SAFETY DATA SHEET

1. Identification

Product identifier **PHOXBOND**

Other means of identification

Brand Code 2546, 652A

Recommended use For Industrial or Professional Use Only

Recommended restrictions Avoid dry cutting, blasting, or dust generation.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name HarbisonWalker International

Address 1305 Cherrington Parkway, Suite 100
Moon Township
Pennsylvania
15108
US

Telephone General Phone: 412-375-6600

Website www.thinkHWI.com

Emergency phone number Not available.

Supplier Not available.

2. Hazard identification

Physical hazards Not classified.

Health hazards Serious eye damage/eye irritation Category 1

Carcinogenicity Category 1A

Environmental hazards Not classified.

Label elements

Signal word Danger

Hazard statement Causes serious eye damage. May cause cancer.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves/protective clothing/eye protection/face protection.

Response IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.

Storage Store away from incompatible materials.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
ALPHA-ALUMINA		1344-28-1	60 - 80
ALUMINUM, WATER SOLUBLE SALTS, N.O.S.		13530-50-2	10 - 25
SILICA, AMORPHOUS, FUMED		69012-64-2	2.5 - 10

Chemical name	Common name and synonyms	CAS number	%
SILICA, AMORPHOUS, FUMED	Fumed Silica Silica, crystalline free	7631-86-9	2.5 - 10
Titanium Dioxide		13463-67-7	2.5 - 10
FERRIC OXIDE		1309-37-1	1 - 2.5
SILICA, CRYSTALLINE, CRISTOBALITE		14464-46-1	0.1 - 2.5
Other components below reportable levels			2.5 - 10

Crystalline silica may be present at low concentrations; most of this is encapsulated in the coarse aggregate or as part of the clays or sands.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.

Ingestion Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Indication of immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

5. Fire-fighting measures

Suitable extinguishing media Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media Not available.

Specific hazards arising from the chemical Not applicable.

Special protective equipment and precautions for firefighters Not available.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Wear appropriate protective equipment and clothing during clean-up.

Methods and materials for containment and cleaning up For waste disposal, see section 13 of the SDS.

Environmental precautions Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Do not get this material in contact with eyes. Avoid prolonged exposure. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Store in tightly closed container.

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2)	TWA	1 mg/m3	Respirable fraction.

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
FERRIC OXIDE (CAS 1309-37-1)	TWA	5 mg/m3	Respirable fraction.
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	TWA	0.025 mg/m3	Respirable fraction.
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Components	Type	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	10 mg/m3	
ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2)	TWA	2 mg/m3	
FERRIC OXIDE (CAS 1309-37-1)	TWA	5 mg/m3	Respirable.
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	TWA	0.025 mg/m3	Respirable particles.
		0.025 mg/m3	Respirable.
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Type	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	1 mg/m3	Respirable.
ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2)	TWA	1 mg/m3	Respirable.
FERRIC OXIDE (CAS 1309-37-1)	STEL	10 mg/m3	Fume.
	TWA	5 mg/m3	Dust.
		5 mg/m3	Fume.
		3 mg/m3	Respirable fraction.
		10 mg/m3	Total dust.
SILICA, AMORPHOUS, FUMED (CAS 7631-86-9)	TWA	4 mg/m3	Total
SILICA, AMORPHOUS, FUMED (CAS 69012-64-2)	TWA	4 mg/m3	Total fume.
SILICA, AMORPHOUS, FUMED (CAS 7631-86-9)	TWA	1.5 mg/m3	Respirable.
SILICA, AMORPHOUS, FUMED (CAS 69012-64-2)	TWA	1.5 mg/m3	Respirable fume.
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	TWA	0.025 mg/m3	Respirable fraction.
Titanium Dioxide (CAS 13463-67-7)	TWA	3 mg/m3	Respirable fraction.
		10 mg/m3	Total dust.

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

Components	Type	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2)	TWA	1 mg/m3	Respirable fraction.
FERRIC OXIDE (CAS 1309-37-1)	TWA	5 mg/m3	Respirable fraction.
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	TWA	0.025 mg/m3	Respirable fraction.
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

Components	Type	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2)	TWA	1 mg/m3	Respirable fraction.
FERRIC OXIDE (CAS 1309-37-1)	TWA	5 mg/m3	Respirable fraction.
SILICA, AMORPHOUS, FUMED (CAS 69012-64-2)	TWA	2 mg/m3	Respirable fraction.
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	TWA	0.05 mg/m3	Respirable fraction.
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	

Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)

Components	Type	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	10 mg/m3	Total dust.
ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2)	TWA	2 mg/m3	
FERRIC OXIDE (CAS 1309-37-1)	TWA	5 mg/m3	Dust and fume.
		10 mg/m3	Total dust.
SILICA, AMORPHOUS, FUMED (CAS 7631-86-9)	TWA	6 mg/m3	Respirable dust.
SILICA, AMORPHOUS, FUMED (CAS 69012-64-2)	TWA	2 mg/m3	Respirable dust and/or fume.
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	TWA	0.05 mg/m3	Respirable dust.
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	Total dust.

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelines Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

Appropriate engineering controls Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection

Hand protection	Wear appropriate chemical resistant gloves.
Other	Wear suitable protective clothing. Use of an impervious apron is recommended.
Respiratory protection	Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations	Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	
Physical state	Solid.
Form	Solid.
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.

Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Acids. Chlorine. Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Causes serious eye damage.
Ingestion	Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Information on toxicological effects

Acute toxicity	Not known.
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Causes serious eye damage.

Respiratory or skin sensitization

Canada - Alberta OELs: Irritant

ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2)	Irritant
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	Irritant
Titanium Dioxide (CAS 13463-67-7)	Irritant

Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	This product is not expected to cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. May cause cancer. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.

ACGIH Carcinogens

ALPHA-ALUMINA (CAS 1344-28-1)	A4 Not classifiable as a human carcinogen.
ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2)	A4 Not classifiable as a human carcinogen.
FERRIC OXIDE (CAS 1309-37-1)	A4 Not classifiable as a human carcinogen.
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	A2 Suspected human carcinogen.
Titanium Dioxide (CAS 13463-67-7)	A4 Not classifiable as a human carcinogen.

Canada - Alberta OELs: Carcinogen category

SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	Suspected human carcinogen.

Canada - Manitoba OELs: carcinogenicity

ALPHA-ALUMINA (CAS 1344-28-1)	Not classifiable as a human carcinogen.
ALUMINUM, WATER SOLUBLE SALTS, N.O.S. (CAS 13530-50-2)	Not classifiable as a human carcinogen.
FERRIC OXIDE (CAS 1309-37-1)	Not classifiable as a human carcinogen.
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	Suspected human carcinogen.
Titanium Dioxide (CAS 13463-67-7)	Not classifiable as a human carcinogen.

Canada - Quebec OELs: Carcinogen category

SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	Detected carcinogenic effect in animals.

IARC Monographs. Overall Evaluation of Carcinogenicity

FERRIC OXIDE (CAS 1309-37-1)	3 Not classifiable as to carcinogenicity to humans.
SILICA, AMORPHOUS, FUMED (CAS 69012-64-2)	3 Not classifiable as to carcinogenicity to humans.
SILICA, AMORPHOUS, FUMED (CAS 7631-86-9)	3 Not classifiable as to carcinogenicity to humans.
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	1 Carcinogenic to humans.
Titanium Dioxide (CAS 13463-67-7)	2B Possibly carcinogenic to humans.

US. National Toxicology Program (NTP) Report on Carcinogens

SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	Known To Be Human Carcinogen.
	Reasonably Anticipated to be a Human Carcinogen.

Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.
Hazardous waste code	Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.
Waste from residues / unused products	Not available.
Contaminated packaging	Not available.

14. Transport information

TDG

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

Canadian regulations This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date 08-23-2019

Version # 01

Disclaimer This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Revision information	Product and Company Identification: Product Codes Composition / Information on Ingredients: Component Summary