SAFETY DATA SHEET

1. Identification

Product identifier

JADE SET SUPER; JADE SET SUPER SPECIAL

Other means of identification

Brand Code

5858, 5859

Recommended use

For Industrial Use Only

Recommended restrictions

None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name

HarbisonWalker International

Address

1305 Cherrington Parkway, Suite 100
Moon Township
Pennsylvania
15108
US

Telephone

General Phone: 412-375-6600

Website

www.thinkHWI.com

Emergency phone number

CHEMTREC 24 HOUR EMERGENCY #

1-800-424-9300

Supplier

Not available.

2. Hazard(s) identification

Physical hazards

Not classified.

Health hazards

Skin corrosion/irritation Category 1
Serious eye damage/eye irritation Category 1
Health hazards not otherwise classified Category 1

Environmental hazards

Not classified.

Label elements

Signal word

Danger

Hazard statement

Causes severe skin burns and eye damage. Causes serious eye damage. Presents a health hazard which is not otherwise classified.

Precautionary statement

Prevention

Do not breathe dust. Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.

Response

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor. Wash contaminated clothing before reuse.

Storage

Store locked up.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards

None known.

Supplemental information

None.

3. Composition/information on ingredients

Mixtures
### 4. First-aid measures

**Inhalation**
Move to fresh air. Call a physician if symptoms develop or persist.

**Skin contact**
Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.

**Eye contact**
Do not rub eyes. Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

**Ingestion**
Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

**Most important symptoms/effects, acute and delayed**
Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

**Indication of immediate medical attention and special treatment needed**
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

### 5. Fire-fighting measures

**Suitable extinguishing media**
Use fire-extinguishing media appropriate for surrounding materials.

**Unsuitable extinguishing media**
Not available.

**Specific hazards arising from the chemical**
Not applicable.

**Special protective equipment and precautions for firefighters**
Not available.

### 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Material can be slippery when wet. Wear appropriate protective equipment and clothing during clean-up. Do not breathe dust. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**
Avoid the generation of dusts during clean-up. Collect dust using a vacuum cleaner equipped with HEPA filter. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

**Environmental precautions**
Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage

Precautions for safe handling
Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities
Store locked up. Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

<table>
<thead>
<tr>
<th>US. ACGIH Threshold Limit Values</th>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>ALPHA-ALUMINA (CAS 1344-28-1)</td>
<td>TWA</td>
<td>1 mg/m3</td>
<td>Respirable fraction.</td>
<td></td>
</tr>
<tr>
<td>ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2)</td>
<td>TWA</td>
<td>1 mg/m3</td>
<td>Respirable fraction.</td>
<td></td>
</tr>
<tr>
<td>CHROMIUM (III) OXIDE (CAS 1308-38-9)</td>
<td>TWA</td>
<td>0.5 mg/m3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>PHOSPHORIC ACID (CAS 7664-38-2)</td>
<td>STEL</td>
<td>3 mg/m3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>TWA</td>
<td>1 mg/m3</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Canada. Alberta OELs (Occupational Health &amp; Safety Code, Schedule 1, Table 2)</th>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>ALPHA-ALUMINA (CAS 1344-28-1)</td>
<td>TWA</td>
<td>10 mg/m3</td>
<td></td>
</tr>
<tr>
<td>ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2)</td>
<td>TWA</td>
<td>2 mg/m3</td>
<td></td>
</tr>
<tr>
<td>CHROMIUM (III) OXIDE (CAS 1308-38-9)</td>
<td>TWA</td>
<td>0.5 mg/m3</td>
<td></td>
</tr>
<tr>
<td>PHOSPHORIC ACID (CAS 7664-38-2)</td>
<td>STEL</td>
<td>3 mg/m3</td>
<td></td>
</tr>
<tr>
<td>TWA</td>
<td>1 mg/m3</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)</th>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>ALPHA-ALUMINA (CAS 1344-28-1)</td>
<td>TWA</td>
<td>1 mg/m3</td>
<td>Respirable.</td>
<td></td>
</tr>
<tr>
<td>ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2)</td>
<td>TWA</td>
<td>1 mg/m3</td>
<td>Respirable.</td>
<td></td>
</tr>
<tr>
<td>CHROMIUM (III) OXIDE (CAS 1308-38-9)</td>
<td>TWA</td>
<td>0.5 mg/m3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>PHOSPHORIC ACID (CAS 7664-38-2)</td>
<td>STEL</td>
<td>3 mg/m3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>TWA</td>
<td>1 mg/m3</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)</th>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>ALPHA-ALUMINA (CAS 1344-28-1)</td>
<td>TWA</td>
<td>1 mg/m3</td>
<td>Respirable fraction.</td>
<td></td>
</tr>
<tr>
<td>ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2)</td>
<td>TWA</td>
<td>1 mg/m3</td>
<td>Respirable fraction.</td>
<td></td>
</tr>
<tr>
<td>CHROMIUM (III) OXIDE (CAS 1308-38-9)</td>
<td>TWA</td>
<td>0.5 mg/m3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>PHOSPHORIC ACID (CAS 7664-38-2)</td>
<td>STEL</td>
<td>3 mg/m3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>TWA</td>
<td>1 mg/m3</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>ALPHA-ALUMINA (CAS 1344-28-1)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>CHROMIUM (III) OXIDE (CAS 1308-38-9)</td>
<td>TWA</td>
<td>0.5 mg/m³</td>
<td></td>
</tr>
<tr>
<td>PHOSPHORIC ACID (CAS 7664-38-2)</td>
<td>STEL</td>
<td>3 mg/m³</td>
<td></td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>1 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>ALPHA-ALUMINA (CAS 1344-28-1)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td>ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2)</td>
<td>TWA</td>
<td>2 mg/m³</td>
<td></td>
</tr>
<tr>
<td>PHOSPHORIC ACID (CAS 7664-38-2)</td>
<td>STEL</td>
<td>3 mg/m³</td>
<td></td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>1 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

No biological exposure limits noted for the ingredient(s).

Biological limit values

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection
Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection
Hand protection
Wear appropriate chemical resistant gloves.

Other
Wear appropriate chemical resistant clothing.

Respiratory protection
Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

Thermal hazards
Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance
Physical state
Solid.
Form
Powder.
Color
Not available.
Odor
Not available.
Odor threshold
Not available.
pH
Not available.
Melting point/freezing point
Not available.
Initial boiling point and boiling range
Not available.
Flash point
Not available.
Evaporation rate
Not available.
Flammability (solid, gas)
Not available.
Upper/lower flammability or explosive limits
- Flammability limit - lower (%): Not available.
- Flammability limit - upper (%): Not available.
- Explosive limit - lower (%): Not available.
- Explosive limit - upper (%): Not available.
Vapor pressure
Not available.
Vapor density
Not available.
Relative density
Not available.
Solubility(ies)
- Solubility (water): Not available.
Partition coefficient (n-octanol/water)
Not available.
Auto-ignition temperature
Not available.
Decomposition temperature
Not available.
Viscosity
Not available.
Other information
- Bulk density: 2850 kg/m³
- Chemical family: Refractory Mortar
- Explosive properties: Not explosive.
- Oxidizing properties: Not oxidizing.

10. Stability and reactivity
Reactivity
The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability
Material is stable under normal conditions.
Possibility of hazardous reactions
No dangerous reaction known under conditions of normal use.
Conditions to avoid
Contact with incompatible materials.
Incompatible materials
Acids. Chlorine.
Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.
Hazardous decomposition products
No hazardous decomposition products are known.

11. Toxicological information
Information on likely routes of exposure
- Inhalation: Dust may irritate respiratory system. Prolonged inhalation may be harmful.
- Skin contact: Causes severe skin burns.
- Eye contact: Causes serious eye damage.
- Ingestion: Causes digestive tract burns.
Symptoms related to the physical, chemical and toxicological characteristics
Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Dusts may irritate the respiratory tract, skin and eyes.

Information on toxicological effects
Acute toxicity
Not known.
Skin corrosion/irritation
Causes severe skin burns and eye damage.
Serious eye damage/eye irritation
Causes serious eye damage.
Respiratory or skin sensitization

Canada - Alberta OELs: Irritant

ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2) Irritant
CHROMIUM (III) OXIDE (CAS 1308-38-9) Irritant
PHOSPHORIC ACID (CAS 7664-38-2) Irritant

Respiratory sensitization Not a respiratory sensitizer.
Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity

In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.

ACGIH Carcinogens

ALPHA-ALUMINA (CAS 1344-28-1) A4 Not classifiable as a human carcinogen.
CHROMIUM (III) OXIDE (CAS 1308-38-9) A4 Not classifiable as a human carcinogen.

Canada - Manitoba OELs: carcinogenicity

ALPHA-ALUMINA (CAS 1344-28-1) Not classifiable as a human carcinogen.
ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2) Not classifiable as a human carcinogen.
CHROMIUM (III) OXIDE (CAS 1308-38-9) Not classifiable as a human carcinogen.

IARC Monographs. Overall Evaluation of Carcinogenicity

CHROMIUM (III) OXIDE (CAS 1308-38-9) 3 Not classifiable as to carcinogenicity to humans.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure Not classified.
Specific target organ toxicity - repeated exposure Not classified.
Aspiration hazard Not an aspiration hazard.
Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability No data is available on the degradability of this product.
Bioaccumulative potential No data available.
Mobility in soil No data available.
Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

Hazardous waste code Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.
As sold, this product is not RCRA hazardous. Final used condition must be evaluated prior to disposal. Dispose of waste product in accordance with Federal, State and Local regulations. The chrome compounds (Cr III) in this product may be altered to a hexavalent compound (Cr VI) under certain use conditions, such as exposure to alkali salts and/or high temperatures. Proper waste testing (such as TCLP) must be done to determine the waste status of used product. Reuse and recycling of chrome Refractories is recommended whenever possible.

### Contaminated packaging
Not available.

### 14. Transport information

**TDG**
Not regulated as dangerous goods.

**IATA**
Not regulated as dangerous goods.

**IMDG**
Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**
Not applicable.

### 15. Regulatory information

**Canadian regulations**

- **Controlled Drugs and Substances Act**
  Not regulated.
- **Export Control List (CEPA 1999, Schedule 3)**
  Not listed.
- **Greenhouse Gases**
  Not listed.
  CHROMIUM (III) OXIDE (CAS 1308-38-9)
- **Precursor Control Regulations**
  Not regulated.

**International regulations**

- **Stockholm Convention**
  Not applicable.
- **Rotterdam Convention**
  Not applicable.
- **Kyoto protocol**
  Not applicable.
- **Montreal Protocol**
  Not applicable.
- **Basel Convention**
  Not applicable.

**International Inventories**

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
</tbody>
</table>
Country(s) or region | Inventory name | On inventory (yes/no)*
--- | --- | ---
United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

<table>
<thead>
<tr>
<th>Issue date</th>
<th>11-08-2017</th>
</tr>
</thead>
<tbody>
<tr>
<td>Version #</td>
<td>01</td>
</tr>
</tbody>
</table>

Disclaimer

This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Revision information

Product and Company Identification: Product Codes
Hazards Identification: EU Hazard Classifications
Composition / Information on Ingredients: Ingredients
Physical & Chemical Properties: Multiple Properties
Toxicological Information: Toxicological Data
Ecological Information: Ecotoxicity
Transport Information: Hazreg Values Transportation
Material Attributes & Uses: Experimental Data: Physical States
GHS: Classification