1. Identification

Product identifier: BOF 411 SERIES

Other means of identification:
- **Brand Code**: 8866, 215C, 7024
- **Recommended use**: For Industrial Use Only
- **Recommended restrictions**: None known.

Manufacturer/Importer/Supplier/Distributor information

**Manufacturer**
- **Company name**: HarbisonWalker International
- **Address**: 1305 Cherrington Parkway, Suite 100, Moon Township, Pennsylvania 15108 US
- **Telephone**: General Phone: 412-375-6600
- **Website**: www.thinkHWI.com
- **Emergency phone number**: CHEMTREC 24 HOUR 1-800-424-9300 EMERGENCY #

2. Hazard(s) identification

**Classified hazards**

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

**Label elements**

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

**Hazard(s) not otherwise classified (HNOC)**

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

3. Composition/information on ingredients

**Mixtures**

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Magnesium Oxide</td>
<td></td>
<td>1309-48-4</td>
<td>80 - 90</td>
</tr>
<tr>
<td>Aluminium</td>
<td></td>
<td>7429-90-5</td>
<td>2.5 - 10</td>
</tr>
<tr>
<td>Graphite</td>
<td></td>
<td>7782-42-5</td>
<td>2.5 - 10</td>
</tr>
<tr>
<td>Phenol</td>
<td></td>
<td>108-95-2</td>
<td>0.1 - 1</td>
</tr>
</tbody>
</table>

Other components below reportable levels 2.5 - 10

4. First-aid measures

**Inhalation**

Move to fresh air. Call a physician if symptoms develop or persist.

**Skin contact**

Wash off with soap and water. Get medical attention if irritation develops and persists.

**Eye contact**

Rinse with water. Get medical attention if irritation develops and persists.

**Ingestion**

Rinse mouth. Get medical attention if symptoms occur.
Direct contact with eyes may cause temporary irritation.

Treat symptomatically.

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

Suitable extinguishing media
Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media
Not available.

Specific hazards arising from the chemical
Not applicable.

Special protective equipment and precautions for firefighters
Not available.

Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.

Stop the flow of material, if this is without risk. Following product recovery, flush area with water.

For waste disposal, see section 13 of the SDS.

Avoid discharge into drains, water courses or onto the ground.

Observe good industrial hygiene practices.

This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium (CAS 7429-90-5)</td>
<td>PEL</td>
<td>5 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Graphite (CAS 7782-42-5)</td>
<td>PEL</td>
<td>5 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Magnesium Oxide (CAS 1309-48-4)</td>
<td>PEL</td>
<td>15 mg/m3</td>
<td>Total particulate.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium (CAS 7429-90-5)</td>
<td>TWA</td>
<td>5 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Graphite (CAS 7782-42-5)</td>
<td>TWA</td>
<td>15 mppcf</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Magnesium Oxide (CAS 1309-48-4)</td>
<td>TWA</td>
<td>5 mg/m3</td>
<td>Total particulate.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium (CAS 7429-90-5)</td>
<td>TWA</td>
<td>1 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Graphite (CAS 7782-42-5)</td>
<td>TWA</td>
<td>2 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Magnesium Oxide (CAS 1309-48-4)</td>
<td>TWA</td>
<td>10 mg/m3</td>
<td>Inhalable fraction.</td>
</tr>
</tbody>
</table>
### Components

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium (CAS 7429-90-5)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Welding fume or pyrophoric powder.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5 mg/m³</td>
<td>Respirable.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>10 mg/m³</td>
<td>Total</td>
</tr>
<tr>
<td>Graphite (CAS 7782-42-5)</td>
<td>TWA</td>
<td>2.5 mg/m³</td>
<td>Respirable.</td>
</tr>
</tbody>
</table>

#### Biological limit values

No biological exposure limits noted for the ingredient(s).

#### Exposure guidelines

The resin binder in this product was specifically engineered to have low toxicity, with minimal free-phenol (less than 100ppm in this refractory product) and no free-formaldehyde. Under certain conditions, thermal decomposition products may still include carbon monoxide, carbon dioxide, formaldehyde, phenol and aromatic and/or aliphatic compounds.

#### Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

#### Individual protection measures, such as personal protective equipment

- **Eye/face protection**: Wear safety glasses with side shields (or goggles).
- **Skin protection**: Wear appropriate chemical resistant gloves.
- **Hand protection**: Wear suitable protective clothing.
- **Respiratory protection**: Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.
- **Thermal hazards**: Wear appropriate thermal protective clothing, when necessary.

#### General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

### 9. Physical and chemical properties

#### Appearance

- **Physical state**: Solid.
- **Form**: Solid.
- **Color**: Not available.
- **Odor**: Not available.
- **Odor threshold**: Not available.
- **pH**: Not available.
- **Melting point/freezing point**: Not available.
- **Initial boiling point and boiling range**: Not available.
- **Flash point**: Not available.
- **Evaporation rate**: Not available.
- **Flammability (solid, gas)**: Not available.

#### Upper/lower flammability or explosive limits

- **Flammability limit - lower (%)**: Not available.
- **Flammability limit - upper (%)**: Not available.
- **Explosive limit - lower (%)**: Not available.
- **Explosive limit - upper (%)**: Not available.
- **Vapor pressure**: Not available.
- **Vapor density**: Not available.
**10. Stability and reactivity**

**Reactivity**
The product is stable and non-reactive under normal conditions of use, storage and transport.

**Chemical stability**
Material is stable under normal conditions.

**Possibility of hazardous reactions**
No dangerous reaction known under conditions of normal use.

**Conditions to avoid**
Contact with incompatible materials. Refractories containing crystalline silica may, after service, contain more or less crystalline silica. Care must be taken to avoid and/or control dust from demolition. If in doubt of the proper protection, seek advice from a safety professional.

The organic binder in this product falls into a class known as phenolic resin. Refractory products using this type of binder are supplied in two forms, (1) shaped products such as brick and (2) monolithics/specialties such as refractory plastics and rams. The hazards associated with phenolic resin are different in the two forms. For pre-cured shapes (brick), the binder has been reacted or polymerized by heat to its solid form prior to shipment. On decomposition by heating, where there is sufficient air and heating rate, the gaseous products are mostly carbon dioxide and water. Under low or limited oxygen supply, decomposition products during heat-up and early service may include phenol, as well as aromatic and/or aliphatic derivatives. After a campaign in service, this refractory product should be completely coked and in that condition the material for disposal would be carbon and an inorganic oxide. During field installation of non-cured unshaped products (monolithics), there is a possibility of exposure to trace amounts of phenol by skin contact and inhalation. After the product has been heated to high temperatures in service, it will have similar decomposition characteristics to pre-cured shapes.

**Incompatible materials**
Strong oxidizing agents.

Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.

**Hazardous decomposition products**
No hazardous decomposition products are known.

**11. Toxicological information**

**Information on likely routes of exposure**

<table>
<thead>
<tr>
<th>Route</th>
<th>Effects</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inhalation</td>
<td>No adverse effects due to inhalation are expected.</td>
</tr>
<tr>
<td>Skin contact</td>
<td>No adverse effects due to skin contact are expected.</td>
</tr>
<tr>
<td>Eye contact</td>
<td>Direct contact with eyes may cause temporary irritation.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>Expected to be a low ingestion hazard.</td>
</tr>
</tbody>
</table>

**Symptoms related to the physical, chemical and toxicological characteristics**
Direct contact with eyes may cause temporary irritation.

**Information on toxicological effects**

<table>
<thead>
<tr>
<th>Type</th>
<th>Effects</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute toxicity</td>
<td>Not available.</td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
<td>Prolonged skin contact may cause temporary irritation.</td>
</tr>
<tr>
<td>Serious eye damage/eye irritation</td>
<td>Direct contact with eyes may cause temporary irritation.</td>
</tr>
</tbody>
</table>

**Respiratory or skin sensitization**

<table>
<thead>
<tr>
<th>Type</th>
<th>Effects</th>
</tr>
</thead>
<tbody>
<tr>
<td>Respiratory sensitization</td>
<td>Not a respiratory sensitizer.</td>
</tr>
<tr>
<td>Skin sensitization</td>
<td>This product is not expected to cause skin sensitization.</td>
</tr>
</tbody>
</table>
Germ cell mutagenicity
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity
This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity
Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure
Not classified.

Specific target organ toxicity - repeated exposure
Not classified.

Aspiration hazard
Not an aspiration hazard.

12. Ecological information

Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability
No data is available on the degradability of this product.

Bioaccumulative potential
No data available.

Mobility in soil
No data available.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions
This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

Hazardous waste code
Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.

Waste from residues / unused products
Not available.

Contaminated packaging
Not available.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not available.

15. Regulatory information

US federal regulations
This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.
US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

SARA 313 (TRI reporting)

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>% by wt.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium</td>
<td>7429-90-5</td>
<td>2.5 - 10</td>
</tr>
</tbody>
</table>

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))
Aluminium (CAS 7429-90-5)
Magnesium Oxide (CAS 1309-48-4)

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date          07-19-2018
Version #           01

Disclaimer
This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Revision information
This document has undergone significant changes and should be reviewed in its entirety.