1. Identification

Product identifier: JADECAST 20Z4

Other means of identification:
- **Brand Code**: 967B
- **Synonyms**: WM-7561 CASTABLE

Recommended use: For Industrial Use Only

Recommended restrictions: Avoid dry cutting, blasting, or dust generation.

Manufacturer/Importer/Supplier/Distributor information

**Manufacturer**
- **Company name**: HarbisonWalker International
- **Address**: 1305 Cherrington Parkway, Suite 100
  Moon Township, Pennsylvania 15108 US
- **Telephone**: General Phone: 412-375-6600
- **Website**: www.thinkHWI.com
- **Emergency phone number**: Not available.

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards: Not classified.

Environmental hazards: Not classified.

OSHA defined hazards: Not classified.

Label elements:
- **Hazard symbol**: None.
- **Signal word**: None.
- **Hazard statement**: The mixture does not meet the criteria for classification.

Precautionary statement:
- **Prevention**: Observe good industrial hygiene practices.
- **Response**: Wash hands after handling.
- **Storage**: Store away from incompatible materials.
- **Disposal**: Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise classified (HNOC): None known.

Supplemental information: None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
<td></td>
<td>1344-28-1</td>
<td>40 - 60</td>
</tr>
<tr>
<td>Chromium (III) oxide</td>
<td></td>
<td>1308-38-9</td>
<td>20 - 40</td>
</tr>
<tr>
<td>Spinel (MgAlO2)2)</td>
<td></td>
<td>1302-67-6</td>
<td>10 - 25</td>
</tr>
<tr>
<td>Mullite</td>
<td></td>
<td>1302-93-8</td>
<td>2.5 - 10</td>
</tr>
<tr>
<td>Zirconium Dioxide</td>
<td></td>
<td>1314-23-4</td>
<td>2.5 - 10</td>
</tr>
</tbody>
</table>

Other components below reportable levels

4. First-aid measures

**Inhalation**: Move to fresh air. Call a physician if symptoms develop or persist.

**Skin contact**: Wash off with soap and water. Get medical attention if irritation develops and persists.

**Eye contact**: Rinse with water. Get medical attention if irritation develops and persists.
Ingestion

Rinse mouth. Get medical attention if symptoms occur. Direct contact with eyes may cause temporary irritation.

Most important symptoms/effects, acute and delayed

Indication of immediate medical attention and special treatment needed

Treat symptomatically.

5. Fire-fighting measures

Suitable extinguishing media

Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media

Not available.

Specific hazards arising from the chemical

Not applicable.

Special protective equipment and precautions for firefighters

Not available.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Stop the flow of material, if this is without risk. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Avoid prolonged exposure. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)</td>
<td>PEL</td>
<td>5 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m3</td>
<td>Total dust.</td>
</tr>
<tr>
<td>Chromium (III) oxide (CAS 1308-38-9)</td>
<td>PEL</td>
<td>0.5 mg/m3</td>
<td></td>
</tr>
<tr>
<td>Zirconium Dioxide (CAS 1314-23-4)</td>
<td>PEL</td>
<td>5 mg/m3</td>
<td></td>
</tr>
</tbody>
</table>

US. OSHA Table Z-3 (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)</td>
<td>TWA</td>
<td>5 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m3</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>50 mppcf</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mppcf</td>
<td>Respirable fraction.</td>
</tr>
</tbody>
</table>

US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)</td>
<td>TWA</td>
<td>1 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
</tbody>
</table>

### US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chromium (III) oxide (CAS 1308-38-9)</td>
<td>TWA</td>
<td>0.003 mg/m³</td>
<td>Inhalable fraction.</td>
</tr>
<tr>
<td>Mullite (CAS 1302-93-8)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Spinel (MgAl2O4) (CAS 1302-67-6)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Zirconium Dioxide (CAS 1314-23-4)</td>
<td>STEL</td>
<td>10 mg/m³</td>
<td></td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>5 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

### US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chromium (III) oxide (CAS 1308-38-9)</td>
<td>TWA</td>
<td>0.5 mg/m³</td>
</tr>
<tr>
<td>Zirconium Dioxide (CAS 1314-23-4)</td>
<td>STEL</td>
<td>10 mg/m³</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>5 mg/m³</td>
</tr>
</tbody>
</table>

### Biological limit values
No biological exposure limits noted for the ingredient(s).

### Exposure guidelines
Zirconium silicates (zircon sands) contain trace amounts (106-120 pCi/g) of naturally occurring radioactive uranium and thorium. Overexposure by inhalation to respirable dust containing uranium and thorium may cause lung cancer. Eye contact with the dust may cause eye irritation. Measurements made by Dupont during the use of a similar mineral sand indicated the observance of the 5 mg/m³ OSHA PEL for respirable dust and/or the PEL for quartz ensures the user is below the exposure limits established for uranium and thorium. No LD50 or LC50 can be found for zircon sand.

### Appropriate engineering controls
Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

### Individual protection measures, such as personal protective equipment

#### Eye/face protection
Wear safety glasses with side shields (or goggles).

#### Skin protection
- **Hand protection**
  Wear appropriate chemical resistant gloves.
- **Other**
  Wear appropriate chemical resistant clothing.

#### Respiratory protection
Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

#### Thermal hazards
Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations
Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

### 9. Physical and chemical properties

#### Appearance
- **Physical state**
  Solid.
- **Form**
  Solid.
- **Color**
  Not available.
- **Odor**
  Not available.
- **Odor threshold**
  Not available.
- **pH**
  Not available.
- **Melting point/freezing point**
  Not available.
Initial boiling point and boiling range: Not available.
Flash point: Not available.
Evaporation rate: Not available.
Flammability (solid, gas): Not available.
Upper/lower flammability or explosive limits:
- Flammability limit - lower (%): Not available.
- Flammability limit - upper (%): Not available.
- Explosive limit - lower (%): Not available.
- Explosive limit - upper (%): Not available.
Vapor pressure: Not available.
Vapor density: Not available.
Relative density: Not available.
Solubility(ies):
- Solubility (water): Not available.
Partition coefficient (n-octanol/water): Not available.
Auto-ignition temperature: Not available.
Decomposition temperature: Not available.
Viscosity: Not available.
Other information:
- Explosive properties: Not explosive.
- Oxidizing properties: Not oxidizing.

10. Stability and reactivity
Reactivity: The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability: Material is stable under normal conditions.
Possibility of hazardous reactions: No dangerous reaction known under conditions of normal use.
Conditions to avoid: Contact with incompatible materials.
Incompatible materials: Acids. Chlorine. Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.
Hazardous decomposition products: No hazardous decomposition products are known.

11. Toxicological information
Information on likely routes of exposure:
- Inhalation: Prolonged inhalation may be harmful.
- Skin contact: No adverse effects due to skin contact are expected.
- Eye contact: Direct contact with eyes may cause temporary irritation.
- Ingestion: Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics: Direct contact with eyes may cause temporary irritation.
Information on toxicological effects:
- Acute toxicity: Not known.
- Skin corrosion/irritation: Prolonged skin contact may cause temporary irritation.
- Serious eye damage/eye irritation: Direct contact with eyes may cause temporary irritation.
- Respiratory or skin sensitization: Not a respiratory sensitizer.
Skin sensitization  This product is not expected to cause skin sensitization.

Germ cell mutagenicity  No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity  Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity  Chromium (III) oxide (CAS 1308-38-9)  3 Not classifiable as to carcinogenicity to humans.


US. National Toxicology Program (NTP) Report on Carcinogens  Not listed.

Reproductive toxicity  This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure  Not classified.

Specific target organ toxicity - repeated exposure  Not classified.

Aspiration hazard  Not an aspiration hazard.

Chronic effects  Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity  The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability  No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential  No data available.

Mobility in soil  No data available.

Other adverse effects  No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions  This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

Hazardous waste code  Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.

Waste from residues / unused products  As sold, this product is not RCRA hazardous. Final used condition must be evaluated prior to disposal. Dispose of waste product in accordance with Federal, State and Local regulations. The chrome compounds (Cr III) in this product may be altered to a hexavalent compound (Cr VI) under certain use conditions, such as exposure to alkali salts and/or high temperatures. Proper waste testing (such as TCLP) must be done to determine the waste status of used product. Reuse and recycling of chrome Refractories is recommended whenever possible.

Contaminated packaging  Not available.

14. Transport information

DOT  Not regulated as dangerous goods.

IATA  Not regulated as dangerous goods.

IMDG  Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code  Not applicable.

15. Regulatory information

US federal regulations  This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.
Material name: JADECAST 20Z4
967B Version #: 01 Issue date: 04-30-2020

16. Other information, including date of preparation or last revision

Issue date 04-30-2020
Version # 01

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

SARA 313 (TRI reporting)

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>% by wt.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
<td>1344-28-1</td>
<td>40 - 60</td>
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<tr>
<td>Chromium (III) oxide</td>
<td>1308-38-9</td>
<td>20 - 40</td>
</tr>
</tbody>
</table>

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Chromium (III) oxide (CAS 1308-38-9)
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations

California Proposition 65
California Safe Drinking Water and Toxic Enforcement Act of 2016 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))
Spinel (MgAlO2)2 (CAS 1302-67-6)

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>No</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

* A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).
Disclaimer
This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Revision information
This document has undergone significant changes and should be reviewed in its entirety.