SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

| Trade name or designation of the mixture | GREENPATCH-421 |
| Registration number | - |
| Synonyms | None. |
| Brand Code | 5605, 399C |
| Issue date | 26-July-2016 |
| Version number | 01 |

1.2. Relevant identified uses of the substance or mixture and uses advised against

| Identified uses | For Industrial Use Only |
| Uses advised against | Users should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations. |

Manufacturer

HarbisonWalker International Limited

Address

Dock Road South
Bromborough
Wirral
United Kingdom

Division

United Kingdom

Contact person

Corporate Product Safety

General Phone:

44.(0)151.641.5900

Email address

REACH@thinkhwi.com

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Directive 67/548/EEC or 1999/45/EC as amended

This preparation does not meet the criteria for classification according to Directive 1999/45/EC as amended.

Classification according to Regulation (EC) No 1272/2008 as amended

| Health hazards |
| Skin corrosion/irritation |
| Category 2 |
| H315 - Causes skin irritation. |

Hazard summary

Physical hazards

Not classified for physical hazards.

Health hazards

Not classified for health hazards. However, occupational exposure to the mixture or substance(s) may cause adverse health effects.

Environmental hazards

Not classified for hazards to the environment.

Specific hazards

Prolonged exposure may cause chronic effects.

Main symptoms

Skin irritation. May cause redness and pain.

2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Hazard pictograms

| Signal word |
| Warning |
| Hazard statements |
| H315 |
| Causes skin irritation. |
Precautionary statements

Prevention
P264 Wash thoroughly after handling.
P280 Wear protective gloves.

Response
P302 + P352 IF ON SKIN: Wash with plenty of water.
P332 + P313 If skin irritation occurs: Get medical advice/attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Storage
Store away from incompatible materials.

Disposal
Dispose of waste and residues in accordance with local authority requirements.

Supplemental label information
Users should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Overexposure to the respirable dust of crystalline silica (quartz or cristobalite, less than or equal to 5 microns in size) may lead to silicosis in humans, which is a progressive and irreversible lung disease. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>%</th>
<th>CAS-No. / EC No.</th>
<th>REACH Registration No.</th>
<th>INDEX No.</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
<td>10 - &lt; 20</td>
<td>1344-28-1</td>
<td>01-2119529248-35-0134</td>
<td>-</td>
<td></td>
</tr>
<tr>
<td></td>
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<td>215-691-6</td>
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<tr>
<td>Classification:</td>
<td>DSD:</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>CLP:</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Silicic acid, sodium salt</td>
<td>5 - &lt; 10</td>
<td>1344-09-8</td>
<td></td>
<td>-</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>215-687-4</td>
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<td>Classification:</td>
<td>DSD:</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>CLP:</td>
<td>Skin Irrit. 2;H315, Eye Irrit. 2;H319</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Other components below reportable levels 70 - < 80

List of abbreviations and symbols that may be used above
DSD: Directive 67/548/EEC.
M: M-factor
vPvB: very persistent and very bioaccumulative substance.
PBT: persistent, bioaccumulative and toxic substance.
#: This substance has been assigned Community workplace exposure limit(s).

Composition comments
The full text for all R- and H-phrases is displayed in section 16.

SECTION 4: First aid measures

General information
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

4.1. Description of first aid measures

Inhalation
Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact
Remove contaminated clothing. Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

Eye contact
Rinse with water. Get medical attention if irritation develops and persists.

Ingestion
Rinse mouth. Get medical attention if symptoms occur.

4.2. Most important symptoms and effects, both acute and delayed
Skin irritation. May cause redness and pain.

4.3. Indication of any immediate medical attention and special treatment needed
Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
SECTION 5: Firefighting measures

General fire hazards

Not available.

5.1. Extinguishing media

Suitable extinguishing media

Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media

Not available.

5.2. Special hazards arising from the substance or mixture

Not available.

5.3. Advice for firefighters

Special protective equipment for firefighters

Not available.

Special fire fighting procedures

Not available.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8.

For emergency responders

Keep unnecessary personnel away. Use personal protection recommended in Section 8 of the SDS.

6.2. Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

6.3. Methods and material for containment and cleaning up

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use.

6.4. Reference to other sections

For personal protection, see section 8. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Do not breathe dust. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

7.2. Conditions for safe storage, including any incompatibilities

Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

7.3. Specific end use(s)

Not available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

UK. EH40 Workplace Exposure Limits (WELs)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)</td>
<td>TWA</td>
<td>4 mg/m³</td>
<td>Respirable dust.</td>
</tr>
<tr>
<td>Amorphous silica (CAS 7631-86-9)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>Inhalable dust.</td>
</tr>
<tr>
<td>Kaolin (CAS 1332-58-7)</td>
<td>TWA</td>
<td>2.4 mg/m³</td>
<td>Respirable dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2 mg/m³</td>
<td>Respirable dust.</td>
</tr>
</tbody>
</table>
UK. EH40 Workplace Exposure Limits (WELs)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quartz (SiO2) (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.1 mg/m³</td>
<td>Respirable.</td>
</tr>
<tr>
<td>Titanium dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>4 mg/m³</td>
<td>Respirable.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>10 mg/m³</td>
<td>Inhalable</td>
</tr>
</tbody>
</table>

**Biological limit values**
No biological exposure limits noted for the ingredient(s).

**Recommended monitoring procedures**
Follow standard monitoring procedures.

**Derived no-effect level (DNEL)**
Not available.

**Predicted no effect concentrations (PNECs)**
Not available.

**Exposure guidelines**
Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

**8.2. Exposure controls**

**Appropriate engineering controls**
Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

**Individual protection measures, such as personal protective equipment**

**General information**
Use personal protective equipment as required. Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

**Eye/face protection**
Face shield is recommended. Wear safety glasses with side shields (or goggles).

**Skin protection**

- **Hand protection**
  Wear appropriate chemical resistant gloves.

- **Other**
  Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

**Respiratory protection**
Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

**Thermal hazards**
Wear appropriate thermal protective clothing, when necessary.

**Hygiene measures**
Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

**Environmental exposure controls**
Environmental manager must be informed of all major releases.

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**SECTION 9: Physical and chemical properties**

**9.1. Information on basic physical and chemical properties**

**Appearance**

- **Physical state**
  Solid.

- **Form**
  Solid.

- **Colour**
  Not available.

- **Odour**
  Not available.

- **Odour threshold**
  Not available.

- **pH**
  Not available.

- **Melting point/freezing point**
  Not available.

- **Initial boiling point and boiling range**
  Not available.

- **Flash point**
  Not available.
Evaporation rate Not available.
Flammability (solid, gas) Not available.
Upper/lower flammability or explosive limits

| Flammability limit - lower (%) | Not available. |
| Flammability limit - upper (%) | Not available. |
Vapour pressure Not available.
Vapour density Not available.
Relative density Not available.
Solubility (ies)

| Solubility (water) | Not available. |
| Solubility (other) | Not available. |
Partition coefficient (n-octanol/water) Not available.
Auto-ignition temperature Not available.
Decomposition temperature Not available.
Viscosity Not available.
Explosive properties Not available.
Oxidizing properties Not available.

9.2. Other information

No relevant additional information available.

SECTION 10: Stability and reactivity

10.1. Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.
10.2. Chemical stability Material is stable under normal conditions.
10.3. Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.
10.4. Conditions to avoid Contact with incompatible materials.
10.5. Incompatible materials

| Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure. |
10.6. Hazardous decomposition products No hazardous decomposition products are known.

SECTION 11: Toxicological information

General information Occupational exposure to the substance or mixture may cause adverse effects.

Information on likely routes of exposure

| Inhalation | Prolonged inhalation may be harmful. |
| Skin contact | Causes skin irritation. |
| Eye contact | Direct contact with eyes may cause temporary irritation. |
| Ingestion | May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of occupational exposure. |

Symptoms Skin irritation. May cause redness and pain.

11.1. Information on toxicological effects

Acute toxicity No data available.
Skin corrosion/irritation Causes skin irritation.
Serious eye damage/eye irritation Direct contact with eyes may cause temporary irritation.
Respiratory sensitisation Due to partial or complete lack of data the classification is not possible.
Skin sensitisation Due to partial or complete lack of data the classification is not possible.
Germ cell mutagenicity Due to partial or complete lack of data the classification is not possible.
Carcinogenicity
In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that “carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs.” (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled. Risk of cancer cannot be excluded with prolonged exposure.

Reproductive toxicity
Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity
- single exposure
Due to partial or complete lack of data the classification is not possible.

- repeated exposure
Due to partial or complete lack of data the classification is not possible.

Aspiration hazard
Due to partial or complete lack of data the classification is not possible.

Mixture versus substance information
No information available.

Other information
Not available.

SECTION 12: Ecological information
12.1. Toxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

12.2. Persistence and degradability
No data is available on the degradability of this product.

12.3. Bioaccumulative potential
No data available.

Partition coefficient n-octanol/water (log Kow)
Not available.

Bioconcentration factor (BCF)
Not available.

12.4. Mobility in soil
No data available.

12.5. Results of PBT and vPvB assessment
Not available.

12.6. Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

SECTION 13: Disposal considerations
13.1. Waste treatment methods
Residual waste
Not available.

Contaminated packaging
Not available.

EU waste code
Not available.

SECTION 14: Transport information
ADR
Not regulated as dangerous goods.

RID
Not regulated as dangerous goods.

ADN
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.
14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations
- Regulation (EC) No. 2037/2000 on substances that deplete the ozone layer, Annex I
  Not listed.
- Regulation (EC) No. 2037/2000 on substances that deplete the ozone layer, Annex II
  Not listed.
  Not listed.
- Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 1
  Not listed.
- Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 2
  Not listed.
- Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 3
  Not listed.
- Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex V
  Not listed.
- Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry
  Not listed.
- Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA
  Not listed.

Authorisations
- Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended
  Not listed.

Restrictions on use
- Regulation (EC) No. 1907/2006 Annex XVII Substances subject to restriction on marketing and use
  Silicic acid, sodium salt (CAS 1344-09-8)
- Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work
  Not listed.
- Directive 92/85/EEC: on the safety and health of pregnant workers and workers who have recently given birth or are breastfeeding
  Not listed.

Other EU regulations
- Directive 96/82/EC (Seveso II) on the control of major-accident hazards involving dangerous substances
  Not listed.
- Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work
  Not listed.
- Directive 94/33/EC on the protection of young people at work
  Not listed.

Other regulations
- The product is classified and labelled in accordance with EC directives or respective national laws.
- This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006.

National regulations
- Follow national regulation for work with chemical agents.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations
- Not available.

References
- Not available.

Information on evaluation method leading to the classification of mixture
- Not available.
| Full text of any statements or R-phrases and H-statements under Sections 2 to 15 | H315 Causes skin irritation.  
H319 Causes serious eye irritation. |
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<td>Revision information</td>
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<tr>
<td>Training information</td>
<td>Not available.</td>
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<tr>
<td>Disclaimer</td>
<td>This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.</td>
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