SAFETY DATA SHEET

1. Identification

Product identifier RUBY 20

Other means of identification

Brand Code 2602

Recommended use For Industrial Use Only

Recommended restrictions None known.

Manufacturer/Supplier information

Manufacturer

Company name HarbisonWalker International
Address 1305 Cherrington Parkway, Suite 100
Moon Township, Pennsylvania 15108 US
Telephone General Phone: 412-375-6600
Website www.thinkHWI.com

Emergency phone number CHEMTREC 24 HOUR 1-800-424-9300

2. Hazard(s) identification

Classified hazards

This item is defined as an article per OSHA (29 CFR 1910.1200) and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not hazardous per OSHA 29 CFR 1910.1200(c). However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. May cause respiratory irritation, lung injury, or cancer by inhalation. Limit skin contact. Wash hands after handling. Dispose of waste and residues in accordance with local authority requirements. Wear protective gloves/protective clothing/eye protection. Dust may cause cancer.

Label elements

This item is defined as an article per OSHA (29 CFR 1910.1200) and is therefore exempt from labeling. A Safety Data Sheet is available.

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Hazard(s) not otherwise classified (HNOC)

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3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
<td></td>
<td>1344-28-1</td>
<td>80 - 90</td>
</tr>
<tr>
<td>Chromium (III) oxide</td>
<td></td>
<td>1308-38-9</td>
<td>10 - 20</td>
</tr>
<tr>
<td>Aluminum Sodium Oxide</td>
<td></td>
<td>11138-49-1</td>
<td>1 - 2.5</td>
</tr>
</tbody>
</table>

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact
Rinse with water. Get medical attention if irritation develops and persists.

Ingestion
Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed
Direct contact with eyes may cause temporary irritation.

Indication of immediate medical attention and special treatment needed
Treat symptomatically.

General information
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media
Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media
Not available.

Specific hazards arising from the chemical
Not applicable.

Special protective equipment and precautions for firefighters
Not available.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up
Stop the flow of material, if this is without risk. Following product recovery, flush area with water.
For waste disposal, see section 13 of the SDS.

Environmental precautions
Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling
Avoid prolonged exposure. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities
Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

<table>
<thead>
<tr>
<th>US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Components</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
<td>PEL</td>
<td>5 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>(CAS 1344-28-1)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Chromium (III) oxide (CAS 1308-38-9)</td>
<td>PEL</td>
<td>0.5 mg/m3</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m3</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>US. ACGIH Threshold Limit Values</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Components</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
<td>TWA</td>
<td>1 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>(CAS 1344-28-1)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aluminum Sodium Oxide (CAS 11138-49-1)</td>
<td>TWA</td>
<td>1 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Chromium (III) oxide (CAS 1308-38-9)</td>
<td>TWA</td>
<td>0.5 mg/m3</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>US. NIOSH: Pocket Guide to Chemical Hazards</th>
<th>Type</th>
<th>Value</th>
</tr>
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<tr>
<td>Components</td>
<td></td>
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Biological limit values
No biological exposure limits noted for the ingredient(s).
### Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

### Individual protection measures, such as personal protective equipment

#### Eye/face protection

Wear safety glasses with side shields (or goggles).

#### Skin protection

- **Hand protection**: Wear appropriate chemical resistant gloves.
- **Other**: Wear suitable protective clothing.

#### Respiratory protection

Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

#### Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

### 9. Physical and chemical properties

#### Appearance

- **Physical state**: Solid.
- **Form**: Solid
- **Color**: Not available.

#### Odor

Not available.

#### Odor threshold

Not available.

#### pH

Not available.

#### Melting point/freezing point

Not available.

#### Initial boiling point and boiling range

Not available.

#### Flash point

Not available.

#### Evaporation rate

Not available.

#### Flammability (solid, gas)

Not available.

#### Upper/lower flammability or explosive limits

- **Flammability limit - lower (%)**: Not available.
- **Flammability limit - upper (%)**: Not available.
- **Explosive limit - lower (%)**: Not available.
- **Explosive limit - upper (%)**: Not available.

#### Vapor pressure

Not available.

#### Vapor density

Not available.

#### Relative density

Not available.

#### Solubility(ies)

- **Solubility (water)**: Not available.
- **Partition coefficient (n-octanol/water)**: Not available.

#### Auto-ignition temperature

Not available.

#### Decomposition temperature

Not available.

#### Viscosity

Not available.

### 10. Stability and reactivity

#### Reactivity

The product is stable and non-reactive under normal conditions of use, storage and transport.

#### Chemical stability

Material is stable under normal conditions.

#### Possibility of hazardous reactions

No dangerous reaction known under conditions of normal use.

#### Conditions to avoid

Contact with incompatible materials.
Incompatible materials

Acids. Chlorine.

Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure. Contact your sales representative for clarification.

Hazardous decomposition products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

- **Inhalation**: Prolonged inhalation may be harmful.
- **Skin contact**: No adverse effects due to skin contact are expected.
- **Eye contact**: Direct contact with eyes may cause temporary irritation.
- **Ingestion**: Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

- **Acute toxicity**: Not available.
- **Skin corrosion/irritation**: Prolonged skin contact may cause temporary irritation.
- **Serious eye damage/eye irritation**: Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

- **Respiratory sensitization**: Not a respiratory sensitizer.
- **Skin sensitization**: This product is not expected to cause skin sensitization.

Germ cell mutagenicity

No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity

This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

**IARC Monographs. Overall Evaluation of Carcinogenicity**

Chromium (III) oxide (CAS 1308-38-9) 3 Not classifiable as to carcinogenicity to humans.


Not listed.

Reproductive toxicity

This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure

Not classified.

Specific target organ toxicity - repeated exposure

Not classified.

Aspiration hazard

Not an aspiration hazard.

Chronic effects

Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

No data is available on the degradability of this product.

Bioaccumulative potential

No data available.

Mobility in soil

No data available.

Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions

This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

Hazardous waste code

Not applicable.
Waste from residues / unused products

As sold, this product is not RCRA hazardous. Final used condition must be evaluated prior to disposal. Dispose of waste product in accordance with Federal, State and Local regulations. The chrome compounds (Cr III) in this product may be altered to a hexavalent compound (Cr VI) under certain use conditions, such as exposure to alkali salts and/or high temperatures. Proper waste testing (such as TCLP) must be done to determine the waste status of used product. Reuse and recycling of chrome Refractories is recommended whenever possible.

Contaminated packaging

Not available.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable.

15. Regulatory information

US federal regulations
This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.

| TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D) | Not regulated. |
| CERCLA Hazardous Substance List (40 CFR 302.4) | Not listed. |
| SARA 304 Emergency release notification | Not regulated. |

Superfund Amendments and Reauthorization Act of 1986 (SARA)

<table>
<thead>
<tr>
<th>Hazard categories</th>
<th>Immediate Hazard - No</th>
<th>Delayed Hazard - No</th>
<th>Fire Hazard - No</th>
<th>Pressure Hazard - No</th>
<th>Reactivity Hazard - No</th>
</tr>
</thead>
<tbody>
<tr>
<td>SARA 302 Extremely hazardous substance</td>
<td>Not listed.</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>SARA 311/312 Hazardous chemical</td>
<td>No</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>SARA 313 (TRI reporting)</th>
<th>Chemical name</th>
<th>CAS number</th>
<th>% by wt.</th>
</tr>
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Other federal regulations

<table>
<thead>
<tr>
<th>Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List</th>
<th>Chromium (III) oxide (CAS 1308-38-9)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)</td>
<td>Not regulated.</td>
</tr>
</tbody>
</table>

| Safe Drinking Water Act (SDWA) | Not regulated. |

US state regulations

<table>
<thead>
<tr>
<th>US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)</th>
<th>Not listed.</th>
</tr>
</thead>
<tbody>
<tr>
<td>US. Massachusetts RTK - Substance List</td>
<td>Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)</td>
</tr>
<tr>
<td></td>
<td>Chromium (III) oxide (CAS 1308-38-9)</td>
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</table>
US. New Jersey Worker and Community Right-to-Know Act
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)
Aluminum Sodium Oxide (CAS 11138-49-1)
Chromium (III) oxide (CAS 1308-38-9)

US. Pennsylvania Worker and Community Right-to-Know Law
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)

US. Rhode Island RTK
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)

US. California Proposition 65
California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A “Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s) and a “No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date: 04-28-2015
Version #: 01

Disclaimer
This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Revision Information
Product and Company Identification: Material Attributes
Composition / Information on Ingredients: After Reaction Composition