1. Identification

Product identifier: NARMAG FG-HS CASTABLE

Other means of identification:
- Brand Code: 953A
- Recommended use: For Industrial or Professional Use Only
- Recommended restrictions: Avoid dry cutting, blasting, or dust generation.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer:
- Company name: HarbisonWalker International
- Address: 1305 Cherrington Parkway, Suite 100
  Moon Township, Pennsylvania 15108 US
- Telephone:
  General Phone: 412-375-6600
- Website: www.thinkHWI.com
- Emergency phone number:
  CHEMTREC 24 HOUR: 1-800-424-9300
  EMERGENCY #: 1-800-424-9300

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards:
- Skin corrosion/irritation: Category 1
- Serious eye damage/eye irritation: Category 1

Environmental hazards: Not classified.

OSHA defined hazards: Not classified.

Label elements

Signal word: Danger

Hazard statement: Causes severe skin burns and eye damage. Causes serious eye damage.

Precautionary statement

Prevention: Do not breathe dust. Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.

Response: If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Wash contaminated clothing before reuse.

Storage: Store away from incompatible materials.

Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC): None known.

Supplemental information: None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Magnesium Oxide</td>
<td></td>
<td>1309-48-4</td>
<td>80 - 100</td>
</tr>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
<td></td>
<td>1344-28-1</td>
<td>2.5 - 10</td>
</tr>
<tr>
<td>Chromium (III) oxide</td>
<td></td>
<td>1308-38-9</td>
<td>2.5 - 10</td>
</tr>
</tbody>
</table>
## 4. First-aid measures

**Inhalation**
Move to fresh air. Call a physician if symptoms develop or persist.

**Skin contact**
Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.

**Eye contact**
Do not rub eyes. Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

**Ingestion**
Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn’t get into the lungs.

**Most important symptoms/effects, acute and delayed**
Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Coughing.

**Indication of immediate medical attention and special treatment needed**
Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

**General information**
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

## 5. Fire-fighting measures

**Suitable extinguishing media**
Use fire-extinguishing media appropriate for surrounding materials.

**Unsuitable extinguishing media**
Not available.

**Specific hazards arising from the chemical**
Not applicable.

**Special protective equipment and precautions for firefighters**
Not available.

## 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe dust. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**
Avoid the generation of dusts during clean-up. Collect dust using a vacuum cleaner equipped with HEPA filter. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Absorb in vermiculite, dry sand or earth and place into containers. Shovel the material into waste container. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

**Environmental precautions**
Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

**Avoid discharge into drains, water courses or onto the ground.**

## 7. Handling and storage

**Precautions for safe handling**
Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**
Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).
8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)</td>
<td>PEL</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td>Calcium Oxide (CAS 1305-78-8)</td>
<td>PEL</td>
<td>5 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Chromium (III) oxide (CAS 1308-38-9)</td>
<td>PEL</td>
<td>0.5 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Magnesium Oxide (CAS 1309-48-4)</td>
<td>PEL</td>
<td>15 mg/m³</td>
<td>Total particulate.</td>
</tr>
</tbody>
</table>

### US. OSHA Table Z-3 (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>50 mppcf</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mppcf</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Fumes, Silica (CAS 69012-64-2)</td>
<td>TWA</td>
<td>0.8 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Magnesium Oxide (CAS 1309-48-4)</td>
<td>TWA</td>
<td>20 mppcf</td>
<td></td>
</tr>
</tbody>
</table>

### US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Calcium Oxide (CAS 1305-78-8)</td>
<td>TWA</td>
<td>2 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Chromium (III) oxide (CAS 1308-38-9)</td>
<td>TWA</td>
<td>0.003 mg/m³</td>
<td>Inhalable fraction.</td>
</tr>
<tr>
<td>Magnesium Oxide (CAS 1309-48-4)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>Inhalable fraction.</td>
</tr>
</tbody>
</table>

### US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calcium Oxide (CAS 1305-78-8)</td>
<td>TWA</td>
<td>2 mg/m³</td>
</tr>
<tr>
<td>Chromium (III) oxide (CAS 1308-38-9)</td>
<td>TWA</td>
<td>0.5 mg/m³</td>
</tr>
<tr>
<td>Fumes, Silica (CAS 69012-64-2)</td>
<td>TWA</td>
<td>6 mg/m³</td>
</tr>
</tbody>
</table>

**Biological limit values**

No biological exposure limits noted for the ingredient(s).
Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits. Eye wash facilities and emergency shower must be available when handling this product.

### Individual protection measures, such as personal protective equipment

#### Eye/face protection
Wear safety glasses with side shields (or goggles) and a face shield.

#### Skin protection
- **Hand protection**: Wear appropriate chemical resistant gloves.
- **Other**: Wear appropriate chemical resistant clothing.

#### Respiratory protection
Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

#### Thermal hazards
Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations
Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

### 9. Physical and chemical properties

#### Appearance
- **Physical state**: Solid.
- **Form**: Powder.
- **Color**: Not available.

#### Odor
- **Odor**: Not available.
- **Odor threshold**: Not available.
- **pH**: Not available.

#### Melting point/freezing point
- **Melting point/freezing point**: Not available.

#### Initial boiling point and boiling range
- **Initial boiling point and boiling range**: Not available.

#### Flash point
- **Flash point**: Not available.
- **Evaporation rate**: Not available.

#### Flammability (solid, gas)
- **Upper/lower flammability or explosive limits**
  - **Flammability limit - lower (%)**: Not available.
  - **Flammability limit - upper (%)**: Not available.
  - **Explosive limit - lower (%)**: Not available.
  - **Explosive limit - upper (%)**: Not available.

#### Vapor pressure
- **Vapor pressure**: Not available.

#### Vapor density
- **Vapor density**: Not available.

#### Relative density
- **Relative density**: Not available.

#### Solubility(ies)
- **Solubility (water)**: Not available.
- **Partition coefficient (n-octanol/water)**: Not available.

#### Auto-ignition temperature
- **Auto-ignition temperature**: Not available.
Decomposition temperature  Not available.
Viscosity  Not available.
Other information
  Explosive properties  Not explosive.
  Oxidizing properties  Not oxidizing.

10. Stability and reactivity
Reactivity  The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability  Material is stable under normal conditions.
Possibility of hazardous reactions  No dangerous reaction known under conditions of normal use.
Conditions to avoid  Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.
Incompatible materials  Chlorine. Phosphorus. Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.
Hazardous decomposition products  No hazardous decomposition products are known.

11. Toxicological information
Information on likely routes of exposure
  Inhalation  Dust may irritate respiratory system. Prolonged inhalation may be harmful.
  Skin contact  Causes severe skin burns.
  Eye contact  Causes serious eye damage.
  Ingestion  Causes digestive tract burns.
Symptoms related to the physical, chemical and toxicological characteristics  Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Dusts may irritate the respiratory tract, skin and eyes. Coughing.
Information on toxicological effects
  Acute toxicity  Not known.
  Skin corrosion/irritation  Causes severe skin burns and eye damage.
  Serious eye damage/eye irritation  Causes serious eye damage.
Respiratory or skin sensitization
  Respiratory sensitization  Not a respiratory sensitizer.
  Skin sensitization  This product is not expected to cause skin sensitization.
Germ cell mutagenicity  No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity  Not classifiable as to carcinogenicity to humans.
  IARC Monographs. Overall Evaluation of Carcinogenicity  Chromium (III) oxide (CAS 1308-38-9) 3 Not classifiable as to carcinogenicity to humans.
  Fumes, Silica (CAS 69012-64-2) 3 Not classifiable as to carcinogenicity to humans.
  US. National Toxicology Program (NTP) Report on Carcinogens  Not listed.
Reproductive toxicity  This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure  Not classified.
Specific target organ toxicity - repeated exposure  Not classified.
Aspiration hazard  Not an aspiration hazard.
Chronic effects  Prolonged inhalation may be harmful.
12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

Hazardous waste code Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.

Waste from residues / unused products As sold, this product is not RCRA hazardous. Final used condition must be evaluated prior to disposal. Dispose of waste product in accordance with Federal, State and Local regulations. The chrome compounds (Cr III) in this product may be altered to a hexavalent compound (Cr VI) under certain use conditions, such as exposure to alkali salts and/or high temperatures. Proper waste testing (such as TCLP) must be done to determine the waste status of used product. Reuse and recycling of chrome Refractories is recommended whenever possible.

Contaminated packaging Not available.

14. Transport information

DOT Not regulated as dangerous goods.

IATA Not regulated as dangerous goods.

IMDG Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.

- TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D) Not regulated.
- CERCLA Hazardous Substance List (40 CFR 302.4) Not listed.
- SARA 304 Emergency release notification Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

- SARA 302 Extremely hazardous substance Not listed.
- SARA 311/312 Hazardous chemical Yes
  - Classified hazard categories Skin corrosion or irritation
  - Classified hazard categories Serious eye damage or eye irritation

SARA 313 (TRI reporting) Chemical name CAS number % by wt.
Aluminium Oxide (Non-Fibrous) 1344-28-1 2.5 - 10
SARA 313 (TRI reporting)

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>% by wt.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chromium (III) oxide</td>
<td>1308-38-9</td>
<td>2.5 - 10</td>
</tr>
</tbody>
</table>

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Chromium (III) oxide (CAS 1308-38-9)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations

California Proposition 65

WARNING: This product can expose you to Quartz (SiO2), which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))
Magnesium Oxide (CAS 1309-48-4)

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 05-26-2015
Revision date 04-30-2019
Version # 02

Disclaimer
This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Revision information
This document has undergone significant changes and should be reviewed in its entirety.