SAFETY DATA SHEET

1. Identification

Product identifier EAF 622 AS SERIES

Other means of identification

- Brand Code 8244, 953B, 9325, 8764, 492A, 0215
- Recommended use For Industrial Use Only
- Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

- Company name HarbisonWalker International
- Address 1305 Cherrington Parkway, Suite 100
  Moon Township, Pennsylvania 15108 US
- Telephone General Phone: 412-375-6600
- Website www.thinkHWI.com
- Emergency phone number CHEMTREC 24 HOUR 1-800-424-9300

2. Hazard(s) identification

Classified hazards

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

Label elements

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

Hazard(s) not otherwise classified (HNOC)

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Magnesium Oxide</td>
<td></td>
<td>1309-48-4</td>
<td>60 - 80</td>
</tr>
<tr>
<td>Graphite</td>
<td></td>
<td>7782-42-5</td>
<td>10 - 20</td>
</tr>
<tr>
<td>Aluminium</td>
<td></td>
<td>7429-90-5</td>
<td>2.5 - 10</td>
</tr>
<tr>
<td>Phenol</td>
<td></td>
<td>108-95-2</td>
<td>0.1 - 1</td>
</tr>
<tr>
<td>Ethane-1,2-diol</td>
<td></td>
<td>107-21-1</td>
<td>0 - 0.1</td>
</tr>
<tr>
<td>Other components below reportable levels</td>
<td></td>
<td></td>
<td>2.5 - 10</td>
</tr>
</tbody>
</table>

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation

Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact

Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact

Rinse with water. Get medical attention if irritation develops and persists.
Rinse mouth. Get medical attention if symptoms occur.
Direct contact with eyes may cause temporary irritation.

Indication of immediate medical attention and special treatment needed
Treat symptomatically.

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media
Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media
Not available.

Specific hazards arising from the chemical
Not applicable.

Special protective equipment and precautions for firefighters
Not available.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up
Stop the flow of material, if this is without risk. Following product recovery, flush area with water.
For waste disposal, see section 13 of the SDS.

Environmental precautions
Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling
Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities
Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.

<table>
<thead>
<tr>
<th>US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium (CAS 7429-90-5)</td>
<td>PEL 5 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td>15 mg/m3</td>
<td>Total dust.</td>
</tr>
<tr>
<td>Graphite (CAS 7782-42-5)</td>
<td>PEL 5 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td>15 mg/m3</td>
<td>Total dust.</td>
</tr>
<tr>
<td>Magnesium Oxide (CAS 1309-48-4)</td>
<td>PEL 15 mg/m3</td>
<td>Total particulate.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>US. OSHA Table Z-3 (29 CFR 1910.1000)</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium (CAS 7429-90-5)</td>
<td>TWA 5 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td>15 mg/m3</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td>50 mppcf</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td>15 mppcf</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Graphite (CAS 7782-42-5)</td>
<td>TWA 15 mppcf</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Magnesium Oxide (CAS 1309-48-4)</td>
<td>TWA 5 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td>15 mg/m3</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
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<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td>15 mppcf</td>
<td>Respirable fraction.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>US. ACGIH Threshold Limit Values</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium (CAS 7429-90-5)</td>
<td>TWA 1 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Graphite (CAS 7782-42-5)</td>
<td>TWA 2 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
</tbody>
</table>
US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Magnesium Oxide (CAS 1309-48-4)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>Inhalable fraction.</td>
</tr>
</tbody>
</table>

US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium (CAS 7429-90-5)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Respirable.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5 mg/m³</td>
<td>Welding fume or</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>pyrophoric powder.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>10 mg/m³</td>
<td>Total</td>
</tr>
<tr>
<td>Graphite (CAS 7782-42-5)</td>
<td>TWA</td>
<td>2.5 mg/m³</td>
<td>Respirable.</td>
</tr>
</tbody>
</table>

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines

The resin binder in this product was specifically engineered to have low toxicity, with minimal free-phenol (less than 100ppm in this refractory product) and no free-formaldehyde. Under certain conditions, thermal decomposition products may still include carbon monoxide, carbon dioxide, formaldehyde, phenol and aromatic and/or aliphatic compounds.

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection

Wear appropriate chemical resistant gloves.

Other

Wear suitable protective clothing.

Respiratory protection

Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

9. Physical and chemical properties

Appearance

Physical state: Solid.

Form: Solid.

Color: Not available.

Odor: Not available.

Odor threshold: Not available.

pH: Not available.

Melting point/freezing point: Not available.

Initial boiling point and boiling range: Not available.

Flash point: Not available.

Evaporation rate: Not available.

Flammability (solid, gas): Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%): Not available.

Flammability limit - upper (%): Not available.
Explosive limit - lower (%)  Not available.
Explosive limit - upper (%)  Not available.
Vapor pressure  Not available.
Vapor density  Not available.
Relative density  Not available.
Solubility(ies)  Not available.
  Solubility (water)  Not available.
Partition coefficient (n-octanol/water)  Not available.
Auto-ignition temperature  Not available.
 Decomposition temperature  Not available.
Viscosity  Not available.
Other information
  Explosive properties  Not explosive.
  Oxidizing properties  Not oxidizing.

10. Stability and reactivity
Reactivity  The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability  Material is stable under normal conditions.
Possibility of hazardous reactions  Hazardous polymerization does not occur.
Conditions to avoid  Contact with incompatible materials. Refractories containing crystalline silica may, after service, contain more or less crystalline silica. Care must be taken to avoid and/or control dust from demolition. If in doubt of the proper protection, seek advice from a safety professional.

The organic binder in this product falls into a class known as phenolic resin. Refractory products using this type of binder are supplied in two forms, (1) shaped products such as brick and (2) monolithics/specialties such as refractory plastics and rams. The hazards associated with phenolic resin are different in the two forms. For pre-cured shapes (brick), the binder has been reacted or polymerized by heat to its solid form prior to shipment. On decomposition by heating, where there is sufficient air and heating rate, the gaseous products are mostly carbon dioxide and water. Under low or limited oxygen supply, decomposition products during heat-up and early service may include phenol, as well as aromatic and/or aliphatic derivatives. After a campaign in service, this refractory product should be completely coked and in that condition the material for disposal would be carbon and an inorganic oxide. During field installation of non-cured unshaped products (monolithics), there is a possibility of exposure to trace amounts of phenol by skin contact and inhalation. After the product has been heated to high temperatures in service, it will have similar decomposition characteristics to pre-cured shapes.

Incompatible materials  Strong oxidizing agents.
Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.

Hazardous decomposition products  No hazardous decomposition products are known.

11. Toxicological information
Information on likely routes of exposure
  Inhalation  No adverse effects due to inhalation are expected.
  Skin contact  No adverse effects due to skin contact are expected.
  Eye contact  Direct contact with eyes may cause temporary irritation.
  Ingestion  Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics  Direct contact with eyes may cause temporary irritation.
Information on toxicological effects
  Acute toxicity  Not available.
  Skin corrosion/irritation  Prolonged skin contact may cause temporary irritation.
  Serious eye damage/eye irritation  Direct contact with eyes may cause temporary irritation.
### Respiratory or skin sensitization

**Respiratory sensitization**
Not a respiratory sensitizer.

**Skin sensitization**
This product is not expected to cause skin sensitization.

**Germ cell mutagenicity**
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity**
This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

- **IARC Monographs. Overall Evaluation of Carcinogenicity**
  Not listed.

- **US. National Toxicology Program (NTP) Report on Carcinogens**
  Not listed.

  Not regulated.

**Reproductive toxicity**
This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure**
Not classified.

**Specific target organ toxicity - repeated exposure**
Not classified.

**Aspiration hazard**
Not an aspiration hazard.

### Ecological information

**Ecotoxicity**
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

**Persistence and degradability**
No data is available on the degradability of this product.

**Bioaccumulative potential**
No data available.

**Mobility in soil**
No data available.

**Other adverse effects**
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

### Disposal considerations

**Disposal instructions**
This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

**Hazardous waste code**
Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.

**Waste from residues / unused products**
Not available.

**Contaminated packaging**
Not available.

### Transport information

**DOT**
Not regulated as dangerous goods.

**IATA**
Not regulated as dangerous goods.

**IMDG**
Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**
Not applicable.

### Regulatory information

**US federal regulations**
This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**
Not regulated.
CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
- Immediate Hazard - No
- Delayed Hazard - No
- Fire Hazard - No
- Pressure Hazard - No
- Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

SARA 313 (TRI reporting)

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>% by wt.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium</td>
<td>7429-90-5</td>
<td>2.5 - 10</td>
</tr>
</tbody>
</table>

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

US - California Proposition 65 - CRT: Listed date/Developmental toxin
Ethane-1,2-diol (CAS 107-21-1) Listed: June 19, 2015

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))
- Aluminium (CAS 7429-90-5)
- Magnesium Oxide (CAS 1309-48-4)

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 06-25-2015
Revision date 10-16-2018
This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

This document has undergone significant changes and should be reviewed in its entirety.