1. Identification

Product identifier: GREENTHERM 25 LI; GREENTHERM 26 LI; GREENTHERM 26 SL

Other means of identification:
- **Brand Code:** 095C, 0204, 824C
- **Recommended use:** For Industrial or Professional Use Only
- **Recommended restrictions:** Avoid dry cutting, blasting, or dust generation. Users should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

Manufacturer/Importer/Supplier/Distributor information

Manufacurer:
- **Company name:** HarbisonWalker International
- **Address:** 1305 Cherrington Parkway, Suite 100 Moon Township Pennsylvania 15108 US
- **Telephone:** General Phone: 412-375-6600
- **Website:** www.thinkHWI.com
- **Emergency phone number:** Not available.

Supplier:
- **Not available.**

2. Hazard identification

Classified hazards:
This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available. This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

Label elements:
This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available. This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

Other hazards:
This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available. This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

3. Composition/information on ingredients

Mixtures:

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Kaolin</td>
<td></td>
<td>1332-58-7</td>
<td>30 - 50</td>
</tr>
<tr>
<td>Kyanite</td>
<td></td>
<td>1302-76-7</td>
<td>10 - 25</td>
</tr>
<tr>
<td>Wollastonite (Ca(SiO3))</td>
<td></td>
<td>13983-17-0</td>
<td>10 - 25</td>
</tr>
<tr>
<td>Limestone</td>
<td></td>
<td>1317-65-3</td>
<td>2.5 - 10</td>
</tr>
<tr>
<td>SILICA, CRYSTALLINE, QUARTZ</td>
<td></td>
<td>14808-60-7</td>
<td>2.5 - 10</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td></td>
<td>13463-67-7</td>
<td>0.1 - 2.5</td>
</tr>
<tr>
<td>Other components below reportable levels</td>
<td></td>
<td></td>
<td>10 - 25</td>
</tr>
</tbody>
</table>

Material name: GREENTHERM 25 LI; GREENTHERM 26 LI; GREENTHERM 26 SL

095C, 0204, 824C  Version #: 01  Issue date: 08-20-2019

SDS CANADA 1 / 7
Crystalline silica may be present at low concentrations; most of this is encapsulated in the coarse aggregate or as part of the clays or sands.

4. First-aid measures

Inhalation
Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact
Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact
Rinse with water. Get medical attention if irritation develops and persists.

Ingestion
Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed
Direct contact with eyes may cause temporary irritation.

Indication of immediate medical attention and special treatment needed
Treat symptomatically.

General information
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media
Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media
Not available.

Specific hazards arising from the chemical
Not applicable.

Special protective equipment and precautions for firefighters
Not available.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up
Stop the flow of material, if this is without risk. Following product recovery, flush area with water.

Environmental precautions
Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling
Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities
Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

<table>
<thead>
<tr>
<th>US. ACGIH Threshold Limit Values Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Kaolin (CAS 1332-58-7)</td>
<td>TWA</td>
<td>2 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Kyanite (CAS 1302-76-7)</td>
<td>TWA</td>
<td>1 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.025 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>10 mg/m3</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Canada. Alberta OELs (Occupational Health &amp; Safety Code, Schedule 1, Table 2) Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Kaolin (CAS 1332-58-7)</td>
<td>TWA</td>
<td>2 mg/m3</td>
<td>Respirable.</td>
</tr>
<tr>
<td>Limestone (CAS 1317-65-3)</td>
<td>TWA</td>
<td>10 mg/m3</td>
<td></td>
</tr>
<tr>
<td>SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.025 mg/m3</td>
<td>Respirable particles.</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>10 mg/m3</td>
<td></td>
</tr>
</tbody>
</table>
Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Kaolin (CAS 1332-58-7)</td>
<td>TWA</td>
<td>2 mg/m³</td>
<td>Respirable.</td>
</tr>
<tr>
<td>Kyanite (CAS 1302-76-7)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable.</td>
</tr>
<tr>
<td>Limestone (CAS 1317-65-3)</td>
<td>STEL</td>
<td>20 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td>SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.025 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>3 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
</tbody>
</table>

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Kaolin (CAS 1332-58-7)</td>
<td>TWA</td>
<td>2 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Kyanite (CAS 1302-76-7)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.025 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>Total dust.</td>
</tr>
</tbody>
</table>

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Kaolin (CAS 1332-58-7)</td>
<td>TWA</td>
<td>2 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Kyanite (CAS 1302-76-7)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>Total dust.</td>
</tr>
</tbody>
</table>

Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Kaolin (CAS 1332-58-7)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Respirable dust.</td>
</tr>
<tr>
<td>Limestone (CAS 1317-65-3)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td>SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.1 mg/m³</td>
<td>Respirable dust.</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td>Wollastonite (Ca(SiO3)) (CAS 13983-17-0)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Fiber.</td>
</tr>
</tbody>
</table>

---

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**Exposure guidelines**

Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

**Appropriate engineering controls**

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

**Individual protection measures, such as personal protective equipment**

- **Eye/face protection**
  Wear safety glasses with side shields (or goggles).

- **Skin protection**
  - **Hand protection**
    Wear appropriate chemical resistant gloves.
  - **Other**
    Wear suitable protective clothing.
Respiratory protection
Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

Thermal hazards
Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations
Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state
Solid.

Form
Brick or Cast Shape

Color
White.

Odor
Not available.

Odor threshold
Not available.

pH
Not available.

Melting point/freezing point
Not available.

Initial boiling point and boiling range
Not available.

Flash point
Not available.

Evaporation rate
Not available.

Flammability (solid, gas)
Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)
Not available.

Flammability limit - upper (%)
Not available.

Explosive limit - lower (%)
Not available.

Explosive limit - upper (%)
Not available.

Vapor pressure
Not available.

Vapor density
Not available.

Relative density
Not available.

Solubility(ies)

Solubility (water)
Not available.

Partition coefficient (n-octanol/water)
Not available.

Auto-ignition temperature
Not available.

Decomposition temperature
Not available.

Viscosity
Not available.

Other information

Explosive properties
Not explosive.

Oxidizing properties
Not oxidizing.

10. Stability and reactivity

Reactivity
The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability
Material is stable under normal conditions.

Possibility of hazardous reactions
No dangerous reaction known under conditions of normal use.

Conditions to avoid
Contact with incompatible materials.
Incompatible materials

Strong oxidizing agents.

Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.

Hazardous decomposition products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation

No adverse effects due to inhalation are expected.

Skin contact

No adverse effects due to skin contact are expected.

Eye contact

Direct contact with eyes may cause temporary irritation.

Ingestion

Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity

Not available.

Skin corrosion/irritation

Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation

Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Canada - Alberta OELs: Irritant

Limestone (CAS 1317-65-3) Irritant
Titanium Dioxide (CAS 13463-67-7) Irritant

Respiratory sensitization

Not a respiratory sensitizer.

Skin sensitization

This product is not expected to cause skin sensitization.

Germ cell mutagenicity

No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity

In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that “carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs.” (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. “There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk...” (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.

ACGIH Carcinogens

Kyanite (CAS 1302-76-7) A4 Not classifiable as a human carcinogen.
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7) A2 Suspected human carcinogen.
Titanium Dioxide (CAS 13463-67-7) A4 Not classifiable as a human carcinogen.

Canada - Alberta OELs: Carcinogen category

SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7) Suspected human carcinogen.

Canada - Manitoba OELs: carcinogenicity

Kaolin (CAS 1332-58-7) Not classifiable as a human carcinogen.
Kyanite (CAS 1302-76-7) Not classifiable as a human carcinogen.
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7) Suspected human carcinogen.
Titanium Dioxide (CAS 13463-67-7) Not classifiable as a human carcinogen.

Canada - Quebec OELs: Carcinogen category

SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7) Suspected carcinogenic effect in humans.
IARC Monographs. Overall Evaluation of Carcinogenicity
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7) 1 Carcinogenic to humans.
Titanium Dioxide (CAS 13463-67-7) 2B Possibly carcinogenic to humans.
Wollastonite (Ca(SiO3)) (CAS 13983-17-0) 3 Not classifiable as to carcinogenicity to humans.

US. National Toxicology Program (NTP) Report on Carcinogens
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7) Known To Be Human Carcinogen.

Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.

Developmental effects
SILICA, CRYSTALLINE, QUARTZ 0
Developmental effects - EU category
SILICA, CRYSTALLINE, QUARTZ 0
Embryotoxicity
SILICA, CRYSTALLINE, QUARTZ 0
Reproductivity
SILICA, CRYSTALLINE, QUARTZ 0

Specific target organ toxicity - single exposure
Not classified.
Specific target organ toxicity - repeated exposure
Not classified.
Aspiration hazard
Not an aspiration hazard.

12. Ecological information
Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability
No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential
No data available.

Mobility in soil
No data available.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations
Disposal instructions
This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

Hazardous waste code
Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.

Waste from residues / unused products
Not available.

Contaminated packaging
Not available.

14. Transport information
TDG
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable.

15. Regulatory information
Canadian regulations
This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act
Not regulated.
Export Control List (CEPA 1999, Schedule 3)
Not listed.
Greenhouse Gases
Not listed.
Precursor Control Regulations
Not regulated.

International regulations
Stockholm Convention
Not applicable.
Rotterdam Convention
Not applicable.
Kyoto protocol
Not applicable.
Montreal Protocol
Not applicable.
Basel Convention
Not applicable.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>No</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>No</td>
</tr>
</tbody>
</table>

*A “Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s).
A “No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date          08-20-2019
Version #           01

Disclaimer           This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Revision information Product and Company Identification: Product Codes
Composition / Information on Ingredients: Ingredients