SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
Trade name or designation of the mixture PHOXBOND
Registration number -
Synonyms None.
Brand Code 2546, 652A, 443C, 444C
Issue date 28-November-2016
Version number 01

1.2. Relevant identified uses of the substance or mixture and uses advised against
Identified uses For Industrial Use Only
Uses advised against Users should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

1.3. Details of the supplier of the safety data sheet
Supplier
- Company name HarbisonWalker International Limited
- Address Dock Road South
- Bromborough
- Wirral
- UK
- Division United Kingdom
- Telephone General Phone: +44.(0)151.641.5900
- e-mail REACH@thinkhwi.com
- Contact person HWI USA

1.4. Emergency telephone number +44 (0)151 641 5900 (Office hours 07:30 - 17:00)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture
The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended
- Health hazards
  - Serious eye damage/eye irritation
  - Category 1
  - H318 - Causes serious eye damage.

- Hazard summary
  Causes serious eye damage. Prolonged exposure may cause chronic effects. Occupational exposure to the substance or mixture may cause adverse health effects.

2.2. Label elements
- Label according to Regulation (EC) No. 1272/2008 as amended
  - Contains: Aluminium Tris(Dihydrogen Phosphate)
  - Hazard pictograms
  - Signal word Danger
  - Hazard statements H318 Causes serious eye damage.
  - Precautionary statements
    - Prevention P280 Wear eye protection/face protection.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a POISON CENTER/doctor.

Storage
Store away from incompatible materials.

Disposal
Dispose of waste and residues in accordance with local authority requirements.

Supplemental label information
None.

None known.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General information

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>%</th>
<th>CAS-No. / EC No.</th>
<th>REACH Registration No.</th>
<th>INDEX No.</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
<td>60 - 80</td>
<td>1344-28-1 215-691-6</td>
<td>01-2119529248-35-0134</td>
<td>-</td>
<td></td>
</tr>
<tr>
<td>Classification:</td>
<td>-</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aluminium Tris(Dihydrogen Phosphate)</td>
<td>10 - 20</td>
<td>13530-50-2 236-875-2</td>
<td>-</td>
<td>-</td>
<td></td>
</tr>
<tr>
<td>Classification: Eye Dam. 1;H318</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

List of abbreviations and symbols that may be used above

#: This substance has been assigned Union workplace exposure limit(s).
M: M-factor
PBT: persistent, bioaccumulative and toxic substance.
vPvB: very persistent and very bioaccumulative substance.
All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

SECTION 4: First aid measures

General information
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

4.1. Description of first aid measures

Inhalation
Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact
Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.

Ingestion
Rinse mouth. Get medical attention if symptoms occur.

4.2. Most important symptoms and effects, both acute and delayed
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.
Permanent eye damage including blindness could result.

4.3. Indication of any immediate medical attention and special treatment needed
Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

SECTION 5: Firefighting measures

General fire hazards
Not available.

5.1. Extinguishing media
Suitable extinguishing media
Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media
Not available.

5.2. Special hazards arising from the substance or mixture
Not available.

5.3. Advice for firefighters
Special protective equipment for firefighters
Not available.
Special fire fighting procedures

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

For emergency responders
Keep unnecessary personnel away. Use personal protection recommended in Section 8 of the SDS.

6.2. Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

6.3. Methods and material for containment and cleaning up

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use.

6.4. Reference to other sections

For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Do not get this material in contact with eyes. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

7.2. Conditions for safe storage, including any incompatibilities

Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

7.3. Specific end use(s)

Not available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

<table>
<thead>
<tr>
<th>UK. EH40 Workplace Exposure Limits (WELs) Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)</td>
<td>TWA</td>
<td>4 mg/m3</td>
<td>Respirable dust.</td>
</tr>
<tr>
<td>Aluminium Tris(Dihydrogen Phosphate) (CAS 13530-50-2)</td>
<td>TWA</td>
<td>10 mg/m3</td>
<td>Inhalable dust.</td>
</tr>
<tr>
<td>Amorphous silica (CAS 7631-86-9)</td>
<td>TWA</td>
<td>2 mg/m3</td>
<td>Inhalable dust.</td>
</tr>
<tr>
<td>Diiron trioxide (CAS 1309-37-1)</td>
<td>STEL</td>
<td>6 mg/m3</td>
<td>Fume.</td>
</tr>
<tr>
<td>Fumes, Silica (CAS 69012-64-2)</td>
<td>TWA</td>
<td>2.4 mg/m3</td>
<td>Respirable dust.</td>
</tr>
<tr>
<td>Titanium dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>5 mg/m3</td>
<td>Fume.</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>4 mg/m3</td>
<td>Respirable.</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>10 mg/m3</td>
<td>Inhalable.</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>6 mg/m3</td>
<td>Inhalable dust.</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
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<td>Respirable.</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>10 mg/m3</td>
<td>Inhalable.</td>
</tr>
</tbody>
</table>

Biological limit values
No biological exposure limits noted for the ingredient(s).

Recommended monitoring procedures
Follow standard monitoring procedures.
Derived no effect levels (DNELs) Not available.

Predicted no effect concentrations (PNECs) Not available.

Exposure guidelines
Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

8.2. Exposure controls

Appropriate engineering controls
Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

Individual protection measures, such as personal protective equipment

General information
Use personal protective equipment as required. Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

Eye/face protection
Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection
- Hand protection
  Wear appropriate chemical resistant gloves.
- Other
  Wear suitable protective clothing.

Respiratory protection
Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

Thermal hazards
Wear appropriate thermal protective clothing, when necessary.

Hygiene measures
Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

Environmental exposure controls
Environmental manager must be informed of all major releases.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance
Physical state Solid.
Form Solid.
Colour Not available.
Odour Not available.
Odour threshold Not available.
pH Not available.
Melting point/freezing point Not available.
Initial boiling point and boiling range Not available.
Flash point Not available.
Evaporation rate Not available.
Flammability (solid, gas) Not available.
Upper/lower flammability or explosive limits
Flammability limit - lower (%) Not available.
Flammability limit - upper (%) Not available.
Vapour pressure Not available.
Vapour density Not available.
Relative density Not available.
Solubility(ies)
  Solubility (water) Not available.
  Solubility (other) Not available.
Partition coefficient (n-octanol/water) Not available.
Auto-ignition temperature Not available.
Decomposition temperature Not available.
Viscosity Not available.
Explosive properties Not explosive.
Oxidising properties Not oxidising.
9.2. Other information No relevant additional information available.

SECTION 10: Stability and reactivity
10.1. Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.
10.2. Chemical stability Material is stable under normal conditions.
10.3. Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.
10.4. Conditions to avoid Contact with incompatible materials.
Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.
10.6. Hazardous decomposition products No hazardous decomposition products are known.

SECTION 11: Toxicological information
General information Occupational exposure to the substance or mixture may cause adverse effects.

Information on likely routes of exposure
  Inhalation Prolonged inhalation may be harmful.
  Skin contact No adverse effects due to skin contact are expected.
  Eye contact Causes serious eye damage.
  Ingestion May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of occupational exposure.

Symptoms Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

11.1. Information on toxicological effects
Acute toxicity Not known.
Skin corrosion/irritation Due to partial or complete lack of data the classification is not possible.
Serious eye damage/eye irritation Causes serious eye damage.
Respiratory sensitisation Due to partial or complete lack of data the classification is not possible.
Skin sensitisation Due to partial or complete lack of data the classification is not possible.
Germ cell mutagenicity Due to partial or complete lack of data the classification is not possible.
Carcinogenicity In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled. Risk of cancer cannot be excluded with prolonged exposure.
Reproductive toxicity Due to partial or complete lack of data the classification is not possible.
Specific target organ toxicity - single exposure
Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity - repeated exposure
Due to partial or complete lack of data the classification is not possible.

Aspiration hazard
Due to partial or complete lack of data the classification is not possible.

Mixture versus substance information
No information available.

Other information
Not available.

SECTION 12: Ecological information

12.1. Toxicity
Based on available data, the classification criteria are not met for hazardous to the aquatic environment.

12.2. Persistence and degradability
No data is available on the degradability of this product.

12.3. Bioaccumulative potential
No data available.

12.4. Mobility in soil
No data available.

12.5. Results of PBT and vPvB assessment
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

SECTION 13: Disposal considerations

13.1. Waste treatment methods
Residual waste
Not available.

Contaminated packaging
Not available.

EU waste code
Not available.

Disposal methods/information
This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

SECTION 14: Transport information

ADR
14.1. - 14.6.: Not regulated as dangerous goods.

RID
14.1. - 14.6.: Not regulated as dangerous goods.

ADN
14.1. - 14.6.: Not regulated as dangerous goods.

IATA
14.1. - 14.6.: Not regulated as dangerous goods.

IMDG
14.1. - 14.6.: Not regulated as dangerous goods.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code
Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

Regulation (EC) No. 2037/2000 on substances that deplete the ozone layer, Annex I
Not listed.

Regulation (EC) No. 2037/2000 on substances that deplete the ozone layer, Annex II
Not listed.

Not listed.
Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended
Not listed.
Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended
Not listed.
Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended
Not listed.
Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended
Not listed.
Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry
Not listed.
Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA
Not listed.

Authorisations
Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended
Not listed.

Restrictions on use
Regulation (EC) No. 1907/2006 Annex XVII Substances subject to restriction on marketing and use
Not regulated.
Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended
Not listed.
Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work
Not listed.

Other EU regulations
Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended
Not listed.

Other regulations
The product is classified and labelled in accordance with Regulation (EC) 1272/2008 (CLP Regulation) as amended. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006, as amended.

National regulations
Follow national regulation for work with chemical agents. Young people under 18 years old are not allowed to work with this product according to EU Directive 94/33/EC on the protection of young people at work, as amended.

15.2. Chemical safety assessment
No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations
Not available.

References
Not available.

Information on evaluation method leading to the classification of mixture
Not available.

Full text of any H-statements not written out in full under Sections 2 to 15
H318 Causes serious eye damage.

Revision information
Composition / Information on Ingredients: Component Summary

Training information
Not available.

Disclaimer
This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.