1. Identification

Product identifier
None

Other means of identification
Not available.

Recommended use
Not available.

Recommended restrictions
None known.

Manufacturer/Importer/Supplier/Distributor information
Manufacturer
Refactory Anchors, Inc.
9836 S. 219th E. Ave.
Broken Arrow, OK 74014
USA
800-331-3270
www.rai-1.com
sales@rai-1.com
CHEMTREC: 1-800-424-9300
8:00 am - 5:00 pm

2. Hazard(s) identification

Physical hazards
Flammable liquids
Category 3

Health hazards
Not classified.

Environmental hazards
Not classified.

OSHA defined hazards
Not classified.

Label elements

Signal word
Warning

Hazard statement
Flammable liquid and vapor.

Prevention
Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools.

Response
In case of fire: Use CO2 for extinction.

Storage
Store in a well-ventilated place. Keep cool.

Disposal
Dispose of contents/container in accordance with local/regional/national/international regulations. See section 13 of this SDS for disposal instructions.

Hazard(s) not otherwise classified (HNOC)
None known.

Supplemental information
None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>ASPHALT, OXIDIZED</td>
<td></td>
<td>64742-93-4</td>
<td>30 - 50</td>
</tr>
<tr>
<td>PROPRIETARY INGREDIENTS</td>
<td></td>
<td>N/A</td>
<td>30 - 50</td>
</tr>
<tr>
<td>STODDARD SOLVENT</td>
<td></td>
<td>8052-41-3</td>
<td>20 - 35</td>
</tr>
<tr>
<td>QUARTZ</td>
<td></td>
<td>14808-60-7</td>
<td>&lt; 1</td>
</tr>
</tbody>
</table>
4. First-aid measures

Inhalation
Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Get medical attention if symptoms occur.

Skin contact
Wash off with soap and plenty of water. For minor skin contact, avoid spreading material on unaffected skin. If skin irritation occurs: Get medical advice/attention.

Eye contact
Immediately flush eyes with plenty of water for at least 15 minutes. If a contact lens is present, DO NOT delay irrigation or attempt to remove the lens. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion
Rinse mouth thoroughly. Do not induce vomiting without advice from poison control center. If vomiting occurs, keep head low so that stomach content doesn’t get into the lungs. Do not use mouth-to-mouth method if victim ingested the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Aspiration may cause pulmonary edema and pneumonitis. If ingestion of a large amount does occur, call a poison control center immediately.

Most important symptoms/effects, acute and delayed
Not available.

Indication of immediate medical attention and special treatment needed
In case of shortness of breath, give oxygen. Symptoms may be delayed.

General information
IF exposed or concerned: Get medical advice/attention. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media
Foam. Dry powder. Carbon dioxide (CO2). Extinguish with water fog.

Unsuitable extinguishing media
Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical
Fire may produce irritating, corrosive and/or toxic gases.

Special protective equipment and precautions for firefighters
Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA. Structural firefighters protective clothing will only provide limited protection.

Fire-fighting equipment/instructions
In case of fire and/or explosion do not breathe fumes. Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA. Move containers from fire area if you can do so without risk. For massive fire in cargo area, use unmanned hose holder or monitor nozzles, if possible. If not, withdraw and let fire burn out. Some of these materials, if spilled, may evaporate leaving a flammable residue. Water runoff can cause environmental damage.

Specific methods
In the event of fire, cool tanks with water spray. Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Remove sources of ignition. Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Do not touch or walk through spilled material.

Methods and materials for containment and cleaning up
Dike far ahead of spill for later disposal. Cover with DRY earth, DRY sand, or other non-combustible material followed with plastic sheet to minimize spreading or contact with rain. Collect spillage. Prevent product from entering drains.

Environmental precautions
Never return spills in original containers for re-use.

7. Handling and storage

Precautions for safe handling
DO NOT handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. All equipment used when handling the product must be grounded. Do not breathe dust/fume/gas/mist/vapors/spray. Wear personal protective equipment. Do not use in areas without adequate ventilation. Avoid prolonged exposure. When using, do not eat, drink or smoke. Wash thoroughly after handling. Do not empty into drains.

Conditions for safe storage, including any incompatibilities
The pressure in sealed containers can increase under the influence of heat. Do not handle or store near an open flame, heat or other sources of ignition. This material can accumulate static charge which may cause spark and become an ignition source. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a well-ventilated place. Keep container tightly closed. Use care in handling/storage.
8. Exposure controls/personal protection

Occupational exposure limits

<table>
<thead>
<tr>
<th>US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>STODDARD SOLVENT (CAS 8052-41-3)</td>
<td>PEL</td>
<td>2900 mg/m³</td>
</tr>
<tr>
<td>US. OSHA Table Z-3 (29 CFR 1910.1000)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Components</td>
<td>Type</td>
<td>Value</td>
</tr>
<tr>
<td>QUARTZ (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.3 mg/m³</td>
</tr>
<tr>
<td>STODDARD SOLVENT (CAS 8052-41-3)</td>
<td>TWA</td>
<td>0.1 mg/m³</td>
</tr>
<tr>
<td>2.4 millions of particle</td>
<td>TWA</td>
<td>100 ppm</td>
</tr>
<tr>
<td>US. ACGIH Threshold Limit Values</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Components</td>
<td>Type</td>
<td>Value</td>
</tr>
<tr>
<td>QUARTZ (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.025 mg/m³</td>
</tr>
<tr>
<td>STODDARD SOLVENT (CAS 8052-41-3)</td>
<td>TWA</td>
<td>100 ppm</td>
</tr>
<tr>
<td>U.S. - NIOSH Components</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Components</td>
<td>Type</td>
<td>Value</td>
</tr>
<tr>
<td>ASPHALT, OXIDIZED (CAS 64742-93-4)</td>
<td>REL</td>
<td>5 mg/m³</td>
</tr>
<tr>
<td>US. NIOSH: Pocket Guide to Chemical Hazards</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Components</td>
<td>Type</td>
<td>Value</td>
</tr>
<tr>
<td>QUARTZ (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.05 mg/m³</td>
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<tr>
<td>STODDARD SOLVENT (CAS 8052-41-3)</td>
<td>Ceiling</td>
<td>1800 mg/m³</td>
</tr>
<tr>
<td>TWA</td>
<td></td>
<td>350 mg/m³</td>
</tr>
</tbody>
</table>

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Ensure adequate ventilation, especially in confined areas.

Individual protection measures, such as personal protective equipment

Eye/face protection

Chemical goggles are recommended.

Hand protection

Chemical resistant gloves are recommended. If contact with forearms is likely wear gauntlet style gloves.

Other

Wear appropriate chemical resistant clothing. Chemical resistant gloves.

Skin protection

Respiratory protection

When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

Thermal hazards

Not available.

General hygiene considerations

When using do not smoke. When using, do not eat, drink or smoke. Avoid contact with eyes. Avoid contact with skin. Wash hands before breaks and immediately after handling the product. Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Appearance

Viscous liquid

Physical state

Liquid.

Form

Liquid.

Color

Brown to Black

Odor

Mild Petroleum Odor

Odor threshold

Not available.

pH

Not available.

Melting point/freezing point

Not available.
Initial boiling point and boiling range 212 °F (100 °C)
Flash point 100.0 - 140.0 °F (37.8 - 60.0 °C) Cleveland Open Cup
Evaporation rate Not available.
Flammability (solid, gas) Not available.
Upper/lower flammability or explosive limits

| Flammability limit - lower (%) | Not available. |
| Flammability limit - upper (%) | Not available. |
| Explosive limit - lower (%)    | Not available. |
| Explosive limit - upper (%)    | Not available. |

Vapor pressure 4 hPa estimated
Vapor density > 1
Relative density Not available.
Solubility(ies)

| Solubility (water) | Not available. |
| Partition coefficient (n-octanol/water) | Not available. |

Auto-ignition temperature Not available
Decomposition temperature Not available.
Viscosity Not available.

Other information

| Density       | 8.42 lb/gal |
| Flammability class | Class II |
| Specific gravity | 1.01 |
| VOC (Weight %)  | < 350 g/l |

10. Stability and reactivity

Reactivity Not available.

Chemical stability Stable under normal temperature conditions.
Possibility of hazardous reactions Hazardous polymerization does not occur.
Conditions to avoid Heat, flames and sparks.
Incompatible materials Strong oxidizing agents.

11. Toxicological information

Information on likely routes of exposure

| Ingestion | May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of occupational exposure. |
| Inhalation| May cause irritation to the respiratory system. However, this product does not currently meet the criteria for classification. |
| Skin contact| Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis. |
| Eye contact| Causes eye irritation. |

Symptoms related to the physical, chemical and toxicological characteristics Not available.

Information on toxicological effects

| Acute toxicity | Not classified. |
| Skin corrosion/irritation | May cause defatting of the skin, but is neither an irritant nor a sensitizer. |
| Serious eye damage/eye irritation | Not classified. May be irritating to eyes. |
Respiratory or skin sensitization

Respiratory sensitization
Not available.

Skin sensitization
Irritating to skin.

Germ cell mutagenicity
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity
Risk of cancer cannot be excluded with prolonged exposure. This product contains crystalline silica. Silica is a known carcinogen; however in this encapsulated form the normal routes of exposure are unavailable.

IARC Monographs. Overall Evaluation of Carcinogenicity

ASPHALT, OXIDIZED (CAS 64742-93-4)  2A Probably carcinogenic to humans.
QUARTZ (CAS 14808-60-7)  1 Carcinogenic to humans.
STODDARD SOLVENT (CAS 8052-41-3)  3 Not classifiable as to carcinogenicity to humans.

US. National Toxicology Program (NTP) Report on Carcinogens
QUARTZ (CAS 14808-60-7)  Known To Be Human Carcinogen.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.

Reproductive toxicity
Based on available data, the classification criteria are not met.

Specific target organ toxicity
- single exposure
Not available.

Specific target organ toxicity
- repeated exposure
Not available.

Aspiration hazard
Not classified.

Chronic effects
Not expected to be hazardous by OSHA criteria.

Further information
Symptoms may be delayed.

12. Ecological information

Ecotoxicity
Components of this product are hazardous to aquatic life. Accumulation in aquatic organisms is expected. Not expected to be harmful to aquatic organisms.

Persistence and degradability
Not available.

Bioaccumulative potential
Not available.

Partition coefficient n-octanol / water (log Kow)
STODDARD SOLVENT  3.16 - 7.15

Mobility in soil
Not available.

Other adverse effects
Not available.

13. Disposal considerations

Disposal instructions
Contract with a disposal operator licensed by the Law on Disposal and Cleaning. Dispose of this material and its container to hazardous or special waste collection point. If discarded, this product is considered a RCRA ignitable waste, D001. Dispose of contents/container in accordance with local/regional/national/international regulations. Dispose in accordance with all applicable regulations.

Hazardous waste code
D001: Waste Flammable material with a flash point <140 F

Waste from residues / unused products
Dispose of in accordance with local regulations.

Contaminated packaging
Offer rinsed packaging material to local recycling facilities.

14. Transport information

DOT

UN number
UN1999

UN proper shipping name
Tars, liquid

Transport hazard class(es)
Combustible Liquid

Class
Subsidiary risk
- 3

Label(s)
III

Packing group
Environmental hazards
Marine pollutant
No

Special precautions for user
If shipped by ground in quantities LESS than 119 gallons (450 L): Not regulated as a hazardous material.

Special provisions
B1, B13, IB3, T1, TP3

Packaging exceptions
150
Packaging non bulk 203
Packaging bulk 242

IATA
UN number UN1999
UN proper shipping name Tars, liquid
Transport hazard class(es)
Class 3
Subsidiary risk -
Packing group III
Environmental hazards No.
ERG Code 3L
Special precautions for user Not available.

Other information
Passenger and cargo aircraft Allowed.
Cargo aircraft only Allowed.

IMDG
UN number UN1999
UN proper shipping name Tars, liquid
Transport hazard class(es)
Class 3
Subsidiary risk -
Packing group III
Environmental hazards
Marine pollutant No.
EmS F-E, S-E
Special precautions for user Not available.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
DOT

Further information
If shipped by ground in quantities LESS than 119 gallons (450 L): Not regulated as a hazardous material. If shipped by vessel in quantities less than 7.9 gallons (30 L), IMDG 2.3.2.5 exception applies: Not regulated as a hazardous material.

15. Regulatory information

US federal regulations
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
CERCLA/SARA Hazardous Substances - Not applicable.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.
CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
- Immediate Hazard - No
- Delayed Hazard - No
- Fire Hazard - Yes
- Pressure Hazard - No
- Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312
Hazardous chemical
No

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
WARNING: This product contains a chemical known to the State of California to cause cancer.

US. Massachusetts RTK - Substance List
QUARTZ (CAS 14808-60-7)
STODDARD SOLVENT (CAS 8052-41-3)

US. New Jersey Worker and Community Right-to-Know Act
Not regulated.

US. Pennsylvania RTK - Hazardous Substances
QUARTZ (CAS 14808-60-7)
STODDARD SOLVENT (CAS 8052-41-3)

US. Rhode Island RTK
Not regulated.

US. California Proposition 65

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance
QUARTZ (CAS 14808-60-7) Listed: October 1, 1988

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 06-05-2014
Version # 01
Further information HMIS® is a registered trade and service mark of the NPCA.
References ACGIH
EPA: AQUIRE database
NLM: Hazardous Substances Data Base
US. IARC Monographs on Occupational Exposures to Chemical Agents
HSDB® - Hazardous Substances Data Bank
IARC Monographs. Overall Evaluation of Carcinogenicity
National Toxicology Program (NTP) Report on Carcinogens
ACGIH Documentation of the Threshold Limit Values and Biological Exposure Indices

Disclaimer This safety data sheet was prepared in accordance with the Safety Data Sheet for Chemical Products (JIS Z 7250:2005). Additional information is given in the Material Safety Data Sheet. The information in the sheet was written based on the best knowledge and experience currently available. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.