1. Identification

Product identifier: RUBY RAMMING MIX; RUBY RAMMING MIX H

Other means of identification

Brand Code: 2597, 665C

Recommended use: For Industrial or Professional Use Only

Recommended restrictions: Avoid dry cutting, blasting, or dust generation.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

- Company name: HarbisonWalker International
- Address: 1305 Cherrington Parkway, Suite 100
  Moon Township, Pennsylvania 15108 US
- Telephone: General Phone: 412-375-6600
- Website: www.thinkHWI.com

Emergency phone number: Not available.

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards

- Skin corrosion/irritation: Category 1A
- Serious eye damage/eye irritation: Category 1

Environmental hazards: Not classified.

OSHA defined hazards: Not classified.

Label elements

Signal word: Danger

Hazard statement: Causes severe skin burns and eye damage. Causes serious eye damage.

Precautionary statement

Prevention: Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.

Response: If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Wash contaminated clothing before reuse.

Storage: Store away from incompatible materials.

Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC): None known.

Supplemental information: None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
<td></td>
<td>1344-28-1</td>
<td>70 - 90</td>
</tr>
<tr>
<td>Chromium (III) oxide</td>
<td></td>
<td>1308-38-9</td>
<td>10 - 25</td>
</tr>
<tr>
<td>Aluminium Tris(Dihydrogen Phosphate)</td>
<td></td>
<td>13530-50-2</td>
<td>2.5 - 10</td>
</tr>
</tbody>
</table>

Material name: RUBY RAMMING MIX; RUBY RAMMING MIX H

2597, 665C   Version #: 02   Revision date: 08-07-2019   Issue date: 08-22-2017
### Chemicals and Physical Data

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bentonite</td>
<td></td>
<td>1302-78-9</td>
<td>2.5 - 10</td>
</tr>
<tr>
<td>Orthophosphoric Acid</td>
<td></td>
<td>7664-38-2</td>
<td>2.5 - 10</td>
</tr>
</tbody>
</table>

Other components below reportable levels 2.5 - 10

### 4. First-aid measures

#### Inhalation

Move to fresh air. Call a physician if symptoms develop or persist.

#### Skin contact

Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.

#### Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

#### Ingestion

Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

#### Most important symptoms/effects, acute and delayed

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

#### Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

#### General information

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

### 5. Fire-fighting measures

#### Suitable extinguishing media

Use fire-extinguishing media appropriate for surrounding materials.

#### Unsuitable extinguishing media

Not available.

#### Specific hazards arising from the chemical

Not applicable.

#### Special protective equipment and precautions for firefighters

Not available.

### 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. For personal protection, see section 8 of the SDS.

#### Methods and materials for containment and cleaning up

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

#### Environmental precautions

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

#### Methods and materials for containment and cleaning up

Avoid discharge into drains, water courses or onto the ground.

### 7. Handling and storage

#### Precautions for safe handling

Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

#### Conditions for safe storage, including any incompatibilities

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS). Protect from freezing. Store between 10°C (50°F) and 32°C (90°F) to avoid separation and prolong shelf life.

### 8. Exposure controls/personal protection

#### Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.
### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
<td>PEL</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>(CAS 1344-28-1)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Chromium (III) oxide (CAS 1308-38-9)</td>
<td>PEL</td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td>Orthophosphoric Acid (CAS 7664-38-2)</td>
<td>PEL</td>
<td>0.5 mg/m³</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>1 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

### US. OSHA Table Z-3 (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>(CAS 1344-28-1)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td>Total dust.</td>
<td>50 mppcf</td>
<td></td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td>15 mppcf</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>(CAS 1344-28-1)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aluminium Tris(Dihydrogen Phosphate)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>(CAS 13530-50-2)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Chromium (III) oxide (CAS 1308-38-9)</td>
<td>TWA</td>
<td>0.003 mg/m³</td>
<td>Inhalable fraction.</td>
</tr>
<tr>
<td>Orthophosphoric Acid (CAS 7664-38-2)</td>
<td>STEL</td>
<td>3 mg/m³</td>
<td></td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>1 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

### US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Tris(Dihydrogen Phosphate)</td>
<td>TWA</td>
<td>2 mg/m³</td>
</tr>
<tr>
<td>(CAS 13530-50-2)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Chromium (III) oxide (CAS 1308-38-9)</td>
<td>TWA</td>
<td>0.5 mg/m³</td>
</tr>
<tr>
<td>Orthophosphoric Acid (CAS 7664-38-2)</td>
<td>STEL</td>
<td>3 mg/m³</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>1 mg/m³</td>
</tr>
</tbody>
</table>

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**Appropriate engineering controls**

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**

Wear safety glasses with side shields (or goggles) and a face shield.

**Skin protection**

**Hand protection**

Wear appropriate chemical resistant gloves.

**Other**

Wear appropriate chemical resistant clothing.

**Respiratory protection**

Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

**Thermal hazards**

Wear appropriate thermal protective clothing, when necessary.
Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance
- Physical state: Solid.
- Form: Solid.
- Color: Not available.
- Odor: Not available.
- Odor threshold: Not available.
- pH: Not available.
- Melting point/freezing point: Not available.
- Initial boiling point and boiling range: Not available.
- Flash point: Not available.
- Evaporation rate: Not available.
- Flammability (solid, gas): Not available.

Upper/lower flammability or explosive limits
- Flammability limit - lower (%): Not available.
- Flammability limit - upper (%): Not available.
- Explosive limit - lower (%): Not available.
- Explosive limit - upper (%): Not available.

Vapor pressure: Not available.
Vapor density: Not available.
Relative density: Not available.
Solubility(ies)
- Solubility (water): Not available.
- Partition coefficient (n-octanol/water): Not available.
Auto-ignition temperature: Not available.
Decomposition temperature: Not available.
Viscosity: Not available.
Other information
- Explosive properties: Not explosive.
- Oxidizing properties: Not oxidizing.

10. Stability and reactivity

Reactivity
- The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability
- Material is stable under normal conditions.

Possibility of hazardous reactions
- No dangerous reaction known under conditions of normal use.

Conditions to avoid
- Contact with incompatible materials.

Incompatible materials
- Acids. Chlorine.
- Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.

Hazardous decomposition products
- No hazardous decomposition products are known.
11. Toxicological information

Information on likely routes of exposure

**Inhalation**  
May cause irritation to the respiratory system. Prolonged inhalation may be harmful.

**Skin contact**  
Causes severe skin burns.

**Eye contact**  
Causes serious eye damage.

**Ingestion**  
Causes digestive tract burns.

**Symptoms related to the physical, chemical and toxicological characteristics**  
Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Information on toxicological effects

**Acute toxicity**  
Not known.

**Skin corrosion/irritation**  
Causes severe skin burns and eye damage.

**Serious eye damage/eye irritation**  
Causes serious eye damage.

**Respiratory or skin sensitization**  
Not a respiratory sensitizer.

**Respiratory sensitization**  
This product is not expected to cause skin sensitization.

**Skin sensitization**  
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Germ cell mutagenicity**  
No data available.

**Carcinogenicity**  
Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Chromium (III) oxide (CAS 1308-38-9)  
3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

**Reproductive toxicity**  
This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure**  
Not classified.

**Specific target organ toxicity - repeated exposure**  
Not classified.

**Aspiration hazard**  
Not an aspiration hazard.

**Chronic effects**  
Prolonged inhalation may be harmful.

12. Ecological information

**Ecotoxicity**  
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

**Persistence and degradability**  
No data is available on the degradability of any ingredients in the mixture.

**Bioaccumulative potential**  
No data available.

**Mobility in soil**  
No data available.

**Other adverse effects**  
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

**Disposal instructions**  
This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

**Hazardous waste code**  
Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.
Waste from residues / unused products

As sold, this product is not RCRA hazardous. Final used condition must be evaluated prior to disposal. Dispose of waste product in accordance with Federal, State and Local regulations. The chrome compounds (Cr III) in this product may be altered to a hexavalent compound (Cr VI) under certain use conditions, such as exposure to alkali salts and/or high temperatures. Proper waste testing (such as TCLP) must be done to determine the waste status of used product. Reuse and recycling of chrome Refractories is recommended whenever possible.

Contaminated packaging

Not available.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable.

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Orthophosphoric Acid (CAS 7664-38-2) Listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical

Yes

Classified hazard categories
Skin corrosion or irritation
Serious eye damage or eye irritation

SARA 313 (TRI reporting)

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>% by wt.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
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<td>70 - 90</td>
</tr>
<tr>
<td>Chromium (III) oxide</td>
<td>1308-38-9</td>
<td>10 - 25</td>
</tr>
</tbody>
</table>

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Chromium (III) oxide (CAS 1308-38-9)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace
Orthophosphoric Acid (CAS 7664-38-2) High priority

US state regulations

California Proposition 65

WARNING: This product can expose you to Quartz (SiO2), which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.
Orthophosphoric Acid (CAS 7664-38-2)

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
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<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A “Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

<table>
<thead>
<tr>
<th>Issue date</th>
<th>08-22-2017</th>
</tr>
</thead>
<tbody>
<tr>
<td>Revision date</td>
<td>08-07-2019</td>
</tr>
<tr>
<td>Version #</td>
<td>02</td>
</tr>
</tbody>
</table>

Disclaimer

This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Revision information

This document has undergone significant changes and should be reviewed in its entirety.