SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
Trade name or designation of the mixture: ULTRA-GREEN 45; ULTRA-GREEN 45 WF
Registration number: -
Synonyms: None.
Brand Code: 6220, 6223, 461C
Issue date: 16-November-2016
Version number: 01

1.2. Relevant identified uses of the substance or mixture and uses advised against
Identified uses: For Industrial Use Only
Uses advised against: Users should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

1.3. Details of the supplier of the safety data sheet
Supplier
Company name: HarbisonWalker International Limited
Address: Dock Road South
Bromborough
Wirral
UK
Division: United Kingdom
Telephone: General Phone: 44.(0)151.641.5900
e-mail: REACH@thinkhwi.com
Contact person: HWI USA

1.4. Emergency telephone number
+44 (0)151 641 5900 (Office hours 07:30 - 17:00)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture
The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended
This mixture does not meet the criteria for classification according to Regulation (EC) 1272/2008 as amended.

Hazard summary: Prolonged exposure may cause chronic effects. Not classified for health hazards. However, occupational exposure to the mixture or substance(s) may cause adverse health effects.

2.2. Label elements
Label according to Regulation (EC) No. 1272/2008 as amended
Hazard pictograms: None.
Signal word: None.
Hazard statements: The mixture does not meet the criteria for classification.

Precautionary statements
Prevention: Observe good industrial hygiene practices.
Response: Wash hands after handling.
Storage: Store away from incompatible materials.
Disposal: Dispose of waste and residues in accordance with local authority requirements.

Supplemental label information: Users should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Overexposure to the respirable dust of crystalline silica (quartz or cristobalite, less than or equal to 5 microns in size) may lead to silicosis in humans, which is a progressive and irreversible lung disease. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

2.3. Other hazards
None known.
SECTION 3: Composition/information on ingredients

3.2. Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>%</th>
<th>CAS-No. / EC No.</th>
<th>REACH Registration No.</th>
<th>INDEX No.</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
<td>2.5 - 10</td>
<td>1344-28-1</td>
<td>01-2119529248-35-0134</td>
<td>-</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>215-691-6</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Classification:</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cement, Alumina, Chemicals</td>
<td>2.5 - 10</td>
<td>65997-16-2</td>
<td>-</td>
<td>-</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>266-045-5</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Classification:</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Other components below reportable levels</td>
<td>80 - 90</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

List of abbreviations and symbols that may be used above

#: This substance has been assigned Union workplace exposure limit(s).
M: M-factor
PBT: persistent, bioaccumulative and toxic substance.
vPvB: very persistent and very bioaccumulative substance.
All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact Rinse with water. Get medical attention if irritation develops and persists.
Ingestion Rinse mouth. Get medical attention if symptoms occur.

4.2. Most important symptoms and effects, both acute and delayed

Exposure may cause temporary irritation, redness, or discomfort.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Use fire-extinguishing media appropriate for surrounding materials.

5.2. Special hazards arising from the substance or mixture

Not available.

5.3. Advice for firefighters

Special protective equipment for firefighters Not available.

Special fire fighting procedures Not available.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.
For emergency responders Keep unnecessary personnel away. Use personal protection recommended in Section 8 of the SDS.
6.2. Environmental precautions
Avoid discharge into drains, water courses or onto the ground.

6.3. Methods and material for containment and cleaning up
Stop the flow of material, if this is without risk. Following product recovery, flush area with water.

6.4. Reference to other sections
For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Avoid prolonged exposure. Observe good industrial hygiene practices.

7.2. Conditions for safe storage, including any incompatibilities
Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

7.3. Specific end use(s)
Not available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

**Occupational exposure limits**

<table>
<thead>
<tr>
<th>UK. EH40 Workplace Exposure Limits (WELs)</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)</td>
<td>TWA</td>
<td>4 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Respirable dust.</td>
</tr>
<tr>
<td>Amorphous silica (CAS 7631-86-9)</td>
<td>TWA</td>
<td>10 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Inhalable dust.</td>
</tr>
<tr>
<td>Cristobalite (CAS 14464-46-1)</td>
<td>TWA</td>
<td>6 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Inhalable dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2.4 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Respirable dust.</td>
</tr>
<tr>
<td>Fumes, Silica (CAS 69012-64-2)</td>
<td>TWA</td>
<td>1 fibers/mL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Fiber.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Fiber.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.1 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Respirable.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>6 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Inhalable dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2.4 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Respirable dust.</td>
</tr>
</tbody>
</table>

**Biological limit values**
No biological exposure limits noted for the ingredient(s).

**Recommended monitoring procedures**
Follow standard monitoring procedures.

**Derived no effect levels (DNELs)**
Not available.

**Predicted no effect concentrations (PNECs)**
Not available.

**Exposure guidelines**
Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

**8.2. Exposure controls**

**Appropriate engineering controls**
Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

**Individual protection measures, such as personal protective equipment**

**General information**
Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

**Eye/face protection**
Wear safety glasses with side shields (or goggles).

**Skin protection**
- **Hand protection**
  Wear appropriate chemical resistant gloves.
- **Other**
  Wear suitable protective clothing.

**Respiratory protection**
Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

**Thermal hazards**
Wear appropriate thermal protective clothing, when necessary.
Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

Environmental manager must be informed of all major releases.

**SECTION 9: Physical and chemical properties**

### 9.1. Information on basic physical and chemical properties

**Appearance**
- Physical state: Solid.
- Form: Solid.
- Colour: Not available.

**Odour**
- Odour: Not available.

**Melting point/freezing point**
- Not available.

**Initial boiling point and boiling range**
- Not available.

**Flash point**
- Not available.

**Evaporation rate**
- Not available.

**Flammability (solid, gas)**
- Not available.

**Upper/lower flammability or explosive limits**
- Flammability limit - lower (%): Not available.
- Flammability limit - upper (%): Not available.

**Vapour pressure**
- Not available.

**Vapour density**
- Not available.

**Relative density**
- Not available.

**Solubility(ies)**
- Solubility (water): Not available.
- Solubility (other): Not available.

**Partition coefficient (n-octanol/water)**
- Not available.

**Auto-ignition temperature**
- Not available.

**Decomposition temperature**
- Not available.

**Viscosity**
- Not available.

**Explosive properties**
- Not explosive.

**Oxidising properties**
- Not oxidising.

### 9.2. Other information

No relevant additional information available.

**SECTION 10: Stability and reactivity**

### 10.1. Reactivity
The product is stable and non-reactive under normal conditions of use, storage and transport.

### 10.2. Chemical stability
Material is stable under normal conditions.

### 10.3. Possibility of hazardous reactions
No dangerous reaction known under conditions of normal use.

### 10.4. Conditions to avoid
Contact with incompatible materials.

### 10.5. Incompatible materials
- Acids. Chlorine.
  Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.

### 10.6. Hazardous decomposition products
No hazardous decomposition products are known.
SECTION 11: Toxicological information

General information
Occupational exposure to the substance or mixture may cause adverse effects.

Information on likely routes of exposure

- **Inhalation**: Prolonged inhalation may be harmful.
- **Skin contact**: No adverse effects due to skin contact are expected.
- **Eye contact**: Direct contact with eyes may cause temporary irritation.
- **Ingestion**: May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of occupational exposure.

**Symptoms**: Exposure may cause temporary irritation, redness, or discomfort.

11.1. Information on toxicological effects

- **Acute toxicity**: Not known.
- **Skin corrosion/irritation**: Due to partial or complete lack of data the classification is not possible.
- **Serious eye damage/eye irritation**: Due to partial or complete lack of data the classification is not possible.
- **Respiratory sensitisation**: Due to partial or complete lack of data the classification is not possible.
- **Skin sensitisation**: Due to partial or complete lack of data the classification is not possible.
- **Germ cell mutagenicity**: Due to partial or complete lack of data the classification is not possible.
- **Carcinogenicity**: In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled. Risk of cancer cannot be excluded with prolonged exposure.

- **Reproductive toxicity**: Due to partial or complete lack of data the classification is not possible.
- **Specific target organ toxicity**
  - **single exposure**: Due to partial or complete lack of data the classification is not possible.
  - **repeated exposure**: Due to partial or complete lack of data the classification is not possible.
- **Aspiration hazard**: Due to partial or complete lack of data the classification is not possible.
- **Bioaccumulation potential**
  - **Partition coefficient n-octanol/water (log Kow)**: Not available.
  - **Bioconcentration factor (BCF)**: Not available.
- **Mobility in soil**: Not available.
- **Results of PBT and vPvB assessment**: No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

SECTION 12: Ecological information

12.1. Toxicity
Based on available data, the classification criteria are not met for hazardous to the aquatic environment.

12.2. Persistence and degradability
No data is available on the degradability of this product.

12.3. Bioaccumulative potential
No data available.

12.4. Mobility in soil
No data available.

12.5. Results of PBT and vPvB assessment
Not available.

12.6. Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.
SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste: Not available.
Contaminated packaging: Not available.
EU waste code: Not available.

Disposal methods/information:

This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

SECTION 14: Transport information

ADR
14.1. - 14.6.: Not regulated as dangerous goods.

RID
14.1. - 14.6.: Not regulated as dangerous goods.

ADN
14.1. - 14.6.: Not regulated as dangerous goods.

IATA
14.1. - 14.6.: Not regulated as dangerous goods.

IMDG
14.1. - 14.6.: Not regulated as dangerous goods.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code: Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

- Regulation (EC) No. 2037/2000 on substances that deplete the ozone layer, Annex I
  Not listed.
- Regulation (EC) No. 2037/2000 on substances that deplete the ozone layer, Annex II
  Not listed.
  Not listed.
- Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended
  Not listed.
- Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended
  Not listed.
- Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended
  Not listed.
- Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended
  Not listed.
- Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry
  Not listed.
- Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA
  Not listed.

Authorisations

- Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended
  Not listed.

Restrictions on use

- Regulation (EC) No. 1907/2006 Annex XVII Substances subject to restriction on marketing and use
  Not regulated.
- Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended
  Not listed.
Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work
Not listed.

Other EU regulations
Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended
Not listed.

Other regulations
The product is classified and labelled in accordance with Regulation (EC) 1272/2008 (CLP Regulation) as amended. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006, as amended.

National regulations
Follow national regulation for work with chemical agents.

15.2. Chemical safety assessment
No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations
Not available.

References
Not available.

Information on evaluation method leading to the classification of mixture
Not available.

Full text of any H-statements not written out in full under Sections 2 to 15
None.

Revision information
Product and Company Identification: Product Codes

Training information
Not available.

Disclaimer
This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.