SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
Trade name or designation of the mixture: GREENCAST-94 F PLUS
Registration number: -
Synonyms: None.
Brand Code: 436B
Issue date: 16-June-2017
Version number: 01

1.2. Relevant identified uses of the substance or mixture and uses advised against
Identified uses: For Industrial Use Only
Uses advised against: None known.

1.3. Details of the supplier of the safety data sheet
Supplier
Company name: HarbisonWalker International Limited
Address: Dock Road South
          Bromborough
          Wirral
          UK
Division: United Kingdom
Telephone: General Phone: 44.(0)151.641.5900
           e-mail: REACH@thinkhwi.com
Contact person: HWI USA

1.4. Emergency telephone number
+44 (0)151 641 5900 (Office hours 07:30 - 17:00)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture
The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended
This mixture does not meet the criteria for classification according to Regulation (EC) 1272/2008 as amended.

Hazard summary
Exposure to powder or dusts may be irritating to eyes, nose and throat. Not classified for health hazards. However, occupational exposure to the mixture or substance(s) may cause adverse health effects.

2.2. Label elements
Label according to Regulation (EC) No. 1272/2008 as amended
Hazard pictograms: None.
Signal word: None.
Hazard statements: The mixture does not meet the criteria for classification.

Precautionary statements
Prevention: Observe good industrial hygiene practices.
Response: Wash hands after handling.
Storage: Store away from incompatible materials.
Disposal: Dispose of waste and residues in accordance with local authority requirements.

Supplemental label information: None.

2.3. Other hazards
None known.

SECTION 3: Composition/information on ingredients

3.2. Mixtures
SECTION 4: First aid measures

General information
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

4.1. Description of first aid measures
Inhalation
Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact
Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact
Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists.

Ingestion
Dusts may irritate the respiratory tract, skin and eyes.

4.2. Most important symptoms and effects, both acute and delayed
Treat symptomatically.

4.3. Indication of any immediate medical attention and special treatment needed

SECTION 5: Firefighting measures

General fire hazards
Not available.

5.1. Extinguishing media
Suitable extinguishing media
Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media
Not available.

5.2. Special hazards arising from the substance or mixture
Not available.

5.3. Advice for firefighters
Special protective equipment for firefighters
Not available.

Special fire fighting procedures
Not available.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
For non-emergency personnel
Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. For personal protection, see section 8 of the SDS.

For emergency responders
Keep unnecessary personnel away. Use personal protection recommended in Section 8 of the SDS.

6.2. Environmental precautions
Avoid discharge into drains, water courses or onto the ground.
6.3. Methods and material for containment and cleaning up

Avoid the generation of dusts during clean-up. Collect dust using a vacuum cleaner equipped with HEPA filter. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal.

6.4. Reference to other sections

For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Minimise dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Avoid prolonged exposure. Practice good housekeeping.

7.2. Conditions for safe storage, including any incompatibilities

Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

7.3. Specific end use(s)

Not available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

<table>
<thead>
<tr>
<th>UK. EH40 Workplace Exposure Limits (WELs) Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)</td>
<td>TWA</td>
<td>4 mg/m3</td>
<td>Respirable dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>10 mg/m3</td>
<td>Inhalable dust.</td>
</tr>
</tbody>
</table>

Biological limit values

No biological exposure limits noted for the ingredient(s).

Recommended monitoring procedures

Follow standard monitoring procedures.

Derived no effect levels (DNELs)

Not available.

Predicted no effect concentrations (PNECs)

Not available.

8.2. Exposure controls

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the OEL (occupational exposure limit), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits.

Individual protection measures, such as personal protective equipment

General information

Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

Eye/face protection

Wear safety glasses with side shields (or goggles).

Skin protection

- Hand protection
  Wear appropriate chemical resistant gloves.

- Other
  Wear suitable protective clothing.

Respiratory protection

Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

Hygiene measures

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.
Environmental manager must be informed of all major releases.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

**Appearance**
- Physical state: Solid.
- Form: Powder.
- Colour: Not available.
- Odour: Not available.
- Odour threshold: Not available.
- pH: Not available.
- Melting point/freezing point: Not available.
- Initial boiling point and boiling range: Not available.
- Flash point: Not available.
- Evaporation rate: Not available.

**Flammability (solid, gas)**
- Upper/lower flammability or explosive limits
  - Flammability limit - lower (%): Not available.
  - Flammability limit - upper (%): Not available.
- Vapour pressure: Not available.
- Vapour density: Not available.
- Relative density: Not available.
- Solubility(ies)
  - Solubility (water): Not available.
  - Solubility (other): Not available.
- Partition coefficient (n-octanol/water): Not available.
- Auto-ignition temperature: Not available.
- Decomposition temperature: Not available.
- Viscosity: Not available.
- Explosive properties: Not explosive.
- Oxidising properties: Not oxidising.

9.2. Other information
No relevant additional information available.

SECTION 10: Stability and reactivity

10.1. Reactivity
The product is stable and non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability
Material is stable under normal conditions.

10.3. Possibility of hazardous reactions
No dangerous reaction known under conditions of normal use.

10.4. Conditions to avoid
Contact with incompatible materials.

10.5. Incompatible materials
Acids. Chlorine.
Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.

10.6. Hazardous decomposition products
No hazardous decomposition products are known.

SECTION 11: Toxicological information

General information
Occupational exposure to the substance or mixture may cause adverse effects.

Information on likely routes of exposure
- Inhalation: Dust may irritate respiratory system. Prolonged inhalation may be harmful.
- Skin contact: Dust or powder may irritate the skin.
- Eye contact: Dust may irritate the eyes.
Ingestion
May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of occupational exposure.

Symptoms
Dusts may irritate the respiratory tract, skin and eyes.

11.1. Information on toxicological effects

Acute toxicity
Not known.

Skin corrosion/irritation
Due to partial or complete lack of data the classification is not possible.

Serious eye damage/eye irritation
Due to partial or complete lack of data the classification is not possible.

Respiratory sensitisation
Due to partial or complete lack of data the classification is not possible.

Skin sensitisation
Due to partial or complete lack of data the classification is not possible.

Germ cell mutagenicity
Due to partial or complete lack of data the classification is not possible.

Carcinogenicity
Due to partial or complete lack of data the classification is not possible.

Reproductive toxicity
Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity
- single exposure
Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity
- repeated exposure
Due to partial or complete lack of data the classification is not possible.

Aspiration hazard
Due to partial or complete lack of data the classification is not possible.

Mixture versus substance information
No information available.

Other information
Not available.

SECTION 12: Ecological information

12.1. Toxicity
Due to partial or complete lack of data the classification for hazardous to the aquatic environment, is not possible.

12.2. Persistence and degradability
No data is available on the degradability of this product.

12.3. Bioaccumulative potential
No data available.

Partition coefficient n-octanol/water (log Kow)
Not available.

Bioconcentration factor (BCF)
Not available.

12.4. Mobility in soil
No data available.

12.5. Results of PBT and vPvB assessment
Not available.

12.6. Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

SECTION 13: Disposal considerations

13.1. Waste treatment methods
Residual waste
Not available.
Contaminated packaging
Not available.
EU waste code
Not available.
Disposal methods/information
This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

SECTION 14: Transport information

ADR
14.1. - 14.6.: Not regulated as dangerous goods.

RID
14.1. - 14.6.: Not regulated as dangerous goods.

ADN
14.1. - 14.6.: Not regulated as dangerous goods.

IATA
14.1. - 14.6.: Not regulated as dangerous goods.
SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

- Regulation (EC) No. 2037/2000 on substances that deplete the ozone layer, Annex I
  Not listed.
- Regulation (EC) No. 2037/2000 on substances that deplete the ozone layer, Annex II
  Not listed.
  Not listed.
- Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended
  Not listed.
- Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended
  Not listed.
- Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended
  Not listed.
- Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended
  Not listed.
- Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry
  Not listed.
- Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA
  Not listed.

Authorisations

- Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended
  Not listed.

Restrictions on use

- Regulation (EC) No. 1907/2006 Annex XVII Substances subject to restriction on marketing and use
  Not regulated.
- Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended
  Not listed.

Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work
  Not listed.

Other EU regulations

- Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended
  Not listed.

Other regulations

- The product is classified and labelled in accordance with Regulation (EC) 1272/2008 (CLP Regulation) as amended. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006, as amended.

National regulations

- Follow national regulation for work with chemical agents.

15.2. Chemical safety assessment

- No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations
- Not available.

References
- Not available.

Information on evaluation method leading to the classification of mixture
- Not available.
| **Full text of any H-statements not written out in full under Sections 2 to 15** | None. |
| **Revision information** | None. |
| **Training information** | Not available. |
| **Disclaimer** | This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship. |