SAFETY DATA SHEET

1. Identification

Product identifier: OPTIMUM MXL12F

Other means of identification

Brand Code: 747C

Recommended use: Industrial or Professional Use

Recommended restrictions: Avoid dry cutting, blasting, or dust generation.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name: HarbisonWalker International
Address: 1305 Cherrington Parkway, Suite 100
Moon Township, Pennsylvania 15108 US
Telephone: General Phone: 412-375-6600
Address: 1305 Cherrington Parkway, Suite 100
Moon Township, Pennsylvania 15108 US
Website: www.thinkHWI.com
Emergency phone number: CHEMTREC 24 HOUR 1-800-424-9300

2. Hazard(s) identification

Classified hazards

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

Label elements

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

Hazard(s) not otherwise classified (HNOC)

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Magnesium Oxide</td>
<td></td>
<td>1309-48-4</td>
<td>60 - 80</td>
</tr>
<tr>
<td>Aluminium</td>
<td></td>
<td>7429-90-5</td>
<td>2.5 - 10</td>
</tr>
<tr>
<td>Graphite</td>
<td></td>
<td>7782-42-5</td>
<td>2.5 - 10</td>
</tr>
<tr>
<td>Calcium Oxide</td>
<td></td>
<td>1305-78-8</td>
<td>1 - 2.5</td>
</tr>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
<td></td>
<td>1344-28-1</td>
<td>0.1 - 1</td>
</tr>
<tr>
<td>Carbon Black</td>
<td></td>
<td>1333-86-4</td>
<td>0.1 - 1</td>
</tr>
<tr>
<td>Phenol</td>
<td></td>
<td>108-95-2</td>
<td>0.1 - 1</td>
</tr>
<tr>
<td>Ethane-1,2-diol</td>
<td></td>
<td>107-21-1</td>
<td>0 - 0.1</td>
</tr>
<tr>
<td>Formaldehyde</td>
<td></td>
<td>50-00-0</td>
<td>0 - 0.1</td>
</tr>
<tr>
<td>Other components below reportable levels</td>
<td></td>
<td></td>
<td>2.5 - 10</td>
</tr>
</tbody>
</table>

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.
4. First-aid measures

**Inhalation**
Move to fresh air. Call a physician if symptoms develop or persist.

**Skin contact**
Wash off with soap and water. Get medical attention if irritation develops and persists.

**Eye contact**
Rinse with water. Get medical attention if irritation develops and persists.

**Ingestion**
Rinse mouth. Get medical attention if symptoms occur.

**Most important symptoms/effects, acute and delayed**
Direct contact with eyes may cause temporary irritation.

**Indication of immediate medical attention and special treatment needed**
Treat symptomatically.

**General information**
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

**Suitable extinguishing media**
Use fire-extinguishing media appropriate for surrounding materials.

**Unsuitable extinguishing media**
Not available.

**Specific hazards arising from the chemical**
Not applicable.

**Special protective equipment and precautions for firefighters**
Not available.

6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**
Stop the flow of material, if this is without risk. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS.

**Environmental precautions**
Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

**Precautions for safe handling**
Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**
Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

**Occupational exposure limits**
This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium</td>
<td>PEL</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td>Calcium Oxide</td>
<td>PEL</td>
<td>5 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Carbon Black</td>
<td>PEL</td>
<td>3.5 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Graphite</td>
<td>PEL</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td>Magnesium Oxide</td>
<td>PEL</td>
<td>15 mg/m³</td>
<td>Total particulate.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>50 mppcf</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mppcf</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Graphite</td>
<td>TWA</td>
<td>15 mppcf</td>
<td></td>
</tr>
</tbody>
</table>
### US. OSHA Table Z-3 (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Magnesium Oxide (CAS 1309-48-4)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>50 mppcf</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mppcf</td>
<td>Respirable fraction.</td>
</tr>
</tbody>
</table>

### US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium (CAS 7429-90-5)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Calcium Oxide (CAS 1305-78-8)</td>
<td>TWA</td>
<td>2 mg/m³</td>
<td>2 mg/m³</td>
</tr>
<tr>
<td>Carbon Black (CAS 1333-86-4)</td>
<td>TWA</td>
<td>3 mg/m³</td>
<td>Inhalable fraction.</td>
</tr>
<tr>
<td>Graphite (CAS 7782-42-5)</td>
<td>TWA</td>
<td>2 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Magnesium Oxide (CAS 1309-48-4)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>Inhalable fraction.</td>
</tr>
</tbody>
</table>

### US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium (CAS 7429-90-5)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Respirable.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5 mg/m³</td>
<td>Welding fume or pyrophoric powder.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>10 mg/m³</td>
<td>Total</td>
</tr>
<tr>
<td>Calcium Oxide (CAS 1305-78-8)</td>
<td>TWA</td>
<td>2 mg/m³</td>
<td>Total</td>
</tr>
<tr>
<td>Carbon Black (CAS 1333-86-4)</td>
<td>TWA</td>
<td>0.1 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Graphite (CAS 7782-42-5)</td>
<td>TWA</td>
<td>2.5 mg/m³</td>
<td>Respirable.</td>
</tr>
</tbody>
</table>

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**Exposure guidelines**

The resin binder in this product was specifically engineered to have low toxicity, with minimal free-phenol (less than 100ppm in this refractory product) and no free-formaldehyde. Under certain conditions, thermal decomposition products may still include carbon monoxide, carbon dioxide, formaldehyde, phenol and aromatic and/or aliphatic compounds.

**Appropriate engineering controls**

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

**Individual protection measures, such as personal protective equipment**

- **Eye/face protection**
  - Wear safety glasses with side shields (or goggles).

- **Skin protection**
  - **Hand protection**
    - Wear appropriate chemical resistant gloves.
  - **Other**
    - Wear suitable protective clothing.

- **Respiratory protection**
  - Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

- **Thermal hazards**
  - Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

### 9. Physical and chemical properties

**Appearance**

- **Physical state**
  - Solid.
- **Form**
  - Solid.
- **Color**
  - Not available.
Material name: OPTIMUM MXL12F

10. Stability and reactivity

Reactivity
The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability
Material is stable under normal conditions.

Possibility of hazardous reactions
No dangerous reaction known under conditions of normal use.

Conditions to avoid
Contact with incompatible materials. Refractories containing crystalline silica may, after service, contain more or less crystalline silica. Care must be taken to avoid and/or control dust from demolition. If in doubt of the proper protection, seek advice from a safety professional.

The organic binder in this product falls into a class known as phenolic resin. Refractory products using this type of binder are supplied in two forms, (1) shaped products such as brick and (2) monolithics/specialties such as refractory plastics and rams. The hazards associated with phenolic resin are different in the two forms. For pre-cured shapes (brick), the binder has been reacted or polymerized by heat to its solid form prior to shipment. On decomposition by heating, where there is sufficient air and heating rate, the gaseous products are mostly carbon dioxide and water. Under low or limited oxygen supply, decomposition products during heat-up and early service may include phenol, as well as aromatic and/or aliphatic derivatives. After a campaign in service, this refractory product should be completely coked and in that condition the material for disposal would be carbon and an inorganic oxide. During field installation of non-cured unshaped products (monolithics), there is a possibility of exposure to trace amounts of phenol by skin contact and inhalation. After the product has been heated to high temperatures in service, it will have similar decomposition characteristics to pre-cured shapes.

Incompatible materials
Strong oxidizing agents. Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.

Hazardous decomposition products
No hazardous decomposition products are known.
11. Toxicological information

Information on likely routes of exposure

- **Inhalation**: No adverse effects due to inhalation are expected.
- **Skin contact**: No adverse effects due to skin contact are expected.
- **Eye contact**: Direct contact with eyes may cause temporary irritation.
- **Ingestion**: Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

- **Acute toxicity**: Not available.
- **Skin corrosion/irritation**: Prolonged skin contact may cause temporary irritation.
- **Serious eye damage/eye irritation**: Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

- **Respiratory sensitization**: Not a respiratory sensitizer.
- **Skin sensitization**: This product is not expected to cause skin sensitization.

Germ cell mutagenicity

No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity

This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

- **IARC Monographs. Overall Evaluation of Carcinogenicity**
  - Carbon Black (CAS 1333-86-4): 2B Possibly carcinogenic to humans.

- **US. National Toxicology Program (NTP) Report on Carcinogens**
  - Not listed.

  - Not regulated.

Reproductive toxicity

This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure

Not classified.

Specific target organ toxicity - repeated exposure

Not classified.

Aspiration hazard

Not an aspiration hazard.

12. Ecological information

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

No data is available on the degradability of this product.

Bioaccumulative potential

No data available.

Mobility in soil

Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions

This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

Hazardous waste code

Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.

Waste from residues / unused products

Not available.

Contaminated packaging

Not available.
14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not available.

15. Regulatory information

US federal regulations
This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
Hazard categories
Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

SARA 313 (TRI reporting)

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>% by wt.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium</td>
<td>7429-90-5</td>
<td>2.5 - 10</td>
</tr>
</tbody>
</table>

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance
Carbon Black (CAS 1333-86-4) Listed: February 21, 2003
Formaldehyde (CAS 50-00-0) Listed: January 1, 1988

US - California Proposition 65 - CRT: Listed date/Developmental toxin
Ethane-1,2-diol (CAS 107-21-1) Listed: June 19, 2015

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))
Aluminium (CAS 7429-90-5)
Carbon Black (CAS 1333-86-4)
Magnesium Oxide (CAS 1309-48-4)
### International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)*  
*A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).*

### 16. Other information, including date of preparation or last revision

- **Issue date**: 11-28-2017
- **Version #**: 01
- **Disclaimer**: This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.