SAFETY DATA SHEET

1. Identification

Product identifier: NARCON MZA CASTABLE

Other means of identification
- Brand Code: 9811

Recommended use: For Industrial Use Only

Recommended restrictions: None known.

Manufacturer/Supplier information

Manufacturer
- Company name: HarbisonWalker International
- Address: 1305 Cherrington Parkway, Suite 100, Moon Township, Pennsylvania 15108 US
- Telephone: General Phone: 412-375-6600
- Website: www.thinkHWI.com
- Emergency phone number: CHEMTREC 24 HOUR 1-800-424-9300

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards: Not classified.

Environmental hazards: Not classified.

OSHA defined hazards: Not classified.

Label elements
- Hazard symbol: None.
- Signal word: None.
- Hazard statement: The mixture does not meet the criteria for classification.

Precautionary statement
- Prevention: Observe good industrial hygiene practices.
- Response: Wash hands after handling.
- Storage: Store away from incompatible materials.
- Disposal: Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise classified (HNOC): None known.

Supplemental information: None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mullite</td>
<td></td>
<td>1302-93-8</td>
<td>20 - 40</td>
</tr>
<tr>
<td>Zirconium Dioxide</td>
<td></td>
<td>1314-23-4</td>
<td>20 - 40</td>
</tr>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
<td></td>
<td>1344-28-1</td>
<td>10 - 20</td>
</tr>
<tr>
<td>Zircon</td>
<td></td>
<td>14940-68-2</td>
<td>10 - 20</td>
</tr>
<tr>
<td>Cement, Alumina, Chemicals</td>
<td></td>
<td>65997-16-2</td>
<td>2.5 - 10</td>
</tr>
<tr>
<td>Fumes, Silica</td>
<td></td>
<td>69012-64-2</td>
<td>2.5 - 10</td>
</tr>
<tr>
<td>Formaldehyde</td>
<td></td>
<td>50-00-0</td>
<td>0 - 0.1</td>
</tr>
</tbody>
</table>

Other components below reportable levels

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.
4. First-aid measures

Inhalation
Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact
Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact
Rinse with water. Get medical attention if irritation develops and persists.

Ingestion
Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed
Direct contact with eyes may cause temporary irritation.

Indication of immediate medical attention and special treatment needed
Treat symptomatically.

General information
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media
Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media
Not available.

Specific hazards arising from the chemical
Not applicable.

Special protective equipment and precautions for firefighters
Not available.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up
Stop the flow of material, if this is without risk. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS.

Environmental precautions
Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling
Avoid prolonged exposure. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities
Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

<table>
<thead>
<tr>
<th>US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Components</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)</td>
<td>PEL</td>
<td>5 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Zircon (CAS 14940-68-2)</td>
<td>PEL</td>
<td>15 mg/m3</td>
<td>Total dust.</td>
</tr>
<tr>
<td>Zirconium Dioxide (CAS 1314-23-4)</td>
<td>PEL</td>
<td>5 mg/m3</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>US. OSHA Table Z-3 (29 CFR 1910.1000)</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Components</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fumes, Silica (CAS 69012-64-2)</td>
<td>TWA</td>
<td>0.8 mg/m3</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>US. ACGIH Threshold Limit Values</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Components</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)</td>
<td>TWA</td>
<td>1 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
</tbody>
</table>
### US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mullite (CAS 1302-93-8)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Zircon (CAS 14940-68-2)</td>
<td>STEL</td>
<td>10 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Zirconium Dioxide (CAS 1314-23-4)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Zirconium Dioxide (CAS 1314-23-4)</td>
<td>STEL</td>
<td>10 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

### US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fumes, Silica (CAS 69012-64-2)</td>
<td>TWA</td>
<td>6 mg/m³</td>
</tr>
<tr>
<td>Zircon (CAS 14940-68-2)</td>
<td>STEL</td>
<td>10 mg/m³</td>
</tr>
<tr>
<td>Zirconium Dioxide (CAS 1314-23-4)</td>
<td>TWA</td>
<td>5 mg/m³</td>
</tr>
</tbody>
</table>

### Biological limit values

No biological exposure limits noted for the ingredient(s).

### Exposure guidelines

Zirconium silicates (zircon sands) contain trace amounts (106-120 pCi/g) of naturally occurring radioactive uranium and thorium. Overexposure by inhalation to respirable dust containing uranium and thorium may cause lung cancer. Eye contact with the dust may cause eye irritation. Measurements made by Dupont during the use of a similar mineral sand indicated the observance of the 5 mg/m³ OSHA PEL for respirable dust and/or the PEL for quartz ensures the user is below the exposure limits established for uranium and thorium. No LD50 or LC50 can be found for zircon sand. The resin binder in this product was specifically engineered to have low toxicity, with minimal free-phenol (less than 100ppm in this refractory product) and no free-formaldehyde. Under certain conditions, thermal decomposition products may still include carbon monoxide, carbon dioxide, formaldehyde, phenol and aromatic and/or aliphatic compounds.

### Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

### Individual protection measures, such as personal protective equipment

**Eye/face protection**

Wear safety glasses with side shields (or goggles).

**Skin protection**

**Hand protection**

Wear appropriate chemical resistant gloves.

**Other**

Wear suitable protective clothing.

**Respiratory protection**

Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

**Thermal hazards**

Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

### 9. Physical and chemical properties

**Appearance**

**Physical state**

Solid.

**Form**

Solid

**Color**

Not available.

**Odor**

Not available.

**Odor threshold**

Not available.

**pH**

Not available.

**Melting point/freezing point**

Not available.

**Initial boiling point and boiling range**

Not available.

**Flash point**

Not available.

**Evaporation rate**

Not available.
Flammability 
- Not available.

Upper/lower flammability or explosive limits

| Flammability limit - lower (%) | Not available. |
| Flammability limit - upper (%) | Not available. |
| Explosive limit - lower (%) | Not available. |
| Explosive limit - upper (%) | Not available. |

Vapor pressure
- Not available.

Vapor density
- Not available.

Relative density
- Not available.

Solubility (water)
- Not available.

Partition coefficient (n-octanol/water)
- Not available.

Auto-ignition temperature
- Not available.

Decomposition temperature
- Not available.

Viscosity
- Not available.

10. Stability and reactivity

Reactivity
- The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability
- Material is stable under normal conditions.

Possibility of hazardous reactions
- No dangerous reaction known under conditions of normal use.

Conditions to avoid
- Contact with incompatible materials. Refractories containing crystalline silica may, after service, contain more or less crystalline silica. Care must be taken to avoid and/or control dust from demolition. If in doubt of the proper protection, seek advice from a safety professional. The organic binder in this product falls into a class known as phenolic resin. Refractory products using this type of binder are supplied in two forms, (1) shaped products such as brick and (2) monolithics such as refractory plastics and rams. The hazards associated with phenolic resin are different in the two forms. For pre-cured shapes (brick), the binder has been reacted or polymerized by heat to its solid form prior to shipment. On decomposition by heating, where there is sufficient air and heating rate, the gaseous products are mostly carbon dioxide and water. Under low or limited oxygen supply, decomposition products during heat-up and early service may include phenol, as well as aromatic and/or aliphatic derivatives. After a campaign in service, this refractory product should be completely coked and in that condition the material for disposal would be carbon and an inorganic oxide. During field installation of non-cured unshaped products (monolithics), there is a possibility of exposure to trace amounts of phenol by skin contact and inhalation. After the product has been heated to high temperatures in service, it will have similar decomposition characteristics to pre-cured shapes.

Incompatible materials
- Acids. Chlorine.

Hazardous decomposition products
- No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

<table>
<thead>
<tr>
<th>Route</th>
<th>Effect</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inhalation</td>
<td>Prolonged inhalation may be harmful.</td>
</tr>
<tr>
<td>Skin contact</td>
<td>No adverse effects due to skin contact are expected.</td>
</tr>
<tr>
<td>Eye contact</td>
<td>Direct contact with eyes may cause temporary irritation.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>Expected to be a low ingestion hazard.</td>
</tr>
</tbody>
</table>

Symptoms related to the physical, chemical and toxicological characteristics
- Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity
- Not available.
<table>
<thead>
<tr>
<th>Skin corrosion/irritation</th>
<th>Prolonged skin contact may cause temporary irritation.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Serious eye damage/eye irritation</td>
<td>Direct contact with eyes may cause temporary irritation.</td>
</tr>
<tr>
<td>Respiratory or skin sensitization</td>
<td></td>
</tr>
<tr>
<td>Respiratory sensitization</td>
<td>Not a respiratory sensitizer.</td>
</tr>
<tr>
<td>Skin sensitization</td>
<td>This product is not expected to cause skin sensitization.</td>
</tr>
<tr>
<td>Germ cell mutagenicity</td>
<td>No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.</td>
</tr>
<tr>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>IARC Monographs. Overall Evaluation of Carcinogenicity</strong></td>
<td></td>
</tr>
<tr>
<td>Fumes, Silica (CAS 69012-64-2)</td>
<td>Not classifiable as to carcinogenicity to humans.</td>
</tr>
<tr>
<td>Not listed.</td>
<td></td>
</tr>
<tr>
<td>Reproductive toxicity</td>
<td>This product is not expected to cause reproductive or developmental effects.</td>
</tr>
<tr>
<td>Specific target organ toxicity - single exposure</td>
<td>Not classified.</td>
</tr>
<tr>
<td>Specific target organ toxicity - repeated exposure</td>
<td>Not classified.</td>
</tr>
<tr>
<td>Aspiration hazard</td>
<td>Not an aspiration hazard.</td>
</tr>
<tr>
<td>Chronic effects</td>
<td>Prolonged inhalation may be harmful.</td>
</tr>
</tbody>
</table>

### 12. Ecological information

**Ecotoxicity**
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

**Persistence and degradability**
No data is available on the degradability of this product.

**Bioaccumulative potential**

**Mobility in soil**
No data available.

**Other adverse effects**
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

### 13. Disposal considerations

**Disposal instructions**
This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

**Hazardous waste code**
Not applicable.

**Waste from residues / unused products**
Not available.

**Contaminated packaging**
Not available.

### 14. Transport information

**DOT**
Not regulated as dangerous goods.

**IATA**
Not regulated as dangerous goods.

**IMDG**
Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**
Not applicable.

### 15. Regulatory information

**US federal regulations**
One or more components are not listed on TSCA. This product is not known to be a “Hazardous Chemical” as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
   Not regulated.
CERCLA Hazardous Substance List (40 CFR 302.4)
   Not listed.
SARA 304 Emergency release notification
   Not regulated.
US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
   Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

<table>
<thead>
<tr>
<th>Hazard categories</th>
</tr>
</thead>
<tbody>
<tr>
<td>Immediate Hazard - No</td>
</tr>
<tr>
<td>Delayed Hazard - No</td>
</tr>
<tr>
<td>Fire Hazard - No</td>
</tr>
<tr>
<td>Pressure Hazard - No</td>
</tr>
<tr>
<td>Reactivity Hazard - No</td>
</tr>
</tbody>
</table>

SARA 302 Extremely hazardous substance
   Not listed.
SARA 311/312 Hazardous chemical
   No

SARA 313 (TRI reporting)

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>% by wt.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
<td>1344-28-1</td>
<td>10 - 20</td>
</tr>
</tbody>
</table>

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
   Not regulated.
Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
   Not regulated.
Safe Drinking Water Act (SDWA)
   Not regulated.
US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)
   Not listed.
US. Massachusetts RTK - Substance List
   Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)
   Fumes, Silica (CAS 69012-64-2)
   Zirconium Dioxide (CAS 1314-23-4)
US. New Jersey Worker and Community Right-to-Know Act
   Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)
   Fumes, Silica (CAS 69012-64-2)
US. Pennsylvania Worker and Community Right-to-Know Law
   Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)
   Fumes, Silica (CAS 69012-64-2)
US. Rhode Island RTK
   Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)
US. California Proposition 65
   WARNING: This product contains a chemical known to the State of California to cause cancer.
   US - California Proposition 65 - CRT: Listed date/Carcinogenic substance
   Formaldehyde (CAS 50-00-0)  Listed: January 1, 1988
   Quartz (SiO2) (CAS 14808-60-7) Listed: October 1, 1988
   Rutile (TiO2) (CAS 1317-80-2) Listed: September 2, 2011
   Titanium Dioxide (CAS 13463-67-7) Listed: September 2, 2011

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Country(s) or region</td>
<td>Inventory name</td>
<td>On inventory (yes/no)</td>
</tr>
<tr>
<td>------------------------</td>
<td>------------------------------------------------------------------------------</td>
<td>----------------------</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>No</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>No</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s). A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

<table>
<thead>
<tr>
<th>Issue date</th>
<th>05-22-2015</th>
</tr>
</thead>
<tbody>
<tr>
<td>Version #</td>
<td>01</td>
</tr>
<tr>
<td>Disclaimer</td>
<td>This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.</td>
</tr>
</tbody>
</table>