1. Identification

Product identifier: GREENTHERM 25 LI; GREENTHERM 26 LI

Other means of identification:

- Brand Code: 095C, 0204
- For Industrial Use Only
- Recommended use: DO NOT INGEST. KEEP MATERIAL AWAY FROM CHILDREN AND PETS TO PREVENT ACCIDENTAL INGESTION
- Recommended restrictions: Avoid dry cutting, blasting, or dust generation. Users should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

Manufacturer/Importer/Supplier/Distributor information:

- Company name: HarbisonWalker International
- Address: 1305 Cherrington Parkway, Suite 100, Moon Township, Pennsylvania 15108 US
- Telephone: General Phone: 412-375-6600
- Website: www.thinkHWI.com
- Emergency phone number: CHEMTREC 24 HOUR EMERGENCY # 1-800-424-9300

2. Hazard(s) identification

Classified hazards:

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available. This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

Label elements:

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available. This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

Hazard(s) not otherwise classified (HNOC):

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available. This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

3. Composition/information on ingredients

Mixtures:

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Kaolin</td>
<td></td>
<td>1332-58-7</td>
<td>20 - 40</td>
</tr>
<tr>
<td>Kyanite</td>
<td></td>
<td>1302-76-7</td>
<td>10 - 20</td>
</tr>
<tr>
<td>Limestone</td>
<td></td>
<td>1317-65-3</td>
<td>2.5 - 10</td>
</tr>
<tr>
<td>Quartz (SiO2)</td>
<td></td>
<td>14808-60-7</td>
<td>1 - 2.5</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td></td>
<td>13463-67-7</td>
<td>0.1 - 1</td>
</tr>
<tr>
<td>Other components below reportable levels</td>
<td></td>
<td></td>
<td>20 - 40</td>
</tr>
</tbody>
</table>

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.
4. First-aid measures

**Inhalation**
Move to fresh air. Call a physician if symptoms develop or persist.

**Skin contact**
Wash off with soap and water. Get medical attention if irritation develops and persists.

**Eye contact**
Rinse with water. Get medical attention if irritation develops and persists.

**Ingestion**
Rinse mouth. Get medical attention if symptoms occur.

**Most important symptoms/effects, acute and delayed**
Direct contact with eyes may cause temporary irritation.

**Indication of immediate medical attention and special treatment needed**
Treat symptomatically.

**General information**
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

**Suitable extinguishing media**
Use fire-extinguishing media appropriate for surrounding materials.

**Unsuitable extinguishing media**
Not available.

**Specific hazards arising from the chemical**
Not applicable.

**Special protective equipment and precautions for firefighters**
Not available.

6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**
Stop the flow of material, if this is without risk. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS.

**Environmental precautions**
Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

**Precautions for safe handling**
Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Avoid prolonged exposure. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**
Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

**Occupational exposure limits**
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

**US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Kaolin (CAS 1332-58-7)</td>
<td>PEL</td>
<td>5 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m3</td>
<td>Total dust.</td>
</tr>
<tr>
<td>Limestone (CAS 1317-65-3)</td>
<td>PEL</td>
<td>5 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m3</td>
<td>Total dust.</td>
</tr>
<tr>
<td>Quartz (SiO2) (CAS 14808-60-7)</td>
<td>PEL</td>
<td>0.05 mg/m3</td>
<td></td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>PEL</td>
<td>15 mg/m3</td>
<td>Total dust.</td>
</tr>
</tbody>
</table>

**US. OSHA Table Z-3 (29 CFR 1910.1000)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Kaolin (CAS 1332-58-7)</td>
<td>TWA</td>
<td>5 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m3</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>50 mppcf</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mppcf</td>
<td>Respirable fraction.</td>
</tr>
</tbody>
</table>
US. OSHA Table Z-3 (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quartz (SiO2) (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.1 mg/m³</td>
<td>Respirable.</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>2.4 mppcf</td>
<td>Respirable.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>50 mppcf</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mppcf</td>
<td>Respirable fraction.</td>
</tr>
</tbody>
</table>

US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Kaolin (CAS 1332-58-7)</td>
<td>TWA</td>
<td>2 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Kyanite (CAS 1302-76-7)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Quartz (SiO2) (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.025 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>10 mg/m³</td>
<td>Total dust.</td>
</tr>
</tbody>
</table>

US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Kaolin (CAS 1332-58-7)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Respirable.</td>
</tr>
<tr>
<td>Limestone (CAS 1317-65-3)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>Total.</td>
</tr>
<tr>
<td>Quartz (SiO2) (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.05 mg/m³</td>
<td>Respirable dust.</td>
</tr>
</tbody>
</table>

Biological limit values
No biological exposure limits noted for the ingredient(s).

Exposure guidelines
Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

Appropriate engineering controls
Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment
Eye/face protection
Wear safety glasses with side shields (or goggles).

Skin protection
Hand protection
Wear appropriate chemical resistant gloves.

Other
Wear suitable protective clothing.

Respiratory protection
Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

Thermal hazards
Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations
Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance
Physical state
Solid.

Form
Brick or Cast Shape Solid.

Color
White.

Odor
Not available.

Odor threshold
Not available.
pH Not available.
Melting point/freezing point Not available.
Initial boiling point and boiling range Not available.
Flash point Not available.
Evaporation rate Not available.
Flammability (solid, gas) Not available.
Upper/lower flammability or explosive limits
   Flammability limit - lower (%) Not available.
   Flammability limit - upper (%) Not available.
   Explosive limit - lower (%) Not available.
   Explosive limit - upper (%) Not available.
Vapor pressure Not available.
Vapor density Not available.
Relative density Not available.
Solubility(ies)
   Solubility (water) Not available.
Partition coefficient (n-octanol/water) Not available.
Auto-ignition temperature Not available.
Decomposition temperature Not available.
Viscosity Not available.
Other information
   Explosive properties Not explosive.
   Oxidizing properties Not oxidizing.

10. Stability and reactivity
Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability Material is stable under normal conditions.
Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.
Conditions to avoid Contact with incompatible materials.
Incompatible materials Strong oxidizing agents.
   Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.
Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information
Information on likely routes of exposure
   Inhalation Prolonged inhalation may be harmful.
   Skin contact No adverse effects due to skin contact are expected.
   Eye contact Direct contact with eyes may cause temporary irritation.
   Ingestion Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics Direct contact with eyes may cause temporary irritation.

Information on toxicological effects
Acute toxicity Not known.
Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation Direct contact with eyes may cause temporary irritation.
Respiratory or skin sensitization

Respiratory sensitization
Not a respiratory sensitizer.

Skin sensitization
This product is not expected to cause skin sensitization.

Germ cell mutagenicity
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity
In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that “carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs.” (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. “There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk...” (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled. This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity
- Quartz (SiO2) (CAS 14808-60-7) 1 Carcinogenic to humans.
- Titanium Dioxide (CAS 13463-67-7) 2B Possibly carcinogenic to humans.

US. National Toxicology Program (NTP) Report on Carcinogens
- Quartz (SiO2) (CAS 14808-60-7) Known To Be Human Carcinogen.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.

- Developmental effects
  - Quartz (SiO2) 0
- Developmental effects - EU category
  - Quartz (SiO2) 0
- Embryotoxicity
  - Quartz (SiO2) 0
- Reproductivity
  - Quartz (SiO2) 0

Specific target organ toxicity - single exposure
Not classified.

Specific target organ toxicity - repeated exposure
Not classified.

Aspiration hazard
Not an aspiration hazard.

Chronic effects
Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability
No data is available on the degradability of this product.

Bioaccumulative potential
No data available.

Mobility in soil
No data available.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions
This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.
Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.

Waste Code are not available.

**Hazardous waste code**

**Waste from residues / unused products**

Not available.

**Contaminated packaging**

Not available.

14. Transport information

**DOT**

Not regulated as dangerous goods.

**IATA**

Not regulated as dangerous goods.

**IMDG**

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable.

15. Regulatory information

**US federal regulations**

This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.

- **TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**
  - Not regulated.

- **CERCLA Hazardous Substance List (40 CFR 302.4)**
  - Not listed.

- **SARA 304 Emergency release notification**
  - Not regulated.


- Not regulated.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Hazard categories**

- Immediate Hazard - No
- Delayed Hazard - No
- Fire Hazard - No
- Pressure Hazard - No
- Reactivity Hazard - No

- **SARA 302 Extremely hazardous substance**
  - Not listed.

- **SARA 311/312 Hazardous chemical**
  - No

- **SARA 313 (TRI reporting)**
  - Not regulated.

**Other federal regulations**

- **Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**
  - Not regulated.

- **Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**
  - Not regulated.

- **Safe Drinking Water Act (SDWA)**
  - Not regulated.

**US state regulations**

- California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

- **US - California Proposition 65 - CRT: Listed date/Carcinogenic substance**
  - Quartz (SiO2) (CAS 14808-60-7) Listed: October 1, 1988
  - Titanium Dioxide (CAS 13463-67-7) Listed: September 2, 2011

- **US, California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**
  - Quartz (SiO2) (CAS 14808-60-7)
  - Titanium Dioxide (CAS 13463-67-7)
### International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>No</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>No</td>
</tr>
</tbody>
</table>

*"Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

### 16. Other information, including date of preparation or last revision

**Issue date** 03-23-2015  
**Revision date** 03-29-2017  
**Version #** 02  
**Disclaimer** This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

**Revision information** This document has undergone significant changes and should be reviewed in its entirety.