SAFETY DATA SHEET

1. Identification

Product identifier: KORUNDAL BOND

Other means of identification

Brand Code: 2264

Recommended use: For Industrial or Professional Use Only

Recommended restrictions: Avoid dry cutting, blasting, or dust generation. Users should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name: HarbisonWalker International
Address: 1305 Cherrington Parkway, Suite 100, Moon Township, Pennsylvania 15108, US
Telephone: General Phone: 412-375-6600
Website: www.thinkHWI.com
Emergency phone number: CHEMTREC 24 HOUR EMERGENCY # 1-800-424-9300

Supplier: Not available.

2. Hazard identification

Physical hazards: Not classified.

Health hazards

Carcinogenicity: Category 1A
Specific target organ toxicity, repeated exposure: Category 1

Environmental hazards: Not classified.

Label elements

Signal word: Danger

Hazard statement: May cause cancer. Causes damage to organs through prolonged or repeated exposure.

Precautionary statement

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear protective gloves/protective clothing/eye protection/face protection.

Response: IF exposed or concerned: Get medical advice/attention.

Storage: Store away from incompatible materials.

Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards: None known.

Supplemental information: None.

3. Composition/information on ingredients

Mixtures
4. First-aid measures

Inhalation
Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact
Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact
Rinse with water. Get medical attention if irritation develops and persists.

Ingestion
Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed
Prolonged exposure may cause chronic effects.

Indication of immediate medical attention and special treatment needed
Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

General information
IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media
Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media
Not available.

Specific hazards arising from the chemical
Not applicable.

Special protective equipment and precautions for firefighters
Not available.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Ensure adequate ventilation. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up
Stop the flow of material, if this is without risk. Following product recovery, flush area with water. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions
Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling
Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities
Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).
8. Exposure controls/personal protection

**Occupational exposure limits**

**US. ACGIH Threshold Limit Values**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>ALPHA-ALUMINA (CAS 1344-28-1)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Kaolin (CAS 1332-58-7)</td>
<td>TWA</td>
<td>2 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.025 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Starch (CAS 9005-25-8)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

**Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>ALPHA-ALUMINA (CAS 1344-28-1)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Kaolin (CAS 1332-58-7)</td>
<td>TWA</td>
<td>2 mg/m³</td>
<td>Respirable particles.</td>
</tr>
<tr>
<td>SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.025 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Starch (CAS 9005-25-8)</td>
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<td>10 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

**Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Kaolin (CAS 1332-58-7)</td>
<td>TWA</td>
<td>2 mg/m³</td>
<td>Respirable.</td>
</tr>
<tr>
<td>SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.025 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Starch (CAS 9005-25-8)</td>
<td>TWA</td>
<td>3 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>10 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>3 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>10 mg/m³</td>
<td>Total dust.</td>
</tr>
</tbody>
</table>

**Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)**

<table>
<thead>
<tr>
<th>Components</th>
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<tbody>
<tr>
<td>ALPHA-ALUMINA (CAS 1344-28-1)</td>
<td>TWA</td>
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<tr>
<td>Kaolin (CAS 1332-58-7)</td>
<td>TWA</td>
<td>2 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.025 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Starch (CAS 9005-25-8)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

**Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Kaolin (CAS 1332-58-7)</td>
<td>TWA</td>
<td>2 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Starch (CAS 9005-25-8)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Components</td>
<td>Type</td>
<td>Value</td>
<td>Form</td>
</tr>
<tr>
<td>-------------------------------------------------</td>
<td>-------</td>
<td>--------</td>
<td>------------</td>
</tr>
<tr>
<td>ALPHA-ALUMINA (CAS 1344-28-1)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td>Kaolin (CAS 1332-58-7)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Respirable dust.</td>
</tr>
<tr>
<td>SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.1 mg/m³</td>
<td>Respirable dust.</td>
</tr>
<tr>
<td>Starch (CAS 9005-25-8)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>Total dust.</td>
</tr>
</tbody>
</table>

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**Exposure guidelines**

Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled. Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled. Occupational Exposure Limits are not relevant to the current physical form of the product.

**Appropriate engineering controls**

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**

If contact is likely, safety glasses with side shields are recommended.

**Skin protection**

- **Hand protection**
  
  Wear appropriate chemical resistant gloves.

- **Other**
  
  Use of an impervious apron is recommended.

**Respiratory protection**

Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

**Thermal hazards**

Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

**9. Physical and chemical properties**

**Appearance**

- **Physical state**
  
  Solid.

- **Form**
  
  Paste.

- **Color**
  
  Not available.

- **Odor**
  
  Not available.

- **Odor threshold**
  
  Not available.

- **pH**
  
  Not available.

- **Melting point/freezing point**
  
  Not available.

- **Initial boiling point and boiling range**
  
  Not available.

- **Flash point**
  
  Not available.

- **Evaporation rate**
  
  Not available.

- **Flammability (solid, gas)**
  
  Not available.

**Upper/lower flammability or explosive limits**

- **Flammability limit - lower (%)**
  
  Not available.

- **Flammability limit - upper (%)**
  
  Not available.
Explosive limit - lower (%) Not available.
Explosive limit - upper (%) Not available.
Vapor pressure Not available.
Vapor density Not available.
Relative density Not available.
Solubility(ies) Not available.
Solubility (water) Not available.
Partition coefficient (n-octanol/water) Not available.
Auto-ignition temperature Not available.
Decomposition temperature Not available.
Viscosity Not available.
Other information
Explosive properties Not explosive.
Oxidizing properties Not oxidizing.

10. Stability and reactivity
Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability Material is stable under normal conditions.
Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.
Conditions to avoid Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.
Incompatible materials Acids. Chlorine.
Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.
Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information
Information on likely routes of exposure
Inhalation No adverse effects due to inhalation are expected.
Skin contact No adverse effects due to skin contact are expected.
Eye contact Direct contact with eyes may cause temporary irritation.
Ingestion Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics Direct contact with eyes may cause temporary irritation.

Information on toxicological effects
Acute toxicity Not known.
Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation Direct contact with eyes may cause temporary irritation.
Respiratory or skin sensitization
Canada - Alberta OELs: Irritant
Titanium Dioxide (CAS 13463-67-7) Irritant
Respiratory sensitization Not a respiratory sensitizer.
Skin sensitization This product is not expected to cause skin sensitization.
Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity

In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However, in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. May cause cancer. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.

ACGIH Carcinogens

<table>
<thead>
<tr>
<th>Material Name</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>ALPHA-ALUMINA (CAS 1344-28-1)</td>
<td>A4 Not classifiable as a human carcinogen.</td>
</tr>
<tr>
<td>SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)</td>
<td>A2 Suspected human carcinogen.</td>
</tr>
<tr>
<td>Starch (CAS 9005-25-8)</td>
<td>A4 Not classifiable as a human carcinogen.</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>A4 Not classifiable as a human carcinogen.</td>
</tr>
</tbody>
</table>

Canada - Alberta OELs: Carcinogen category

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<tr>
<th>Material Name</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)</td>
<td>Suspected human carcinogen.</td>
</tr>
</tbody>
</table>

Canada - Manitoba OELs: carcinogenicity

<table>
<thead>
<tr>
<th>Material Name</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>ALPHA-ALUMINA (CAS 1344-28-1)</td>
<td>Not classifiable as a human carcinogen.</td>
</tr>
<tr>
<td>Kaolin (CAS 1332-58-7)</td>
<td>Not classifiable as a human carcinogen.</td>
</tr>
<tr>
<td>SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)</td>
<td>Suspected human carcinogen.</td>
</tr>
<tr>
<td>Starch (CAS 9005-25-8)</td>
<td>Not classifiable as a human carcinogen.</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>Not classifiable as a human carcinogen.</td>
</tr>
</tbody>
</table>

Canada - Quebec OELs: Carcinogen category

<table>
<thead>
<tr>
<th>Material Name</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)</td>
<td>Suspected carcinogenic effect in humans.</td>
</tr>
</tbody>
</table>

IARC Monographs. Overall Evaluation of Carcinogenicity

<table>
<thead>
<tr>
<th>Material Name</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)</td>
<td>1 Carcinogenic to humans.</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>2B Possibly carcinogenic to humans.</td>
</tr>
</tbody>
</table>

US. National Toxicology Program (NTP) Report on Carcinogens

<table>
<thead>
<tr>
<th>Material Name</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)</td>
<td>Known To Be Human Carcinogen.</td>
</tr>
</tbody>
</table>

Reproductive toxicity

This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure

Not classified.

Specific target organ toxicity - repeated exposure

Causes damage to organs through prolonged or repeated exposure.

Aspiration hazard

Not an aspiration hazard.

Chronic effects

Causes damage to organs through prolonged or repeated exposure. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

No data available.

Mobility in soil

No data available.
Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions

This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

Hazardous waste code

Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.

Waste from residues / unused products

Not available.

Contaminated packaging

Not available.

14. Transport information

TDG

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable.

15. Regulatory information

Canadian regulations

This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
</tbody>
</table>
Country(s) or region | Inventory name | On inventory (yes/no)*
--- | --- | ---
Japan | Inventory of Existing and New Chemical Substances (ENCS) | No
Korea | Existing Chemicals List (ECL) | Yes
New Zealand | New Zealand Inventory | Yes
Philippines | Philippine Inventory of Chemicals and Chemical Substances (PICCS) | Yes
Taiwan | Taiwan Chemical Substance Inventory (TCSI) | Yes
United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes

*A “Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s).
A “No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date | 05-02-2019
Version # | 01

Disclaimer
This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Revision information
Product and Company Identification: Product Codes
Composition / Information on Ingredients: Disclosure Overrides
Toxicological Information: Toxicological Data
Ecological Information: Ecotoxicity
Transport Information: Material Transportation Information
GHS: Classification