SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
Trade name or designation of the mixture: GREENCAST-94 GR PLUS
Registration number: -
Synonyms: None.
Brand Code: 5474, 304A, 388C
Issue date: 25-July-2016
Version number: 01

1.2. Relevant identified uses of the substance or mixture and uses advised against
Identified uses: For Industrial Use Only
Uses advised against: None known.

Manufacturer: HarbisonWalker International Limited
Address: Dock Road South
          Bromborough
          Wirral
          United Kingdom
Division: United Kingdom
Contact person: Corporate Product Safety
General Phone: 44.(0)151.641.5900
Email address: REACH@thinkhwi.com

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture
The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Directive 67/548/EEC or 1999/45/EC as amended
This preparation does not meet the criteria for classification according to Directive 1999/45/EC as amended.

Classification according to Regulation (EC) No 1272/2008 as amended
This mixture does not meet the criteria for classification according to Regulation (EC) 1272/2008 as amended.

Hazard summary
Physical hazards: Not classified for physical hazards.
Health hazards: Not classified for health hazards. However, occupational exposure to the mixture or substance(s) may cause adverse health effects.
Environmental hazards: Not classified for hazards to the environment.
Specific hazards: For additional information on inhalation hazards, see Section 11 of this safety data sheet.
Main symptoms: Dusts may irritate the respiratory tract, skin and eyes.

2.2. Label elements
Label according to Regulation (EC) No. 1272/2008 as amended
Hazard pictograms: None.
Signal word: None.
Hazard statements: The mixture does not meet the criteria for classification.

Precautionary statements
Prevention: Observe good industrial hygiene practices.
Response: Wash hands after handling.
Storage: Store away from incompatible materials.
Disposal: Dispose of waste and residues in accordance with local authority requirements.

Supplemental label information: None.

2.3. Other hazards: None known.
SECTION 3: Composition/information on ingredients

3.2. Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>%</th>
<th>CAS-No. / EC No.</th>
<th>REACH Registration No.</th>
<th>INDEX No.</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
<td>70 - &lt; 80</td>
<td>1344-28-1, 215-691-6</td>
<td>01-2119529248-35-0134</td>
<td>-</td>
<td></td>
</tr>
<tr>
<td>Classification: DSD:</td>
<td>-</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Classification: CLP:</td>
<td>-</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cement, Alumina, Chemicals</td>
<td>20 - &lt; 30</td>
<td>65997-16-2, 266-045-5</td>
<td>-</td>
<td>-</td>
<td></td>
</tr>
<tr>
<td>Classification: DSD:</td>
<td>-</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Classification: CLP:</td>
<td>-</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Other components below reportable levels < 1

List of abbreviations and symbols that may be used above

DSD: Directive 67/548/EEC.
M: M-factor
vPvB: very persistent and very bioaccumulative substance.
PBT: persistent, bioaccumulative and toxic substance.
#: This substance has been assigned Community workplace exposure limit(s).

SECTION 4: First aid measures

General information

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

4.1. Description of first aid measures

Inhalation
Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact
Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact
Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists.

Ingestion
Rinse mouth. Get medical attention if symptoms occur.

4.2. Most important symptoms and effects, both acute and delayed

Dusts may irritate the respiratory tract, skin and eyes.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

General fire hazards

Not available.

5.1. Extinguishing media

Suitable extinguishing media
Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media
Not available.

5.2. Special hazards arising from the substance or mixture

Not available.

5.3. Advice for firefighters

Special protective equipment for firefighters
Not available.

Special fire fighting procedures
Not available.
SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel
Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. For personal protection, see section 8.

For emergency responders
Keep unnecessary personnel away. Use personal protection recommended in Section 8 of the SDS.

6.2. Environmental precautions
Avoid discharge into drains, water courses or onto the ground.

6.3. Methods and material for containment and cleaning up
Stop the flow of material, if this is without risk. Collect dust using a vacuum cleaner equipped with HEPA filter.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Avoid the generation of dusts during clean-up. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal.

6.4. Reference to other sections
For personal protection, see section 8. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Minimise dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Avoid prolonged exposure. Practice good housekeeping.

7.2. Conditions for safe storage, including any incompatibilities
Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

7.3. Specific end use(s)
Not available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

UK. EH40 Workplace Exposure Limits (WELs)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)</td>
<td>TWA</td>
<td>4 mg/m³</td>
<td>Respirable dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>10 mg/m³</td>
<td>Inhalable dust.</td>
</tr>
</tbody>
</table>

Biological limit values
No biological exposure limits noted for the ingredient(s).

Recommended monitoring procedures
Follow standard monitoring procedures.

Derived no-effect level (DNEL)
Not available.

Predicted no effect concentrations (PNECs)
Not available.

8.2. Exposure controls

Appropriate engineering controls
Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the OEL (occupational exposure limit), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits.

Individual protection measures, such as personal protective equipment

General information
Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

Eye/face protection
Wear safety glasses with side shields (or goggles).

Skin protection
- Hand protection
  Wear appropriate chemical resistant gloves.
- Other
  Wear suitable protective clothing.
Respiratory protection: Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

Thermal hazards: Wear appropriate thermal protective clothing, when necessary.

Hygiene measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

Environmental exposure controls: Environmental manager must be informed of all major releases.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td></td>
</tr>
<tr>
<td>Physical state</td>
<td>Solid</td>
</tr>
<tr>
<td>Form</td>
<td>Solid. Powder</td>
</tr>
<tr>
<td>Colour</td>
<td>Not available</td>
</tr>
<tr>
<td>Odour</td>
<td>Not available</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>Not available</td>
</tr>
<tr>
<td>pH</td>
<td>Not available</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>Not available</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>Not available</td>
</tr>
<tr>
<td>Flash point</td>
<td>Not available</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not available</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td></td>
</tr>
<tr>
<td>Flammability limit - lower (%)</td>
<td>Not available</td>
</tr>
<tr>
<td>Flammability limit - upper (%)</td>
<td>Not available</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>Not available</td>
</tr>
<tr>
<td>Vapour density</td>
<td>Not available</td>
</tr>
<tr>
<td>Relative density</td>
<td>Not available</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td></td>
</tr>
<tr>
<td>Solubility (water)</td>
<td>Not available</td>
</tr>
<tr>
<td>Solubility (other)</td>
<td>Not available</td>
</tr>
<tr>
<td>Partition coefficient (n-octanol/water)</td>
<td>Not available</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>Not available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>Not available</td>
</tr>
</tbody>
</table>

9.2. Other information: No relevant additional information available.

SECTION 10: Stability and reactivity

10.1. Reactivity: The product is stable and non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability: Material is stable under normal conditions.

10.3. Possibility of hazardous reactions: No dangerous reaction known under conditions of normal use.

10.4. Conditions to avoid: Contact with incompatible materials.

10.5. Incompatible materials: Acids. Chlorine. Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.
10.6. Hazardous decomposition products
No hazardous decomposition products are known.

SECTION 11: Toxicological information

General information
Occupational exposure to the substance or mixture may cause adverse effects.

Information on likely routes of exposure
- **Inhalation**: Dust may irritate respiratory system. Prolonged inhalation may be harmful.
- **Skin contact**: Dust or powder may irritate the skin.
- **Eye contact**: Dust may irritate the eyes.
- **Ingestion**: May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of occupational exposure.

**Symptoms**: Dusts may irritate the respiratory tract, skin and eyes.

11.1. Information on toxicological effects

**Acute toxicity**: No data available.
**Skin corrosion/irritation**: Due to partial or complete lack of data the classification is not possible.
**Serious eye damage/eye irritation**: Due to partial or complete lack of data the classification is not possible.
**Respiratory sensitisation**: Due to partial or complete lack of data the classification is not possible.
**Skin sensitisation**: Due to partial or complete lack of data the classification is not possible.
**Germ cell mutagenicity**: Due to partial or complete lack of data the classification is not possible.
**Carcinogenicity**: Due to partial or complete lack of data the classification is not possible.
**Reproductive toxicity**: Due to partial or complete lack of data the classification is not possible.
**Specific target organ toxicity - single exposure**: Due to partial or complete lack of data the classification is not possible.
**Specific target organ toxicity - repeated exposure**: Due to partial or complete lack of data the classification is not possible.
**Aspiration hazard**: Due to partial or complete lack of data the classification is not possible.
**Mixture versus substance information**: No information available.

**Other information**: Not available.

SECTION 12: Ecological information

12.1. Toxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

12.2. Persistence and degradability
No data is available on the degradability of this product.

12.3. Bioaccumulative potential
No data available.

**Partition coefficient n-octanol/water (log Kow)**: Not available.
**Bioconcentration factor (BCF)**: Not available.

12.4. Mobility in soil
No data available.

12.5. Results of PBT and vPvB assessment
No data available.

12.6. Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

SECTION 13: Disposal considerations

13.1. Waste treatment methods
- **Residual waste**: Not available.
- **Contaminated packaging**: Not available.
- **EU waste code**: Not available.

SECTION 14: Transport information

**ADR**: Not regulated as dangerous goods.
RID
Not regulated as dangerous goods.

ADN
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations
- Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 1 Not listed.
- Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 3 Not listed.
- Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex V Not listed.

Authorisations

Restrictions on use
- Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work Not listed.
- Directive 92/85/EEC: on the safety and health of pregnant workers and workers who have recently given birth or are breastfeeding Not listed.

Other EU regulations
- Directive 96/82/EC (Seveso II) on the control of major-accident hazards involving dangerous substances Not listed.
- Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work Not listed.
- Directive 94/33/EC on the protection of young people at work Not listed.

Other regulations
The product is classified and labelled in accordance with EC directives or respective national laws. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006.

National regulations
Follow national regulation for work with chemical agents.
15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations: Not available.
References: Not available.
Information on evaluation method leading to the classification of mixture: Not available.
Full text of any statements or R-phrases and H-statements under Sections 2 to 15: None.
Revision information: None.
Training information: Not available.

Disclaimer
This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.