SAFETY DATA SHEET

1. Identification

Product identifier: ALAMO CH

Other means of identification:
- Brand Code: 163A
- Recommended use: For Industrial Use Only
- Recommended restrictions: Avoid dry cutting, blasting, or dust generation. Users should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer:
- Company name: HarbisonWalker International
- Address: 1305 Cherrington Parkway, Suite 100
  Moon Township
  Pennsylvania
  15108
  US
- Telephone: General Phone: 412-375-6600
- Website: www.thinkHWI.com
- Emergency phone number: Not available.

Supplier: Not available.

2. Hazard identification

Classified hazards:
This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

Label elements:
This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

Other hazards:
This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mullite</td>
<td></td>
<td>1302-93-8</td>
<td>60 - 80</td>
</tr>
<tr>
<td>SILICA, CRYSTALLINE, CRISTOBALITE</td>
<td></td>
<td>14464-46-1</td>
<td>20 - 40</td>
</tr>
<tr>
<td>SILICA, AMORPHOUS, FUMED</td>
<td>Fumed Silica Silica, crystalline free</td>
<td>7631-86-9</td>
<td>2.5 - 10</td>
</tr>
<tr>
<td>FERRIC OXIDE</td>
<td></td>
<td>1309-37-1</td>
<td>1 - 2.5</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td></td>
<td>13463-67-7</td>
<td>1 - 2.5</td>
</tr>
</tbody>
</table>
4. First-aid measures

**Inhalation**
Move to fresh air. Call a physician if symptoms develop or persist.

**Skin contact**
Wash off with soap and water. Get medical attention if irritation develops and persists.

**Eye contact**
Rinse with water. Get medical attention if irritation develops and persists.

**Ingestion**
Rinse mouth. Get medical attention if symptoms occur.

**Most important symptoms/effects, acute and delayed**
Direct contact with eyes may cause temporary irritation.

**Indication of immediate medical attention and special treatment needed**
Treat symptomatically.

5. Fire-fighting measures

**Suitable extinguishing media**
Use fire-extinguishing media appropriate for surrounding materials.

**Unsuitable extinguishing media**
Not available.

**Specific hazards arising from the chemical**
Not applicable.

**Special protective equipment and precautions for firefighters**
Not available.

6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**
Stop the flow of material, if this is without risk. Following product recovery, flush area with water.
For waste disposal, see section 13 of the SDS.

**Environmental precautions**
Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

**Precautions for safe handling**
Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Observe good industrial hygiene practices.

**Conditions for safe handling, including any incompatibilities**
Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

**Occupational exposure limits**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>FERRIC OXIDE (CAS 1309-37-1)</td>
<td>TWA</td>
<td>5 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Mullite (CAS 1302-93-8)</td>
<td>TWA</td>
<td>1 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)</td>
<td>TWA</td>
<td>0.025 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>10 mg/m3</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>FERRIC OXIDE (CAS 1309-37-1)</td>
<td>TWA</td>
<td>5 mg/m3</td>
<td>Respirable.</td>
</tr>
<tr>
<td>SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)</td>
<td>TWA</td>
<td>0.025 mg/m3</td>
<td>Respirable particles.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.025 mg/m3</td>
<td>Respirable.</td>
</tr>
</tbody>
</table>
### Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>10 mg/m3</td>
</tr>
</tbody>
</table>

### Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>FERRIC OXIDE (CAS 1309-37-1)</td>
<td>STEL</td>
<td>10 mg/m3</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>5 mg/m3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5 mg/m3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3 mg/m3</td>
</tr>
<tr>
<td>Mullite (CAS 1302-93-8)</td>
<td>TWA</td>
<td>1 mg/m3</td>
</tr>
<tr>
<td>SILICA, AMORPHOUS, FUMED (CAS 7631-86-9)</td>
<td>TWA</td>
<td>4 mg/m3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1.5 mg/m3</td>
</tr>
<tr>
<td>SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)</td>
<td>TWA</td>
<td>0.025 mg/m3</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>3 mg/m3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>10 mg/m3</td>
</tr>
</tbody>
</table>

### Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>FERRIC OXIDE (CAS 1309-37-1)</td>
<td>TWA</td>
<td>5 mg/m3</td>
</tr>
<tr>
<td>Mullite (CAS 1302-93-8)</td>
<td>TWA</td>
<td>1 mg/m3</td>
</tr>
<tr>
<td>SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)</td>
<td>TWA</td>
<td>0.025 mg/m3</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>10 mg/m3</td>
</tr>
</tbody>
</table>

### Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>FERRIC OXIDE (CAS 1309-37-1)</td>
<td>TWA</td>
<td>5 mg/m3</td>
</tr>
<tr>
<td>Mullite (CAS 1302-93-8)</td>
<td>TWA</td>
<td>1 mg/m3</td>
</tr>
<tr>
<td>SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)</td>
<td>TWA</td>
<td>0.05 mg/m3</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>10 mg/m3</td>
</tr>
</tbody>
</table>

### Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>FERRIC OXIDE (CAS 1309-37-1)</td>
<td>TWA</td>
<td>5 mg/m3</td>
</tr>
<tr>
<td>SILICA, AMORPHOUS, FUMED (CAS 7631-86-9)</td>
<td>TWA</td>
<td>10 mg/m3</td>
</tr>
<tr>
<td>SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)</td>
<td>TWA</td>
<td>6 mg/m3</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>0.05 mg/m3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>10 mg/m3</td>
</tr>
</tbody>
</table>
Biological limit values
No biological exposure limits noted for the ingredient(s).

Exposure guidelines
Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

Appropriate engineering controls
Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment
Eye/face protection
Wear safety glasses with side shields (or goggles).

Skin protection
Hand protection
Wear appropriate chemical resistant gloves.

Other
Wear suitable protective clothing.

Respiratory protection
Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

Thermal hazards
Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations
Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance
Physical state
Solid.
Form
Brick or Cast Shape
Color
Not available.

Odor
Not available.
Odor threshold
Not available.
pH
Not available.

Melting point/freezing point
Not available.
Initial boiling point and boiling range
Not available.
Flash point
Not available.
Evaporation rate
Not available.

Flammability (solid, gas)
Not available.

Upper/lower flammability or explosive limits
Flammability limit - lower (%)
Not available.
Flammability limit - upper (%)
Not available.
Explosive limit - lower (%)
Not available.
Explosive limit - upper (%)
Not available.

Vapor pressure
Not available.
Vapor density
Not available.
Relative density
Not available.

Solubility(ies)
Solubility (water)
Not available.
Partition coefficient (n-octanol/water)
Not available.

Auto-ignition temperature
Not available.
Decomposition temperature
Not available.
1. Viscosity
Not available.

2. Explosive properties
Not explosive.

3. Oxidizing properties
Not oxidizing.

10. Stability and reactivity

Reactivity
The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability
Material is stable under normal conditions.

Possibility of hazardous reactions
No dangerous reaction known under conditions of normal use.

Conditions to avoid
Contact with incompatible materials.

Incompatible materials
Strong oxidizing agents.
Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.

Hazardous decomposition products
No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation
No adverse effects due to inhalation are expected.

Skin contact
No adverse effects due to skin contact are expected.

Eye contact
Direct contact with eyes may cause temporary irritation.

Ingestion
Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics
Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity
Not available.

Skin corrosion/irritation
Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation
Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Canada - Alberta OELs: Irritant
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1) Irritant
Titanium Dioxide (CAS 13463-67-7) Irritant

Respiratory sensitization
Not a respiratory sensitizer.

Skin sensitization
This product is not expected to cause skin sensitization.

Germ cell mutagenicity
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity
In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.

ACGIH Carcinogens
FERRIC OXIDE (CAS 1309-37-1) A4 Not classifiable as a human carcinogen.
Mullite (CAS 1302-93-8) A4 Not classifiable as a human carcinogen.
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1) A2 Suspected human carcinogen.
Titanium Dioxide (CAS 13463-67-7) A4 Not classifiable as a human carcinogen.

**Canada - Alberta OELs: Carcinogen category**
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1) Suspected human carcinogen.

**Canada - Manitoba OELs: carcinogenicity**
FERRIC OXIDE (CAS 1309-37-1) Not classifiable as a human carcinogen.
Mullite (CAS 1302-93-8) Not classifiable as a human carcinogen.
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1) Suspected human carcinogen.
Titanium Dioxide (CAS 13463-67-7) Not classifiable as a human carcinogen.

**Canada - Quebec OELs: Carcinogen category**
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1) Detected carcinogenic effect in animals.

**IARC Monographs. Overall Evaluation of Carcinogenicity**
FERRIC OXIDE (CAS 1309-37-1) 3 Not classifiable as to carcinogenicity to humans.
SILICA, AMORPHOUS, FUMED (CAS 7631-86-9) 3 Not classifiable as to carcinogenicity to humans.
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1) 1 Carcinogenic to humans.
Titanium Dioxide (CAS 13463-67-7) 2B Possibly carcinogenic to humans.

**US. National Toxicology Program (NTP) Report on Carcinogens**
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1) Known To Be Human Carcinogen.

**Reproductive toxicity**
This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure**
Not classified.

**Specific target organ toxicity - repeated exposure**
Not classified.

**Aspiration hazard**
Not an aspiration hazard.

**12. Ecological information**

**Ecotoxicity**
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

**Persistence and degradability**
No data is available on the degradability of any ingredients in the mixture.

**Bioaccumulative potential**
No data available.

**Mobility in soil**
No data available.

**Other adverse effects**
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

**13. Disposal considerations**

**Disposal instructions**
This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste. Collect and reclaim or dispose in sealed containers at licensed waste disposal site.

**Hazardous waste code**
Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.

**Waste from residues / unused products**
Not available.

**Contaminated packaging**
Not available.

**14. Transport information**

**TDG**
Not regulated as dangerous goods.

**IATA**
Not regulated as dangerous goods.
IMDG
Not regulated as dangerous goods.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable.

15. Regulatory information

Canadian regulations
This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

- Controlled Drugs and Substances Act
  Not regulated.
- Export Control List (CEPA 1999, Schedule 3)
  Not listed.
- Greenhouse Gases
  Not listed.
- Precursor Control Regulations
  Not regulated.

International regulations

- Stockholm Convention
  Not applicable.
- Rotterdam Convention
  Not applicable.
- Kyoto protocol
  Not applicable.
- Montreal Protocol
  Not applicable.
- Basel Convention
  Not applicable.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>No</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*"A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).*

16. Other information

Issue date: 11-19-2020
Version #: 01

Disclaimer
This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.