
Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact
Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact
Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists.
Rinse mouth. Get medical attention if symptoms occur.

Dusts may irritate the respiratory tract, skin and eyes.

Treat symptomatically.

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

**5. Fire-fighting measures**

**Suitable extinguishing media**

Use fire-extinguishing media appropriate for surrounding materials.

**Unsuitable extinguishing media**

Do not use water jet as an extinguisher, as this will spread the fire.

**Specific hazards arising from the chemical**

During fire, gases hazardous to health may be formed.

**Special protective equipment and precautions for firefighters**

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Move containers from fire area if you can do so without risk.

Use standard firefighting procedures and consider the hazards of other involved materials.

No unusual fire or explosion hazards noted.

**6. Accidental release measures**

**Personal precautions, protective equipment and emergency procedures**

Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. For personal protection, see section 8 of the SDS.

Avoid the generation of dusts during clean-up. Collect dust using a vacuum cleaner equipped with HEPA filter. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. For waste disposal, see section 13 of the SDS.

Avoid discharge into drains, water courses or onto the ground.

**7. Handling and storage**

**Precautions for safe handling**

Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Avoid prolonged exposure. Practice good housekeeping.

Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

**8. Exposure controls/personal protection**

**Occupational exposure limits**

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

**US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide</td>
<td>PEL</td>
<td>5 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>(Non-Fibrous) (CAS 1344-28-1)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m3</td>
<td>Total dust.</td>
</tr>
</tbody>
</table>

**US. OSHA Table Z-3 (29 CFR 1910.1000)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide</td>
<td>TWA</td>
<td>5 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>(Non-Fibrous) (CAS 1344-28-1)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m3</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>50 mppcf</td>
<td>Total dust.</td>
</tr>
</tbody>
</table>
US. OSHA Table Z-3 (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dolomite (CAS 16389-88-1)</td>
<td>TWA</td>
<td>15 mppcf</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>50 mppcf</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mppcf</td>
<td>Respirable fraction.</td>
</tr>
</tbody>
</table>

US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Spinel (Mg(AlO2)2) (CAS 1302-67-6)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
</tbody>
</table>

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits.

Individual protection measures, such as personal protective equipment

**Eye/face protection**

- Wear safety glasses with side shields (or goggles).

**Skin protection**

**Hand protection**

- Wear appropriate chemical resistant gloves.

**Other**

- Wear suitable protective clothing.

**Respiratory protection**

- Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

**Thermal hazards**

- Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

**Appearance**

**Physical state**

- Solid.

**Form**

- Powder.

**Color**

- Not available.

**Odor**

- Not available.

**Odor threshold**

- Not available.

**pH**

- Not available.

**Melting point/freezing point**

- Not available.

**Initial boiling point and boiling range**

- Not available.

**Flash point**

- Not available.

**Evaporation rate**

- Not available.

**Flammability (solid, gas)**

- Not available.

**Upper/lower flammability or explosive limits**

**Flammability limit - lower (%)**

- Not available.
<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flammability limit - upper (%)</td>
<td>Not available</td>
</tr>
<tr>
<td>Explosive limit - lower (%)</td>
<td>Not available</td>
</tr>
<tr>
<td>Explosive limit - upper (%)</td>
<td>Not available</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>Not available</td>
</tr>
<tr>
<td>Vapor density</td>
<td>Not available</td>
</tr>
<tr>
<td>Relative density</td>
<td>Not available</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td></td>
</tr>
<tr>
<td>Solubility (water)</td>
<td>Not available</td>
</tr>
<tr>
<td>Partition coefficient (n-octanol/water)</td>
<td>Not available</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not available</td>
</tr>
<tr>
<td>Other information</td>
<td></td>
</tr>
<tr>
<td>Explosive properties</td>
<td>Not explosive</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>Not oxidizing</td>
</tr>
</tbody>
</table>

**10. Stability and reactivity**

**Reactivity**
The product is stable and non-reactive under normal conditions of use, storage and transport.

**Chemical stability**
Material is stable under normal conditions.

**Possibility of hazardous reactions**
No dangerous reaction known under conditions of normal use.

**Conditions to avoid**
Contact with incompatible materials.

**Incompatible materials**
Acids. Chlorine.

**Hazardous decomposition products**
No hazardous decomposition products are known.

**11. Toxicological information**

**Information on likely routes of exposure**

- **Inhalation**
  Dust may irritate respiratory system. Prolonged inhalation may be harmful.

- **Skin contact**
  Dust or powder may irritate the skin.

- **Eye contact**
  Dust may irritate the eyes.

- **Ingestion**
  Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics**
Dusts may irritate the respiratory tract, skin and eyes.

**Information on toxicological effects**

- **Acute toxicity**
  Not known.

- **Skin corrosion/irritation**
  Prolonged skin contact may cause temporary irritation.

- **Serious eye damage/eye irritation**
  Direct contact with eyes may cause temporary irritation.

**Respiratory or skin sensitization**

- **Respiratory sensitization**
  Not a respiratory sensitizer.

- **Skin sensitization**
  This product is not expected to cause skin sensitization.

**Germ cell mutagenicity**
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity**
This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

- **IARC Monographs. Overall Evaluation of Carcinogenicity**
  Not listed.

- **US. National Toxicology Program (NTP) Report on Carcinogens**
  Not listed.
### Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.

### Specific target organ toxicity - single exposure
Not classified.

### Specific target organ toxicity - repeated exposure
Not classified.

### Aspiration hazard
Not an aspiration hazard.

### Chronic effects
Prolonged inhalation may be harmful.

### Ecological information

<table>
<thead>
<tr>
<th>Category</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ecotoxicity</td>
<td>The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.</td>
</tr>
<tr>
<td>Persistence and degradability</td>
<td>No data is available on the degradability of this product.</td>
</tr>
<tr>
<td>Bioaccumulative potential</td>
<td>No data available.</td>
</tr>
<tr>
<td>Mobility in soil</td>
<td>No data available.</td>
</tr>
<tr>
<td>Other adverse effects</td>
<td>No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.</td>
</tr>
</tbody>
</table>

### Disposal considerations

<table>
<thead>
<tr>
<th>Category</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Disposal instructions</td>
<td>Collect and reclaim or dispose in sealed containers at licensed waste disposal site.</td>
</tr>
<tr>
<td>Local disposal regulations</td>
<td>Dispose in accordance with all applicable regulations.</td>
</tr>
<tr>
<td>Hazardous waste code</td>
<td>The waste code should be assigned in discussion between the user, the producer and the waste disposal company. Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.</td>
</tr>
<tr>
<td>Waste from residues / unused products</td>
<td>Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).</td>
</tr>
<tr>
<td>Contaminated packaging</td>
<td>Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.</td>
</tr>
</tbody>
</table>

### Transport information

<table>
<thead>
<tr>
<th>Category</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>DOT</td>
<td>Not regulated as dangerous goods.</td>
</tr>
<tr>
<td>IATA</td>
<td>Not regulated as dangerous goods.</td>
</tr>
<tr>
<td>IMDG</td>
<td>Not regulated as dangerous goods.</td>
</tr>
<tr>
<td>Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code</td>
<td>Not applicable.</td>
</tr>
</tbody>
</table>

### Regulatory information

<table>
<thead>
<tr>
<th>Category</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>US federal regulations</td>
<td>This product is not known to be a “Hazardous Chemical” as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.</td>
</tr>
<tr>
<td>TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)</td>
<td>Not regulated.</td>
</tr>
<tr>
<td>CERCLA Hazardous Substance List (40 CFR 302.4)</td>
<td>Not listed.</td>
</tr>
<tr>
<td>SARA 304 Emergency release notification</td>
<td>Not regulated.</td>
</tr>
</tbody>
</table>
Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
- Immediate Hazard - No
- Delayed Hazard - No
- Fire Hazard - No
- Pressure Hazard - No
- Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

SARA 313 (TRI reporting)

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>% by wt.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
<td>1344-28-1</td>
<td>40 - 60</td>
</tr>
</tbody>
</table>

Other federal regulations
- Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
  Not regulated.
- Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
  Not regulated.
- Safe Drinking Water Act (SDWA)
  Not regulated.

US state regulations
- California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.
- US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))
  Dolomite (CAS 16389-88-1)
  Spinel (MgAl2O4) (CAS 1302-67-6)

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>No</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s).
*A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date: 08-16-2017
Version #: 01

Disclaimer
This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship. HarbisonWalker International cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.