SAFETY DATA SHEET

1. Identification

Product identifier **PLASTECH 70P (STD, SOFT, FIRM)**

Other means of identification

Brand Code 041A, 544A, 042A, 194B, 043A, 117A

Recommended use For Industrial Use Only

Recommended restrictions Avoid dry cutting, blasting, or dust generation.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name HarbisonWalker International

Address 1305 Cherrington Parkway, Suite 100
Moon Township
Pennsylvania
15108
US

Telephone General Phone: 412-375-6600

Website www.thinkHWI.com

Emergency phone number Not available.

Supplier Not available.

2. Hazard identification

Physical hazards Not classified.

Health hazards

Skin corrosion/irritation	Category 1
Serious eye damage/eye irritation	Category 1
Carcinogenicity	Category 1A
Specific target organ toxicity, repeated exposure	Category 1
Health hazards not otherwise classified	Category 1

Environmental hazards Not classified.

Label elements

Signal word Danger

Hazard statement Causes severe skin burns and eye damage. Causes serious eye damage. May cause cancer. Causes damage to organs through prolonged or repeated exposure. Presents a health hazard which is not otherwise classified.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear protective gloves/protective clothing/eye protection/face protection.

Response IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor. Wash contaminated clothing before reuse.

Storage Store away from incompatible materials.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Mullite		1302-93-8	50 - 70
ALPHA-ALUMINA		1344-28-1	10 - 25
Bentonite		1302-78-9	2.5 - 10
PHOSPHORIC ACID		7664-38-2	2.5 - 10
SILICA, AMORPHOUS, FUMED	Fumed Silica Silica, crystalline free	7631-86-9	2.5 - 10
ALUMINUM, WATER SOLUBLE SALTS, N.O.S.		13530-50-2	1 - 2.5
Titanium Dioxide		13463-67-7	1 - 2.5
Other components below reportable levels			10 - 25

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

Ingestion Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Most important symptoms/effects, acute and delayed Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Prolonged exposure may cause chronic effects.

Indication of immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

General information IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible).

5. Fire-fighting measures

Suitable extinguishing media Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media Not available.

Specific hazards arising from the chemical Not applicable.

Special protective equipment and precautions for firefighters Not available.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Material can be slippery when wet. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes, on skin, or on clothing. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2)	TWA	1 mg/m3	Respirable fraction.
Mullite (CAS 1302-93-8)	TWA	1 mg/m3	Respirable fraction.
PHOSPHORIC ACID (CAS 7664-38-2)	STEL	3 mg/m3	
	TWA	1 mg/m3	
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Components	Type	Value
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	10 mg/m3
ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2)	TWA	2 mg/m3
PHOSPHORIC ACID (CAS 7664-38-2)	STEL	3 mg/m3
	TWA	1 mg/m3
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Type	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	1 mg/m3	Respirable.
ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2)	TWA	1 mg/m3	Respirable.
Mullite (CAS 1302-93-8)	TWA	1 mg/m3	Respirable.
PHOSPHORIC ACID (CAS 7664-38-2)	STEL	3 mg/m3	
	TWA	1 mg/m3	
SILICA, AMORPHOUS, FUMED (CAS 7631-86-9)	TWA	4 mg/m3	Total
		1.5 mg/m3	Respirable.
Titanium Dioxide (CAS 13463-67-7)	TWA	3 mg/m3	Respirable fraction.
		10 mg/m3	Total dust.

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

Components	Type	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2)	TWA	1 mg/m3	Respirable fraction.
Mullite (CAS 1302-93-8)	TWA	1 mg/m3	Respirable fraction.
PHOSPHORIC ACID (CAS 7664-38-2)	STEL	3 mg/m3	
	TWA	1 mg/m3	
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

Components	Type	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2)	TWA	1 mg/m3	Respirable fraction.
Mullite (CAS 1302-93-8)	TWA	1 mg/m3	Respirable fraction.
PHOSPHORIC ACID (CAS 7664-38-2)	STEL	3 mg/m3	
	TWA	1 mg/m3	
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	

Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)

Components	Type	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	10 mg/m3	Total dust.
ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2)	TWA	2 mg/m3	
PHOSPHORIC ACID (CAS 7664-38-2)	STEL	3 mg/m3	
	TWA	1 mg/m3	
SILICA, AMORPHOUS, FUMED (CAS 7631-86-9)	TWA	6 mg/m3	Respirable dust.
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	Total dust.

Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)

Components	Type	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	15 minute	20 mg/m3	
	8 hour	10 mg/m3	
Mullite (CAS 1302-93-8)	15 minute	20 mg/m3	Dust.
	8 hour	10 mg/m3	Dust.
PHOSPHORIC ACID (CAS 7664-38-2)	15 minute	3 mg/m3	
	8 hour	1 mg/m3	
Titanium Dioxide (CAS 13463-67-7)	15 minute	20 mg/m3	
	8 hour	10 mg/m3	

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelines Occupational Exposure Limits are not relevant to the current physical form of the product.

Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection	Wear safety glasses with side shields (or goggles) and a face shield.
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves.
Other	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.
Respiratory protection	Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations	Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	
Physical state	Solid.
Form	Solid. Paste.
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.

Other information

Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Acids. Chlorine. Fluorine. Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause irritation to the respiratory system.
Skin contact	Causes severe skin burns.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns.
Symptoms related to the physical, chemical and toxicological characteristics	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Information on toxicological effects

Acute toxicity	Not known.
Skin corrosion/irritation	Causes severe skin burns and eye damage.
Serious eye damage/eye irritation	Causes serious eye damage.

Respiratory or skin sensitization

Canada - Alberta OELs: Irritant

ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2)	Irritant
PHOSPHORIC ACID (CAS 7664-38-2)	Irritant
Titanium Dioxide (CAS 13463-67-7)	Irritant

Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	This product is not expected to cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. May cause cancer. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.

ACGIH Carcinogens

ALPHA-ALUMINA (CAS 1344-28-1)	A4 Not classifiable as a human carcinogen.
ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2)	A4 Not classifiable as a human carcinogen.
Mullite (CAS 1302-93-8)	A4 Not classifiable as a human carcinogen.
Titanium Dioxide (CAS 13463-67-7)	A4 Not classifiable as a human carcinogen.

Canada - Manitoba OELs: carcinogenicity

ALPHA-ALUMINA (CAS 1344-28-1)	Not classifiable as a human carcinogen.

ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2)	Not classifiable as a human carcinogen.
Mullite (CAS 1302-93-8)	Not classifiable as a human carcinogen.
Titanium Dioxide (CAS 13463-67-7)	Not classifiable as a human carcinogen.

IARC Monographs. Overall Evaluation of Carcinogenicity

SILICA, AMORPHOUS, FUMED (CAS 7631-86-9)	3 Not classifiable as to carcinogenicity to humans.
Titanium Dioxide (CAS 13463-67-7)	2B Possibly carcinogenic to humans.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Causes damage to organs through prolonged or repeated exposure.

Aspiration hazard Not an aspiration hazard.

Chronic effects Causes damage to organs through prolonged or repeated exposure. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Not available.

Hazardous waste code Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.

Waste from residues / unused products Not available.

Contaminated packaging Not available.

14. Transport information

TDG

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

Canadian regulations This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date 05-18-2021

Version # 01

Disclaimer This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Revision information Product and Company Identification: Product Codes
Toxicological Information: Toxicological Data
GHS: Classification