SAFETY DATA SHEET

1. Identification

Product identifier **CASTABLE MIX 1005 X PC; CASTABLE MIX 1005 X PC W/HT**

Other means of identification

Brand Code 0447, 7437

Recommended use For Industrial Use Only

Recommended restrictions Users should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

Manufacturer/Supplier information

Manufacturer

Company name	HarbisonWalker International	
Address	1305 Cherrington Parkway, Suite 100 Moon Township, Pennsylvania 15108 US	
Telephone	General Phone:	412-375-6600
Website	www.thinkHWI.com	
Emergency phone number	CHEMTREC 24 HOUR EMERGENCY #	1-800-424-9300

2. Hazard(s) identification

Classified hazards

This item is defined as an article per OSHA (29 CFR 1910.1200) and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not hazardous per OSHA 29 CFR 1910.1200(c). However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. May cause respiratory irritation, lung injury, or cancer by inhalation. Limit skin contact. Wash hands after handling. Dispose of waste and residues in accordance with local authority requirements. Wear protective gloves/protective clothing/eye protection. Dust may cause cancer.

Label elements

This item is defined as an article per OSHA (29 CFR 1910.1200) and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not hazardous per OSHA 29 CFR 1910.1200(c). However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. May cause respiratory irritation, lung injury, or cancer by inhalation. Limit skin contact. Wash hands after handling. Dispose of waste and residues in accordance with local authority requirements. Wear protective gloves/protective clothing/eye protection. Dust may cause cancer.

Hazard(s) not otherwise classified (HNOC)

This item is defined as an article per OSHA (29 CFR 1910.1200) and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not hazardous per OSHA 29 CFR 1910.1200(c). However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. May cause respiratory irritation, lung injury, or cancer by inhalation. Limit skin contact. Wash hands after handling. Dispose of waste and residues in accordance with local authority requirements. Wear protective gloves/protective clothing/eye protection. Dust may cause cancer.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Aluminium Oxide (Non-Fibrous)		1344-28-1	40 - 60
PRM0070- Ferrous Sulfate Monohydrate		17375-41-6	20 - 40
Mullite		1302-93-8	10 - 20
Fumes, Silica		69012-64-2	2.5 - 10
Quartz (SiO2)		14808-60-7	2.5 - 10

Chemical name	Common name and synonyms	CAS number	%
Silicon Dioxide		7631-86-9	2.5 - 10
Cement, Alumina, Chemicals		65997-16-2	1 - 2.5
Diiron Trioxide		1309-37-1	1 - 2.5
Titanium Dioxide		13463-67-7	1 - 2.5
Cristobalite		14464-46-1	0.1 - 1
Other components below reportable levels			1 - 2.5

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Remove contaminated clothing. Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.

Indication of immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

General information Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media Not available.

Specific hazards arising from the chemical Not applicable.

Special protective equipment and precautions for firefighters Not available.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Do not breathe dust. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
Diiron Trioxide (CAS 1309-37-1)	PEL	10 mg/m3	Fume.
Titanium Dioxide (CAS 13463-67-7)	PEL	15 mg/m3	Total dust.

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value	Form
Cristobalite (CAS 14464-46-1)	TWA	0.15 mg/m3	Total dust.
		0.05 mg/m3	Respirable.
		1.2 mppcf	Respirable.
Fumes, Silica (CAS 69012-64-2)	TWA	0.8 mg/m3	
		20 mppcf	
Quartz (SiO2) (CAS 14808-60-7)	TWA	0.3 mg/m3	Total dust.
		0.1 mg/m3	Respirable.
		2.4 mppcf	Respirable.
Silicon Dioxide (CAS 7631-86-9)	TWA	0.8 mg/m3	
		20 mppcf	

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
Cristobalite (CAS 14464-46-1)	TWA	0.025 mg/m3	Respirable fraction.
Diiron Trioxide (CAS 1309-37-1)	TWA	5 mg/m3	Respirable fraction.
Mullite (CAS 1302-93-8)	TWA	1 mg/m3	Respirable fraction.
PRM0070- Ferrous Sulfate Monohydrate (CAS 17375-41-6)	TWA	1 mg/m3	
Quartz (SiO2) (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Cristobalite (CAS 14464-46-1)	TWA	3 fibers/cm3	Fiber.
		3 fibers/cm3	Dust.
		5 mg/m3	Fiber, total
		5 mg/m3	fibers, total dust
Diiron Trioxide (CAS 1309-37-1)	TWA	5 mg/m3	Dust and fume.
Fumes, Silica (CAS 69012-64-2)	TWA	6 mg/m3	
PRM0070- Ferrous Sulfate Monohydrate (CAS 17375-41-6)	TWA	1 mg/m3	
Quartz (SiO2) (CAS 14808-60-7)	TWA	0.05 mg/m3	Respirable dust.

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Silicon Dioxide (CAS 7631-86-9)	TWA	6 mg/m3	

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelines Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

Appropriate engineering controls Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant clothing.

Respiratory protection Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state Solid.

Form Solid

Color Not available.

Odor Not available.

Odor threshold Not available.

pH Not available.

Melting point/freezing point Not available.

Initial boiling point and boiling range Not available.

Flash point Not available.

Evaporation rate Not available.

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

Flammability limit - upper (%) Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure Not available.

Vapor density Not available.

Relative density Not available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity	Not available.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents. Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure. Contact your sales representative for clarification.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	Causes skin irritation.
Eye contact	Causes serious eye irritation.
Ingestion	Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity	Not available.
Skin corrosion/irritation	Causes skin irritation.
Serious eye damage/eye irritation	Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	This product is not expected to cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.

IARC Monographs. Overall Evaluation of Carcinogenicity

Cristobalite (CAS 14464-46-1)	1 Carcinogenic to humans.
Diiron Trioxide (CAS 1309-37-1)	3 Not classifiable as to carcinogenicity to humans.
Fumes, Silica (CAS 69012-64-2)	3 Not classifiable as to carcinogenicity to humans.
Quartz (SiO2) (CAS 14808-60-7)	1 Carcinogenic to humans.
Silicon Dioxide (CAS 7631-86-9)	3 Not classifiable as to carcinogenicity to humans.
Titanium Dioxide (CAS 13463-67-7)	2B Possibly carcinogenic to humans.

US. National Toxicology Program (NTP) Report on Carcinogens

Cristobalite (CAS 14464-46-1)	Known To Be Human Carcinogen.

	Reasonably Anticipated to be a Human Carcinogen.
Quartz (SiO2) (CAS 14808-60-7)	Known To Be Human Carcinogen.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.
Hazardous waste code	Not applicable.
Waste from residues / unused products	Not available.
Contaminated packaging	Not available.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.

15. Regulatory information

US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. One or more components are not listed on TSCA. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

PRM0070- Ferrous Sulfate Monohydrate (CAS 17375-41-6)	Listed.

SARA 304 Emergency release notification

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Aluminium Oxide (Non-Fibrous)	1344-28-1	40 - 60

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. Massachusetts RTK - Substance List

Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)
Cristobalite (CAS 14464-46-1)
Diiron Trioxide (CAS 1309-37-1)
Fumes, Silica (CAS 69012-64-2)
PRM0070- Ferrous Sulfate Monohydrate (CAS 17375-41-6)
Quartz (SiO2) (CAS 14808-60-7)
Silicon Dioxide (CAS 7631-86-9)
Titanium Dioxide (CAS 13463-67-7)

US. New Jersey Worker and Community Right-to-Know Act

Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)
Cristobalite (CAS 14464-46-1)
Diiron Trioxide (CAS 1309-37-1)
Fumes, Silica (CAS 69012-64-2)
PRM0070- Ferrous Sulfate Monohydrate (CAS 17375-41-6)
Quartz (SiO2) (CAS 14808-60-7)
Silicon Dioxide (CAS 7631-86-9)
Titanium Dioxide (CAS 13463-67-7)

US. Pennsylvania Worker and Community Right-to-Know Law

Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)
Cristobalite (CAS 14464-46-1)
Diiron Trioxide (CAS 1309-37-1)
Fumes, Silica (CAS 69012-64-2)
Quartz (SiO2) (CAS 14808-60-7)
Silicon Dioxide (CAS 7631-86-9)
Titanium Dioxide (CAS 13463-67-7)

US. Rhode Island RTK

Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)
PRM0070- Ferrous Sulfate Monohydrate (CAS 17375-41-6)

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Quartz (SiO2) (CAS 14808-60-7)	Listed: October 1, 1988
Titanium Dioxide (CAS 13463-67-7)	Listed: September 2, 2011

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	No

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 06-19-2015

Version # 01

Disclaimer This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Revision Information Product and Company Identification: Product Codes
Composition / Information on Ingredients: Ingredients