1. Identification

Product identifier: BOF 811
Other means of identification:
Brand Code: 8727
Recommended use: For Industrial Use Only
Recommended restrictions: None known.

Manufacturer/Supplier information

Manufacturer
Company name: HarbisonWalker International
Address: 1305 Cherrington Parkway, Suite 100
Moon Township, Pennsylvania 15108 US
Telephone: General Phone: 412-375-6600
Website: www.thinkHWI.com
Emergency phone number: CHEMTREC 24 HOUR 1-800-424-9300

2. Hazard(s) identification

Classified hazards
This item is defined as an article per OSHA (29 CFR 1910.1200) and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not hazardous per OSHA 29 CFR 1910.1200(c). However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. May cause respiratory irritation, lung injury, or cancer by inhalation. Limit skin contact. Wash hands after handling. Dispose of waste and residues in accordance with local authority requirements. Wear protective gloves/protective clothing/eye protection. Dust may cause cancer.

Label elements
This item is defined as an article per OSHA (29 CFR 1910.1200) and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not hazardous per OSHA 29 CFR 1910.1200(c). However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. May cause respiratory irritation, lung injury, or cancer by inhalation. Limit skin contact. Wash hands after handling. Dispose of waste and residues in accordance with local authority requirements. Wear protective gloves/protective clothing/eye protection. Dust may cause cancer.

Hazard(s) not otherwise classified (HNOC)
This item is defined as an article per OSHA (29 CFR 1910.1200) and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not hazardous per OSHA 29 CFR 1910.1200(c). However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. May cause respiratory irritation, lung injury, or cancer by inhalation. Limit skin contact. Wash hands after handling. Dispose of waste and residues in accordance with local authority requirements. Wear protective gloves/protective clothing/eye protection. Dust may cause cancer.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Magnesium Oxide</td>
<td></td>
<td>1309-48-4</td>
<td>80 - 90</td>
</tr>
<tr>
<td>Graphite</td>
<td></td>
<td>7782-42-5</td>
<td>2.5 - 10</td>
</tr>
<tr>
<td>Aluminium</td>
<td></td>
<td>7429-90-5</td>
<td>1 - 2.5</td>
</tr>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
<td></td>
<td>1344-28-1</td>
<td>0.1 - 1</td>
</tr>
<tr>
<td>Phenol</td>
<td></td>
<td>108-95-2</td>
<td>0.1 - 1</td>
</tr>
<tr>
<td>Ethane-1,2-diol</td>
<td></td>
<td>107-21-1</td>
<td>0 - 0.1</td>
</tr>
<tr>
<td>Formaldehyde</td>
<td></td>
<td>50-00-0</td>
<td>0 - 0.1</td>
</tr>
</tbody>
</table>
4. First-aid measures

Inhalation Not available.
Skin contact Not available.
Eye contact Not available.
Ingestion Not available.
Most important symptoms/effects, acute and delayed Not available.

5. Fire-fighting measures

Suitable extinguishing media Use fire-extinguishing media appropriate for surrounding materials.
Unsuitable extinguishing media Not available.
Specific hazards arising from the chemical Not applicable.
Special protective equipment and precautions for firefighters Not available.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Not available.
Methods and materials for containment and cleaning up Not available.

7. Handling and storage

Precautions for safe handling Not available.
Conditions for safe storage, including any incompatibilities Not available.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) Components Type Value Form
Aluminium (CAS 7429-90-5) PEL 5 mg/m³ Respirable dust.
Graphite (CAS 7782-42-5) PEL 15 mg/m³ Total dust.
Graphite (CAS 7782-42-5) PEL 5 mg/m³ Respirable fraction.
Graphite (CAS 7782-42-5) PEL 15 mg/m³ Total dust.
Magnesium Oxide (CAS 1309-48-4) PEL 15 mg/m³ Total particulate.

US. OSHA Table Z-3 (29 CFR 1910.1000) Components Type Value
Graphite (CAS 7782-42-5) TWA 15 mppcf

US. ACGIH Threshold Limit Values Components Type Value Form
Aluminium (CAS 7429-90-5) TWA 1 mg/m³ Respirable fraction.
Graphite (CAS 7782-42-5) TWA 2 mg/m³ Respirable fraction.
Graphite (CAS 7782-42-5) TWA 10 mg/m³ Inhalable fraction.

US. NIOSH: Pocket Guide to Chemical Hazards Components Type Value Form
Aluminium (CAS 7429-90-5) TWA 5 mg/m³ Welding fume or pyrophoric powder.
Graphite (CAS 7782-42-5) TWA 5 mg/m³ Total.
Graphite (CAS 7782-42-5) TWA 2.5 mg/m³ Respirable.
Biological limit values
No biological exposure limits noted for the ingredient(s).

Exposure guidelines
The resin binder in this product was specifically engineered to have low toxicity, with minimal free-phenol (less than 100ppm in this refractory product) and no free-formaldehyde. Under certain conditions, thermal decomposition products may still include carbon monoxide, carbon dioxide, formaldehyde, phenol and aromatic and/or aliphatic compounds.

Appropriate engineering controls
Not available.

Individual protection measures, such as personal protective equipment

Eye/face protection
Not available.

Skin protection
Hand protection
Not available.
Other
Not available.

Respiratory protection
Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

Thermal hazards
Not available.

9. Physical and chemical properties

Appearance

Physical state
Solid.
Form
Not available.
Color
Not available.

Odor
Not available.

Odor threshold
Not available.

pH
Not available.

Melting point/freezing point
Not available.
Initial boiling point and boiling range
Not available.
Flash point
Not available.
Evaporation rate
Not available.

Flammability (solid, gas)
Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)
Not available.
Flammability limit - upper (%)
Not available.
Explosive limit - lower (%)
Not available.
Explosive limit - upper (%)
Not available.

Vapor pressure
Not available.
Vapor density
Not available.
Relative density
Not available.

Solubility(ies)
Solubility (water)
Not available.
Partition coefficient (n-octanol/water)
Not available.

Auto-ignition temperature
Not available.
Decomposition temperature
Not available.
Viscosity
Not available.

10. Stability and reactivity

Reactivity
Not available.
Chemical stability
Not available.
Possibility of hazardous reactions
Not available.
Conditions to avoid
Refractories containing crystalline silica may, after service, contain more or less crystalline silica. Care must be taken to avoid and/or control dust from demolition. If in doubt of the proper protection, seek advice from a safety professional. The organic binder in this product falls into a class known as phenolic resin. Refractory products using this type of binder are supplied in two forms, (1) shaped products such as brick and (2) monolithics such as refractory plastics and rams. The hazards associated with phenolic resin are different in the two forms. For pre-cured shapes (brick), the binder has been reacted or polymerized by heat to its solid form prior to shipment. On decomposition by heating, where there is sufficient air and heating rate, the gaseous products are mostly carbon dioxide and water. Under low or limited oxygen supply, decomposition products during heat-up and early service may include phenol, as well as aromatic and/or aliphatic derivatives. After a campaign in service, this refractory product should be completely coked and in that condition the material for disposal would be carbon and an inorganic oxide. During field installation of non-cured unshaped products (monolithics), there is a possibility of exposure to trace amounts of phenol by skin contact and inhalation. After the product has been heated to high temperatures in service, it will have similar decomposition characteristics to pre-cured shapes.

Incompatible materials
Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure. Contact your sales representative for clarification.

Hazardous decomposition products
Not available.

11. Toxicological information
Information on likely routes of exposure

<table>
<thead>
<tr>
<th>Route</th>
<th>Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inhalation</td>
<td>Not available.</td>
</tr>
<tr>
<td>Skin contact</td>
<td>Not available.</td>
</tr>
<tr>
<td>Eye contact</td>
<td>Not available.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

Symptoms related to the physical, chemical and toxicological characteristics
Not available.

Information on toxicological effects

<table>
<thead>
<tr>
<th>Effect Type</th>
<th>Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute toxicity</td>
<td>Not available.</td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
<td>Not available.</td>
</tr>
<tr>
<td>Serious eye damage/eye irritation</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

Respiratory or skin sensitization

<table>
<thead>
<tr>
<th>Sensitization Type</th>
<th>Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>Respiratory sensitization</td>
<td>Not available.</td>
</tr>
<tr>
<td>Skin sensitization</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

Germ cell mutagenicity
Not available.

Carcinogenicity

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.

Reproductive toxicity
Not available.

Specific target organ toxicity - single exposure
Not available.

Specific target organ toxicity - repeated exposure
Not available.

Aspiration hazard
Not available.

12. Ecological information

Ecotoxicity
No ecotoxicity data noted for the ingredient(s).

Persistence and degradability
Not available.

Bioaccumulative potential
Not available.

Mobility in soil
Not available.

Other adverse effects
Not available.
13. Disposal considerations

Disposal instructions

This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

Hazardous waste code

Not applicable.

Waste from residues / unused products

Not available.

Contaminated packaging

Not available.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not available.

15. Regulatory information

US federal regulations

All chemical substances in this product are listed on the TSCA chemical substance inventory where required.

| TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D) | Not regulated. |
| CERCLA Hazardous Substance List (40 CFR 302.4) | Not listed. |
| SARA 304 Emergency release notification | Not regulated. |

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical

No

SARA 313 (TRI reporting)

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>% by wt.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium</td>
<td>7429-90-5</td>
<td>1 - 2.5</td>
</tr>
</tbody>
</table>

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Not regulated.

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.
US. Massachusetts RTK - Substance List
  Aluminium (CAS 7429-90-5)
  Graphite (CAS 7782-42-5)
  Magnesium Oxide (CAS 1309-48-4)

US. New Jersey Worker and Community Right-to-Know Act
  Aluminium (CAS 7429-90-5)
  Graphite (CAS 7782-42-5)
  Magnesium Oxide (CAS 1309-48-4)

US. Pennsylvania Worker and Community Right-to-Know Law
  Aluminium (CAS 7429-90-5)
  Graphite (CAS 7782-42-5)
  Magnesium Oxide (CAS 1309-48-4)

US. Rhode Island RTK
  Aluminium (CAS 7429-90-5)

US. California Proposition 65

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance
  Formaldehyde (CAS 50-00-0) Listed: January 1, 1988

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>European Inventories</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date: 06-23-2015
Version #: 01

Disclaimer: This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Revision Information: Product and Company Identification: Material Attributes