

1. Identification

Product identifier	WM-7988
Other means of identification	
Brand Code	183D
Recommended use	For Industrial Use Only
Recommended restrictions	Avoid dry cutting, blasting, or dust generation. Users should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name	HarbisonWalker International		
Address	1305 Cherrington Parkway, Suite 100 Moon Township, Pennsylvania 15108 US		
Telephone	General Phone:	412-375-6600	
Website	www.thinkHWI.com		
Emergency phone number	Not available.		

2. Hazard(s) identification

Classified hazards

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

Label elements

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

Hazard(s) not otherwise classified (HNOC)

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Magnesium Oxide		1309-48-4	20 - 40
Aluminum Granules, 97% Al -8+40 Mesh		7429-90-5	2.5 - 10
Amorphous Silica	Fumed Silica Silica, crystalline free	7631-86-9	2.5 - 10
Carbon Black		1333-86-4	2.5 - 10
Diiron Trioxide		1309-37-1	2.5 - 10
Graphite		7782-42-5	2.5 - 10
Titanium Dioxide		13463-67-7	2.5 - 10
Cristobalite		14464-46-1	1 - 2.5
Phenol		108-95-2	1 - 2.5

Chemical name	Common name and synonyms	CAS number	%
Ethane-1,2-diol		107-21-1	< 0.5
Other components below reportable levels			30 - 50

Composition comments The resin binder in this product was specifically engineered to have low toxicity, with minimal free-phenol (less than 100ppm in this refractory product) and no free-formaldehyde. Under certain conditions, thermal decomposition products may still include carbon monoxide, carbon dioxide, formaldehyde, phenol and aromatic and/or aliphatic compounds.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact Rinse with water. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed Direct contact with eyes may cause temporary irritation.

Indication of immediate medical attention and special treatment needed Treat symptomatically.

5. Fire-fighting measures

Suitable extinguishing media Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media Not available.

Specific hazards arising from the chemical Not applicable.

Special protective equipment and precautions for firefighters Not available.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Stop the flow of material, if this is without risk. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS.

Environmental precautions Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Aluminum Granules, 97% Al -8+40 Mesh (CAS 7429-90-5)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
Carbon Black (CAS 1333-86-4)	PEL	3.5 mg/m3	
Cristobalite (CAS 14464-46-1)	PEL	0.05 mg/m3	Respirable dust.
Diiron Trioxide (CAS 1309-37-1)	PEL	10 mg/m3	Fume.
Graphite (CAS 7782-42-5)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Magnesium Oxide (CAS 1309-48-4)	PEL	15 mg/m3	Total particulate.
Phenol (CAS 108-95-2)	PEL	19 mg/m3 5 ppm	
Titanium Dioxide (CAS 13463-67-7)	PEL	15 mg/m3	Total dust.

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value	Form
Aluminum Granules, 97% Al -8+40 Mesh (CAS 7429-90-5)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Amorphous Silica (CAS 7631-86-9)	TWA	0.8 mg/m3	
		20 mppcf	
Cristobalite (CAS 14464-46-1)	TWA	0.05 mg/m3	Respirable.
		1.2 mppcf	Respirable.
Diiron Trioxide (CAS 1309-37-1)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Graphite (CAS 7782-42-5)	TWA	15 mppcf	
Magnesium Oxide (CAS 1309-48-4)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Titanium Dioxide (CAS 13463-67-7)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Aluminum Granules, 97% Al -8+40 Mesh (CAS 7429-90-5)	TWA	1 mg/m3	Respirable fraction.
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable fraction.
Cristobalite (CAS 14464-46-1)	TWA	0.025 mg/m3	Respirable fraction.
Diiron Trioxide (CAS 1309-37-1)	TWA	5 mg/m3	Respirable fraction.
Graphite (CAS 7782-42-5)	TWA	2 mg/m3	Respirable fraction.
Magnesium Oxide (CAS 1309-48-4)	TWA	10 mg/m3	Inhalable fraction.

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Phenol (CAS 108-95-2)	TWA	5 ppm	
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Aluminum Granules, 97% Al -8+40 Mesh (CAS 7429-90-5)	TWA	5 mg/m3	Respirable.
		5 mg/m3	Welding fume or pyrophoric powder.
		10 mg/m3	Total
Amorphous Silica (CAS 7631-86-9)	TWA	6 mg/m3	
Carbon Black (CAS 1333-86-4)	TWA	0.1 mg/m3	
Cristobalite (CAS 14464-46-1)	TWA	0.05 mg/m3	Respirable dust.
Diiron Trioxide (CAS 1309-37-1)	TWA	5 mg/m3	Dust and fume.
Graphite (CAS 7782-42-5)	TWA	2.5 mg/m3	Respirable.
Phenol (CAS 108-95-2)	Ceiling	60 mg/m3	
		15.6 ppm	
	TWA	19 mg/m3	
		5 ppm	

Biological limit values**ACGIH Biological Exposure Indices**

Components	Value	Determinant	Specimen	Sampling Time
Phenol (CAS 108-95-2)	250 mg/g	Phenol with hydrolysis	Creatinine in urine	*

* - For sampling details, please see the source document.

Exposure guidelines

Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.
The resin binder in this product was specifically engineered to have low toxicity, with minimal free-phenol (less than 100ppm in this refractory product) and no free-formaldehyde. Under certain conditions, thermal decomposition products may still include carbon monoxide, carbon dioxide, formaldehyde, phenol and aromatic and/or aliphatic compounds.

US - California OELs: Skin designation

Phenol (CAS 108-95-2) Can be absorbed through the skin.

US - Minnesota Haz Subs: Skin designation applies

Phenol (CAS 108-95-2) Skin designation applies.

US - Tennessee OELs: Skin designation

Phenol (CAS 108-95-2) Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation

Phenol (CAS 108-95-2) Can be absorbed through the skin.

US NIOSH Pocket Guide to Chemical Hazards: Skin designation

Phenol (CAS 108-95-2) Can be absorbed through the skin.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Phenol (CAS 108-95-2) Can be absorbed through the skin.

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection**Hand protection**

Wear appropriate chemical resistant gloves.

Other

Wear suitable protective clothing.

Respiratory protection

Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties**Appearance****Physical state**

Solid.

Form

Brick or Cast Shape

Color

Not available.

Odor

Not available.

Odor threshold

Not available.

pH

Not available.

Melting point/freezing point

Not available.

Initial boiling point and boiling range

Not available.

Flash point

Not available.

Evaporation rate

Not available.

Flammability (solid, gas)

Not available.

Upper/lower flammability or explosive limits**Flammability limit - lower (%)**

Not available.

Flammability limit - upper (%)

Not available.

Explosive limit - lower (%)

Not available.

Explosive limit - upper (%)

Not available.

Vapor pressure

Not available.

Vapor density

Not available.

Relative density

Not available.

Solubility(ies)**Solubility (water)**

Not available.

Partition coefficient (n-octanol/water)

Not available.

Auto-ignition temperature

Not available.

Decomposition temperature

Not available.

Viscosity

Not available.

Other information**Explosive properties**

Not explosive.

Oxidizing properties

Not oxidizing.

10. Stability and reactivity**Reactivity**

The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability

Material is stable under normal conditions.

Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials. Refractories containing crystalline silica may, after service, contain more or less crystalline silica. Care must be taken to avoid and/or control dust from demolition. If in doubt of the proper protection, seek advice from a safety professional. The organic binder in this product falls into a class known as phenolic resin. Refractory products using this type of binder are supplied in two forms, (1) shaped products such as brick and (2) monolithics/specialties such as refractory plastics and rams. The hazards associated with phenolic resin are different in the two forms. For pre-cured shapes (brick), the binder has been reacted or polymerized by heat to its solid form prior to shipment. On decomposition by heating, where there is sufficient air and heating rate, the gaseous products are mostly carbon dioxide and water. Under low or limited oxygen supply, decomposition products during heat-up and early service may include phenol, as well as aromatic and/or aliphatic derivatives. After a campaign in service, this refractory product should be completely coked and in that condition the material for disposal would be carbon and an inorganic oxide. During field installation of non-cured unshaped products (monolithics), there is a possibility of exposure to trace amounts of phenol by skin contact and inhalation. After the product has been heated to high temperatures in service, it will have similar decomposition characteristics to pre-cured shapes.
Incompatible materials	Strong oxidizing agents. Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	No adverse effects due to inhalation are expected.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity	Not available.
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled. Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Amorphous Silica (CAS 7631-86-9)

3 Not classifiable as to carcinogenicity to humans.

Carbon Black (CAS 1333-86-4)
Cristobalite (CAS 14464-46-1)
Diiron Trioxide (CAS 1309-37-1)
Phenol (CAS 108-95-2)
Titanium Dioxide (CAS 13463-67-7)

2B Possibly carcinogenic to humans.
1 Carcinogenic to humans.
3 Not classifiable as to carcinogenicity to humans.
3 Not classifiable as to carcinogenicity to humans.
2B Possibly carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Cristobalite (CAS 14464-46-1) Cancer

US. National Toxicology Program (NTP) Report on Carcinogens

Cristobalite (CAS 14464-46-1) Known To Be Human Carcinogen.
Reasonably Anticipated to be a Human Carcinogen.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure Not classified.
Specific target organ toxicity - repeated exposure Not classified.
Aspiration hazard Not an aspiration hazard.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)
Phenol 1.46

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

Hazardous waste code Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.

Waste from residues / unused products Not available.

Contaminated packaging Not available.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US federal regulations This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Phenol (CAS 108-95-2) Listed.

SARA 304 Emergency release notification

Phenol (CAS 108-95-2) 1000 LBS

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)Cristobalite (CAS 14464-46-1) Cancer
lung effects
immune system effects
kidney effects**Superfund Amendments and Reauthorization Act of 1986 (SARA)****SARA 302 Extremely hazardous substance**

Chemical name	CAS number	Reportable quantity (pounds)	Threshold planning quantity (pounds)	Threshold planning quantity, lower value (pounds)	Threshold planning quantity, upper value (pounds)
Phenol	108-95-2	1000		500	10000

SARA 311/312 Hazardous chemical No (Exempt)**SARA 313 (TRI reporting)**

Chemical name	CAS number	% by wt.
Aluminum Granules, 97% Al -8+40 Mesh	7429-90-5	2.5 - 10
Phenol	108-95-2	1 - 2.5

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Phenol (CAS 108-95-2)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.**FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace**

Phenol (CAS 108-95-2) Low priority

US state regulations**California Proposition 65****WARNING:** This product can expose you to chemicals including Titanium Dioxide, which is known to the State of California to cause cancer, and Ethane-1,2-diol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.**California Proposition 65 - CRT: Listed date/Carcinogenic substance**Carbon Black (CAS 1333-86-4) Listed: February 21, 2003
Titanium Dioxide (CAS 13463-67-7) Listed: September 2, 2011**California Proposition 65 - CRT: Listed date/Developmental toxin**

Ethane-1,2-diol (CAS 107-21-1) Listed: June 19, 2015

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))Aluminum Granules, 97% Al -8+40 Mesh (CAS 7429-90-5)
Carbon Black (CAS 1333-86-4)
Cristobalite (CAS 14464-46-1)
Magnesium Oxide (CAS 1309-48-4)
Phenol (CAS 108-95-2)
Titanium Dioxide (CAS 13463-67-7)**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No

Country(s) or region	Inventory name	On inventory (yes/no)*
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	No

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 11-22-2019

Revision date 04-27-2020

Version # 02

Disclaimer This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Revision information Product and Company Identification: Product and Company Identification
 Identification: Recommended restrictions
 Hazard(s) identification: Supplemental information
 Composition / Information on Ingredients: Ingredients
 Handling and storage: Precautions for safe handling
 Exposure controls/personal protection: Exposure guidelines
 Toxicological information: Carcinogenicity