1. Identification

Product identifier: HOT PATCH 85

Other means of identification:
- Brand Code: 006C
- Synonyms: WM-7565 HOT PATCH

Recommended use: For Industrial Use Only

Recommended restrictions: Users should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer:
- Company name: HarbisonWalker International
- Address: 1305 Cherrington Parkway, Suite 100, Moon Township, Pennsylvania 15108 US
- Telephone: General Phone: 412-375-6600
- Website: www.thinkHWI.com
- Emergency phone number: CHEMTREC 24 HOUR EMERGENCY # 1-800-424-9300

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards:
- Skin corrosion/irritation: Category 1
- Serious eye damage/eye irritation: Category 1
- Carcinogenicity: Category 1A

Environmental hazards: Not classified.

OSHA defined hazards: Not classified.

Label elements

Signal word: Danger

Hazard statement: Causes severe skin burns and eye damage. Causes serious eye damage. May cause cancer.

Precautionary statement:

Prevention:
Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.

Response:
If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Wash contaminated clothing before reuse.

Storage:
Store locked up.

Disposal:
Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC): None known.

Supplemental information: Users should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Overexposure to the respirable dust of crystalline silica (quartz or cristobalite, less than or equal to 5 microns in size) may lead to silicosis in humans, which is a progressive and irreversible lung disease. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.
3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Magnesium Oxide</td>
<td></td>
<td>1309-48-4</td>
<td>40 - 60</td>
</tr>
<tr>
<td>Calcium Oxide</td>
<td></td>
<td>1305-78-8</td>
<td>20 - 40</td>
</tr>
<tr>
<td>Disodium Metasilicate</td>
<td></td>
<td>6834-92-0</td>
<td>10 - 20</td>
</tr>
<tr>
<td>Diiron Trioxide</td>
<td></td>
<td>1309-37-1</td>
<td>2.5 - 10</td>
</tr>
<tr>
<td>Amorphous Silica</td>
<td>SILICA, AMORPHOUS, FUMED</td>
<td>7631-86-9</td>
<td>1 - 2.5</td>
</tr>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
<td></td>
<td>1344-28-1</td>
<td>0.1 - 1</td>
</tr>
<tr>
<td>Quartz (SiO2)</td>
<td></td>
<td>14808-60-7</td>
<td>0.1 - 1</td>
</tr>
<tr>
<td>Other components below reportable levels</td>
<td></td>
<td>2.5 - 10</td>
<td></td>
</tr>
</tbody>
</table>

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation
Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact
Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.

Eye contact
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

Ingestion
Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn’t get into the lungs.

Most important symptoms/effects, acute and delayed
Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Coughing.

Indication of immediate medical attention and special treatment needed
Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

General information
IF exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media
Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media
Not available.

Specific hazards arising from the chemical
Not applicable.

Special protective equipment and precautions for firefighters
Not available.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up
Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions
Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage

**Precautions for safe handling**
Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Do not breathe dust. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**
Store locked up. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

**Occupational exposure limits**
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Value</th>
<th>Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calcium Oxide (CAS 1305-78-8)</td>
<td>5 mg/m³</td>
<td>PEL</td>
</tr>
<tr>
<td>Diiron Trioxide (CAS 1309-37-1)</td>
<td>10 mg/m³</td>
<td>Fume.</td>
</tr>
<tr>
<td>Magnesium Oxide (CAS 1309-48-4)</td>
<td>15 mg/m³</td>
<td>Total particulate.</td>
</tr>
<tr>
<td>Quartz (SiO2) (CAS 14808-60-7)</td>
<td>0.05 mg/m³</td>
<td>PEL</td>
</tr>
</tbody>
</table>

### US. OSHA Table Z-3 (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Value</th>
<th>Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Amorphous Silica (CAS 7631-86-9)</td>
<td>0.8 mg/m³</td>
<td>TWA</td>
</tr>
<tr>
<td>Diiron Trioxide (CAS 1309-37-1)</td>
<td>20 mppcf</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Magnesium Oxide (CAS 1309-48-4)</td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td>Quartz (SiO2) (CAS 14808-60-7)</td>
<td>0.1 mg/m³</td>
<td>Respirable.</td>
</tr>
</tbody>
</table>

### US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Value</th>
<th>Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calcium Oxide (CAS 1305-78-8)</td>
<td>2 mg/m³</td>
<td>TWA</td>
</tr>
<tr>
<td>Diiron Trioxide (CAS 1309-37-1)</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Magnesium Oxide (CAS 1309-48-4)</td>
<td>10 mg/m³</td>
<td>Inhalable fraction.</td>
</tr>
<tr>
<td>Quartz (SiO2) (CAS 14808-60-7)</td>
<td>0.025 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
</tbody>
</table>

### US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Value</th>
<th>Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Amorphous Silica (CAS 7631-86-9)</td>
<td>6 mg/m³</td>
<td>TWA</td>
</tr>
<tr>
<td>Calcium Oxide (CAS 1305-78-8)</td>
<td>2 mg/m³</td>
<td>TWA</td>
</tr>
<tr>
<td>Diiron Trioxide (CAS 1309-37-1)</td>
<td>5 mg/m³</td>
<td>Dust and fume.</td>
</tr>
</tbody>
</table>
US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quartz (SiO2) (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.05 mg/m³</td>
<td>Respirable dust.</td>
</tr>
</tbody>
</table>

**Biological limit values**
No biological exposure limits noted for the ingredient(s).

**Exposure guidelines**
Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled. Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

**Appropriate engineering controls**
Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**
Wear safety glasses with side shields (or goggles) and a face shield.

**Skin protection**
- Wear appropriate chemical resistant gloves.
- Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

**Respiratory protection**
Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

**Thermal hazards**
Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**
Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. **Physical and chemical properties**

**Appearance**
- **Physical state**: Solid.
- **Form**: Solid.
- **Color**: Not available.
- **Odor**: Not available.
- **Odor threshold**: Not available.
- **pH**: Not available.
- **Melting point/freezing point**: Not available.
- **Initial boiling point and boiling range**: Not available.
- **Flash point**: Not available.
- **Evaporation rate**: Not available.
- **Flammability (solid, gas)**: Not available.

**Upper/lower flammability or explosive limits**
- **Flammability limit - lower (%)**: Not available.
- **Flammability limit - upper (%)**: Not available.
- **Explosive limit - lower (%)**: Not available.
- **Explosive limit - upper (%)**: Not available.
- **Vapor pressure**: Not available.
- **Vapor density**: Not available.
- **Relative density**: Not available.

Material name: HOT PATCH 85
006C    Version #: 01    Issue date: 04-28-2017
SDS US 4 / 8
Solubility(ies)
- Solubility (water): Not available.

Partition coefficient
- (n-octanol/water): Not available.

Auto-ignition temperature: Not available.

Decomposition temperature: Not available.

Viscosity: Not available.

Other information
- Explosive properties: Not explosive.
- Oxidizing properties: Not oxidizing.

10. Stability and reactivity

Reactivity: The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability: Material is stable under normal conditions.

Possibility of hazardous reactions: No dangerous reaction known under conditions of normal use.

Conditions to avoid: Contact with incompatible materials.

Incompatible materials
- Phosphorus.
- Fluorine.
- Chlorine.

Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.

Hazardous decomposition products: No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation: May cause irritation to the respiratory system. Prolonged inhalation may be harmful.

Skin contact: Causes severe skin burns.

Eye contact: Causes serious eye damage.

Ingestion: Causes digestive tract burns.

Symptoms related to the physical, chemical and toxicological characteristics
- Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Coughing.

Information on toxicological effects

Acute toxicity: Not known.

Skin corrosion/irritation: Causes severe skin burns and eye damage.

Serious eye damage/eye irritation: Causes serious eye damage.

Respiratory or skin sensitization

Respiratory sensitization: Not a respiratory sensitizer.

Skin sensitization: This product is not expected to cause skin sensitization.

Germ cell mutagenicity: No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity

In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. May cause cancer. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.
IARC Monographs. Overall Evaluation of Carcinogenicity

Amorphous Silica (CAS 7631-86-9) 3 Not classifiable as to carcinogenicity to humans.
Diiron Trioxide (CAS 1309-37-1) 3 Not classifiable as to carcinogenicity to humans.
Quartz (SiO2) (CAS 14808-60-7) 1 Carcinogenic to humans.

US. National Toxicology Program (NTP) Report on Carcinogens

Quartz (SiO2) (CAS 14808-60-7) Known To Be Human Carcinogen.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

Reproductive toxicity

Developmental effects
Quartz (SiO2) 0

Developmental effects - EU category
Quartz (SiO2) 0

Embryotoxicity
Quartz (SiO2) 0

Reproductivity
Quartz (SiO2) 0

Specific target organ toxicity - single exposure
Not classified.

Specific target organ toxicity - repeated exposure
Not classified.

Aspiration hazard
Not an aspiration hazard.

Chronic effects
Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability
No data is available on the degradability of this product.

Bioaccumulative potential
No data available.

Mobility in soil
No data available.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions
This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

Hazardous waste code
Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.

Waste from residues / unused products
Not available.

Contaminated packaging
Not available.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable.
15. Regulatory information

US federal regulations
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
Hazard categories
Immediate Hazard - Yes
Delayed Hazard - Yes
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
WARNING: This product contains a chemical known to the State of California to cause cancer.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance
Quartz (SiO2) (CAS 14808-60-7) Listed: October 1, 1988

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))
Magnesium Oxide (CAS 1309-48-4)
Quartz (SiO2) (CAS 14808-60-7)

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A “Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A “No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).
### 16. Other information, including date of preparation or last revision

<table>
<thead>
<tr>
<th>Field</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Issue date</td>
<td>04-28-2017</td>
</tr>
<tr>
<td>Version #</td>
<td>01</td>
</tr>
</tbody>
</table>

**Disclaimer**

This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

**Revision information**

This document has undergone significant changes and should be reviewed in its entirety.