1. Identification

Product identifier: GREENTHERM 28 LI

Other means of identification:
- Brand Code: 0253
- Recommended use: For Industrial Use Only
- Recommended restrictions: DO NOT INGEST. KEEP MATERIAL AWAY FROM CHILDREN AND PETS TO PREVENT ACCIDENTAL INGESTION
- Avoid dry cutting, blasting, or dust generation. Users should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer:
- Company name: HarbisonWalker International
- Address: 1305 Cherrington Parkway, Suite 100, Moon Township, Pennsylvania 15108 US
- Telephone: General Phone: 412-375-6600
- Website: www.thinkHWI.com
- Emergency phone number: CHEMTREC 24 HOUR EMERGENCY # 1-800-424-9300

2. Hazard(s) identification

Classified hazards:
This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available. This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

Label elements:
This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available. This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

Hazard(s) not otherwise classified (HNOC):
This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available. This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
<td></td>
<td>1344-28-1</td>
<td>60 - 80</td>
</tr>
<tr>
<td>Amorphous Silica</td>
<td>SILICA, AMORPHOUS, FUMED SILICA (CRYSTALLINE FREE)</td>
<td>7631-86-9</td>
<td>20 - 40</td>
</tr>
<tr>
<td>Calcium Oxide</td>
<td></td>
<td>1305-78-8</td>
<td>1 - 2.5</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td></td>
<td>13463-67-7</td>
<td>1 - 2.5</td>
</tr>
<tr>
<td>Cristobalite</td>
<td></td>
<td>14464-46-1</td>
<td>0.1 - 1</td>
</tr>
<tr>
<td>Quartz (SiO2)</td>
<td></td>
<td>14808-60-7</td>
<td>0.1 - 1</td>
</tr>
</tbody>
</table>

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.
4. First-aid measures

Inhalation  
Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact  
Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact  
Rinse with water. Get medical attention if irritation develops and persists.

Ingestion  
Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed  
Direct contact with eyes may cause temporary irritation.

Indication of immediate medical attention and special treatment needed  
Treat symptomatically.

General information  
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media  
Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media  
Not available.

Specific hazards arising from the chemical  
Not applicable.

Special protective equipment and precautions for firefighters  
Not available.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures  
Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up  
Stop the flow of material, if this is without risk. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS.

Environmental precautions  
Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling  
Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities  
Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits  
This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.

<table>
<thead>
<tr>
<th>US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Calcium Oxide (CAS 1305-78-8)</td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td>Cristobalite (CAS 14464-46-1)</td>
<td>5 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Quartz (SiO₂) (CAS 14808-60-7)</td>
<td>0.05 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>US. OSHA Table Z-3 (29 CFR 1910.1000)</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
</tbody>
</table>
### US. OSHA Table Z-3 (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Amorphous Silica (CAS 7631-86-9)</td>
<td>TWA</td>
<td>50 mppcf</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mppcf</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.8 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Cristobalite (CAS 14464-46-1)</td>
<td>TWA</td>
<td>20 mppcf</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.05 mg/m³</td>
<td>Respirable.</td>
</tr>
<tr>
<td>Quartz (SiO2) (CAS 14808-60-7)</td>
<td>TWA</td>
<td>1.2 mppcf</td>
<td>Respirable.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.1 mg/m³</td>
<td>Respirable.</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>2.4 mppcf</td>
<td>Respirable.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
</tbody>
</table>

### US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Calcium Oxide (CAS 1305-78-8)</td>
<td>TWA</td>
<td>2 mg/m³</td>
<td>Respirable.</td>
</tr>
<tr>
<td>Cristobalite (CAS 14464-46-1)</td>
<td>TWA</td>
<td>0.025 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Quartz (SiO2) (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.025 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>Respirable.</td>
</tr>
</tbody>
</table>

### US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Amorphous Silica (CAS 7631-86-9)</td>
<td>TWA</td>
<td>6 mg/m³</td>
<td>Respirable.</td>
</tr>
<tr>
<td>Calcium Oxide (CAS 1305-78-8)</td>
<td>TWA</td>
<td>2 mg/m³</td>
<td>Respirable.</td>
</tr>
<tr>
<td>Quartz (SiO2) (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.05 mg/m³</td>
<td>Respirable.</td>
</tr>
</tbody>
</table>

### Biological limit values

No biological exposure limits noted for the ingredient(s).

### Exposure guidelines

Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

### Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

### Individual protection measures, such as personal protective equipment

#### Eye/face protection

Wear safety glasses with side shields (or goggles).

#### Skin protection

- **Hand protection**: Wear appropriate chemical resistant gloves.
- **Other**: Wear suitable protective clothing.

#### Respiratory protection

Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

#### Thermal hazards

Wear appropriate thermal protective clothing, when necessary.
Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance
- Physical state: Solid.
- Form: Solid, Brick or Cast Shape Solid.
- Color: White.

Odor
- Odor threshold: Not available.

pH
- pH: Not available.

Melting point/freezing point
- Melting point/freezing point: Not available.

Initial boiling point and boiling range
- Initial boiling point and boiling range: Not available.

Flash point
- Flash point: Not available.

Evaporation rate
- Evaporation rate: Not available.

Flammability (solid, gas)
- Flammability (solid, gas): Not available.

Upper/lower flammability or explosive limits
- Flammability limit - lower (%): Not available.
- Flammability limit - upper (%): Not available.
- Explosive limit - lower (%): Not available.
- Explosive limit - upper (%): Not available.

Vapor pressure
- Vapor pressure: Not available.

Vapor density
- Vapor density: Not available.

Relative density
- Relative density: Not available.

Solubility(ies)
- Solubility (water): Not available.

Partition coefficient (n-octanol/water)
- Partition coefficient (n-octanol/water): Not available.

Auto-ignition temperature
- Auto-ignition temperature: Not available.

Decomposition temperature
- Decomposition temperature: Not available.

Viscosity
- Viscosity: Not available.

Other information
- Explosive properties: Not explosive.
- Oxidizing properties: Not oxidizing.

10. Stability and reactivity

Reactivity
- The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability
- Material is stable under normal conditions.

Possibility of hazardous reactions
- No dangerous reaction known under conditions of normal use.

Conditions to avoid
- Contact with incompatible materials.

Incompatible materials
- Ammonium Salts
  Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.

Hazardous decomposition products
- No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure
- Inhalation: No adverse effects due to inhalation are expected.
Skin contact: No adverse effects due to skin contact are expected.
Eye contact: Direct contact with eyes may cause temporary irritation.
Ingestion: Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics: Direct contact with eyes may cause temporary irritation.

Information on toxicological effects:

Acute toxicity: Not available.
Skin corrosion/irritation: Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation: Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization:
Respiratory sensitization: Not a respiratory sensitizer.
Skin sensitization: This product is not expected to cause skin sensitization.

Germ cell mutagenicity: No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity:
In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk...” (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled. This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity:
- Amorphous Silica (CAS 7631-86-9): Not classifiable as to carcinogenicity to humans.
- Cristobalite (CAS 14464-46-1): Carcinogenic to humans.
- Quartz (SiO2) (CAS 14808-60-7): Carcinogenic to humans.
- Titanium Dioxide (CAS 13463-67-7): Possibly carcinogenic to humans.

US. National Toxicology Program (NTP) Report on Carcinogens:
- Cristobalite (CAS 14464-46-1): Known To Be Human Carcinogen.
- Quartz (SiO2) (CAS 14808-60-7): Reasonably Anticipated to be a Human Carcinogen.

- Not regulated.

Reproductive toxicity:
This product is not expected to cause reproductive or developmental effects.

Developmental effects - single exposure:
- Quartz (SiO2): 0

Developmental effects - EU category:
- Quartz (SiO2): 0

Embryotoxicity:
- Quartz (SiO2): 0

Reproductivity:
- Quartz (SiO2): 0

Specific target organ toxicity - single exposure:
- Not classified.

Specific target organ toxicity - repeated exposure:
- Not classified.

Aspiration hazard:
- Not an aspiration hazard.
12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

Hazardous waste code Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.

Waste from residues / unused products Not available.

Contaminated packaging Not available.

14. Transport information

DOT Not regulated as dangerous goods.

IATA Not regulated as dangerous goods.

IMDG Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US federal regulations This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D) Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4) Not listed.

SARA 304 Emergency release notification Not regulated.


Superfund Amendments and Reauthorization Act of 1986 (SARA) Hazard categories Immediate Hazard - No Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance Not listed.

SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting) Chemical name CAS number % by wt.
Aluminium Oxide (Non-Fibrous) 1344-28-1 60 - 80
Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance
- Quartz (SiO2) (CAS 14808-60-7) Listed: October 1, 1988
- Titanium Dioxide (CAS 13463-67-7) Listed: September 2, 2011

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))
- Cristobalite (CAS 14464-46-1)
- Quartz (SiO2) (CAS 14808-60-7)
- Titanium Dioxide (CAS 13463-67-7)

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*“Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A “No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 03-23-2015
Revision date 03-29-2017
Version # 02

Disclaimer This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Revision information This document has undergone significant changes and should be reviewed in its entirety.