1. Identification

Product identifier: RUBY

Other means of identification:
Brand Code: 2581

Recommended use: For Industrial Use Only

Recommended restrictions: Avoid dry cutting, blasting, or dust generation.

Manufacturer/Importer/Supplier/Distributor information:

Manufacturer:
- Company name: HarbisonWalker International
- Address: 1305 Cherrington Parkway, Suite 100
  Moon Township
  Pennsylvania
  15108
  US
- Telephone: General Phone: 412-375-6600
- Website: www.thinkHWI.com

Supplier: Not available.

2. Hazard identification

Classified hazards:
This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

Label elements:
This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

Other hazards:
This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

3. Composition/information on ingredients

Mixtures:

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>ALPHA-ALUMINA</td>
<td></td>
<td>1344-28-1</td>
<td>80 - 100</td>
</tr>
<tr>
<td>Aluminum Sodium Oxide</td>
<td></td>
<td>11138-49-1</td>
<td>2.5 - 10</td>
</tr>
<tr>
<td>CHROMIUM (III) OXIDE</td>
<td></td>
<td>1308-38-9</td>
<td>2.5 - 10</td>
</tr>
</tbody>
</table>

4. First-aid measures

Inhalation: Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact: Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact: Rinse with water. Get medical attention if irritation develops and persists.

Ingestion: Rinse mouth. Get medical attention if symptoms occur.
Direct contact with eyes may cause temporary irritation.

Treat symptomatically.

5. Fire-fighting measures

Suitable extinguishing media

Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media

Not available.

Specific hazards arising from the chemical

Not applicable.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Stop the flow of material, if this is without risk. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

<table>
<thead>
<tr>
<th>Occupational exposure limits</th>
<th>US. ACGIH Threshold Limit Values</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Components</td>
<td>Type</td>
<td>Value</td>
<td>Form</td>
</tr>
<tr>
<td>ALPHA-ALUMINA (CAS 1344-28-1)</td>
<td>TWA</td>
<td>1 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Aluminum Sodium Oxide (CAS 11138-49-1)</td>
<td>TWA</td>
<td>1 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>CHROMIUM (III) OXIDE (CAS 1308-38-9)</td>
<td>TWA</td>
<td>0.003 mg/m3</td>
<td>Inhalable fraction.</td>
</tr>
</tbody>
</table>

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>ALPHA-ALUMINA (CAS 1344-28-1)</td>
<td>TWA</td>
<td>10 mg/m3</td>
</tr>
<tr>
<td>CHROMIUM (III) OXIDE (CAS 1308-38-9)</td>
<td>TWA</td>
<td>0.5 mg/m3</td>
</tr>
</tbody>
</table>

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>ALPHA-ALUMINA (CAS 1344-28-1)</td>
<td>TWA</td>
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</tr>
<tr>
<td>Aluminum Sodium Oxide (CAS 11138-49-1)</td>
<td>TWA</td>
<td>1 mg/m3</td>
<td>Respirable.</td>
</tr>
<tr>
<td>CHROMIUM (III) OXIDE (CAS 1308-38-9)</td>
<td>TWA</td>
<td>0.5 mg/m3</td>
<td></td>
</tr>
</tbody>
</table>

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>ALPHA-ALUMINA (CAS 1344-28-1)</td>
<td>TWA</td>
<td>1 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Components</td>
<td>Type</td>
<td>Value</td>
<td>Form</td>
</tr>
<tr>
<td>---------------------------------------------------------------------------</td>
<td>---------</td>
<td>-----------</td>
<td>---------------------------</td>
</tr>
<tr>
<td>Aluminum Sodium Oxide (CAS 11138-49-1)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>CHROMIUM (III) OXIDE (CAS 1308-38-9)</td>
<td>TWA</td>
<td>0.5 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

**Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>ALPHA-ALUMINA (CAS 1344-28-1)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Aluminum Sodium Oxide (CAS 11138-49-1)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>CHROMIUM (III) OXIDE (CAS 1308-38-9)</td>
<td>TWA</td>
<td>0.5 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

**Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>ALPHA-ALUMINA (CAS 1344-28-1)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td>CHROMIUM (III) OXIDE (CAS 1308-38-9)</td>
<td>TWA</td>
<td>0.5 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**Appropriate engineering controls**

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**

Wear safety glasses with side shields (or goggles).

**Skin protection**

**Hand protection**

Wear appropriate chemical resistant gloves.

Other

Wear suitable protective clothing.

**Respiratory protection**

Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

**Thermal hazards**

Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

### 9. Physical and chemical properties

**Appearance**

- **Physical state**: Solid.
- **Form**: Brick or Cast Shape
- **Color**: Not available.
- **Odor**: Not available.
- **Odor threshold**: Not available.
- **pH**: Not available.
- **Melting point/freezing point**: Not available.
- **Initial boiling point and boiling range**: Not available.
- **Flash point**: Not available.
- **Evaporation rate**: Not available.
### Flammability (solid, gas)

Not available.

### Upper/lower flammability or explosive limits

<table>
<thead>
<tr>
<th>Description</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flammability limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability limit - upper (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - upper (%)</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

### Vapor pressure

Not available.

### Vapor density

Not available.

### Relative density

Not available.

### Solubility(ies)

- **Solubility (water)**
  - Not available.

### Partition coefficient (n-octanol/water)

- Not available.

### Auto-ignition temperature

Not available.

### Decomposition temperature

Not available.

### Viscosity

Not available.

### Other information

- **Explosive properties**
  - Not explosive.

- **Oxidizing properties**
  - Not oxidizing.

### 10. Stability and reactivity

- **Reactivity**
  - The product is stable and non-reactive under normal conditions of use, storage and transport.

- **Chemical stability**
  - Material is stable under normal conditions.

- **Possibility of hazardous reactions**
  - Hazardous polymerization does not occur.

- **Conditions to avoid**
  - Contact with incompatible materials.

- **Incompatible materials**
  - Strong oxidizing agents.
  - Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.

- **Hazardous decomposition products**
  - No hazardous decomposition products are known.

### 11. Toxicological information

#### Information on likely routes of exposure

<table>
<thead>
<tr>
<th>Route</th>
<th>Effect</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inhalation</td>
<td>No adverse effects due to inhalation are expected.</td>
</tr>
<tr>
<td>Skin contact</td>
<td>No adverse effects due to skin contact are expected.</td>
</tr>
<tr>
<td>Eye contact</td>
<td>Direct contact with eyes may cause temporary irritation.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>Expected to be a low ingestion hazard.</td>
</tr>
</tbody>
</table>

#### Symptoms related to the physical, chemical and toxicological characteristics

<table>
<thead>
<tr>
<th>Route</th>
<th>Effect</th>
</tr>
</thead>
<tbody>
<tr>
<td>Direct contact with eyes</td>
<td>May cause temporary irritation.</td>
</tr>
</tbody>
</table>

#### Information on toxicological effects

- **Acute toxicity**
  - Not known.

- **Skin corrosion/irritation**
  - Prolonged skin contact may cause temporary irritation.

- **Serious eye damage/eye irritation**
  - Direct contact with eyes may cause temporary irritation.

#### Respiratory or skin sensitization

- **Canada - Alberta OELs: Irritant**
  - CHROMIUM (III) OXIDE (CAS 1308-38-9) Irritant

- **Respiratory sensitization**
  - Not a respiratory sensitizer.

- **Skin sensitization**
  - This product is not expected to cause skin sensitization.
Germ cell mutagenicity

No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity

ACGIH Carcinogens

ALPHA-ALUMINA (CAS 1344-28-1) A4 Not classifiable as a human carcinogen.
Aluminum Sodium Oxide (CAS 11138-49-1) A4 Not classifiable as a human carcinogen.
CHROMIUM (III) OXIDE (CAS 1308-38-9) A4 Not classifiable as a human carcinogen.

Canada - Manitoba OELs: carcinogenicity

ALPHA-ALUMINA (CAS 1344-28-1) Not classifiable as a human carcinogen.
Aluminum Sodium Oxide (CAS 11138-49-1) Not classifiable as a human carcinogen.
CHROMIUM (III) OXIDE (CAS 1308-38-9) Not classifiable as a human carcinogen.

IARC Monographs. Overall Evaluation of Carcinogenicity

CHROMIUM (III) OXIDE (CAS 1308-38-9) 3 Not classifiable as to carcinogenicity to humans.

Reproductive toxicity

This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure

Not classified.

Specific target organ toxicity - repeated exposure

Not classified.

Aspiration hazard

Not an aspiration hazard.

12. Ecological information

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

No data available.

Mobility in soil

No data available.

Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions

This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

Hazardous waste code

Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.

Waste from residues / unused products

As sold, this product is not RCRA hazardous. Final used condition must be evaluated prior to disposal. Dispose of waste product in accordance with Federal, State and Local regulations. The chrome compounds (Cr III) in this product may be altered to a hexavalent compound (Cr VI) under certain use conditions, such as exposure to alkali salts and/or high temperatures. Proper waste testing (such as TCLP) must be done to determine the waste status of used product. Reuse and recycling of chrome Refractories is recommended whenever possible.

Contaminated packaging

Not available.

14. Transport information

TDG

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable.

15. Regulatory information

Canadian regulations

This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.
Controlled Drugs and Substances Act
Not regulated.

Export Control List (CEPA 1999, Schedule 3)
Not listed.

Greenhouse Gases
Not listed.

CHROMIUM (III) OXIDE (CAS 1308-38-9)

Precursor Control Regulations
Not regulated.

International regulations

Stockholm Convention
Not applicable.

Rotterdam Convention
Not applicable.

Kyoto protocol
Not applicable.

Montreal Protocol
Not applicable.

Basel Convention
Not applicable.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date: 04-17-2020

Version #: 01

Disclaimer
This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Revision information
Product and Company Identification: Product and Company Identification Composition / Information on Ingredients: After Reaction Composition