SAFETY DATA SHEET

1. Identification
Product identifier: TUFLINE 90 DM
Other means of identification:
   - Brand Code: 2730
   - For Industrial or Professional Use Only
Recommended use: Avoid dry cutting, blasting, or dust generation.

Manufacturer/Importer/Supplier/Distributor information
Manufacturer:
   - Company name: HarbisonWalker International
   - Address: 1305 Cherrington Parkway, Suite 100
     Moon Township, Pennsylvania 15108 US
   - Telephone: General Phone: 412-375-6600
   - Website: www.thinkHWI.com
   - Emergency phone number: CHEMTREC 24 HOUR 1-800-424-9300

2. Hazard(s) identification
Classified hazards:
   - This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

   - This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

Label elements:
   - This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

   - This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

Hazard(s) not otherwise classified (HNOC):
   - This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

   - This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

3. Composition/information on ingredients
Mixtures:
   - Aluminium Oxide (Non-Fibrous) 1344-28-1 60 - 80
   - Mullite 1302-93-8 30 - 50
   - Amorphous Silica 7631-86-9 2.5 - 10
   - Fumed Silica Silica, crystalline free 7631-86-9 2.5 - 10
   - Zirconium Dioxide 1314-23-4 2.5 - 10

4. First-aid measures
Inhalation: Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact: Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact: Rinse with water. Get medical attention if irritation develops and persists.
Ingestion: Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed:
   Direct contact with eyes may cause temporary irritation.
Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

General information

IF exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media

Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media

Not available.

Specific hazards arising from the chemical

Not available.

Special protective equipment and precautions for firefighters

Not available.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Ensure adequate ventilation. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Stop the flow of material, if this is without risk. Following product recovery, flush area with water. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Avoid prolonged exposure. Should be handled in closed systems, if possible. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
<td>PEL</td>
<td>5 mg/m3</td>
<td>Respirable</td>
</tr>
<tr>
<td>(CAS 1344-28-1)</td>
<td></td>
<td></td>
<td>fraction.</td>
</tr>
<tr>
<td>Zirconium Dioxide (CAS 1314-23-4)</td>
<td>PEL</td>
<td>15 mg/m3</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5 mg/m3</td>
<td></td>
</tr>
</tbody>
</table>

US. OSHA Table Z-3 (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (Non-Fibrous)</td>
<td>TWA</td>
<td>5 mg/m3</td>
<td>Respirable</td>
</tr>
<tr>
<td>(CAS 1344-28-1)</td>
<td></td>
<td></td>
<td>fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m3</td>
<td>Total dust.</td>
</tr>
<tr>
<td>Amorphous Silica (CAS 7631-86-9)</td>
<td>TWA</td>
<td>0.8 mg/m3</td>
<td>Respirable</td>
</tr>
<tr>
<td></td>
<td></td>
<td>20 mppcf</td>
<td>fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>50 mppcf</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mppcf</td>
<td></td>
</tr>
<tr>
<td>US. ACGIH Threshold Limit Values</td>
<td>Type</td>
<td>Value</td>
<td>Form</td>
</tr>
<tr>
<td>----------------------------------</td>
<td>-----------</td>
<td>---------</td>
<td>---------------------------</td>
</tr>
<tr>
<td>Components</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aluminiun Oxide (Non-Fibrous)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>(CAS 1344-28-1)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mullite (CAS 1302-93-8)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Zirconium Dioxide (CAS 1314-23-4)</td>
<td>STEL</td>
<td>10 mg/m³</td>
<td></td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>5 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>US. NIOSH: Pocket Guide to Chemical Hazards</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Components</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Amorphous Silica (CAS 7631-86-9)</td>
<td>TWA</td>
<td>6 mg/m³</td>
</tr>
<tr>
<td>Zirconium Dioxide (CAS 1314-23-4)</td>
<td>STEL</td>
<td>10 mg/m³</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>5 mg/m³</td>
</tr>
</tbody>
</table>

| Biological limit values                    | No biological exposure limits noted for the ingredient(s). |
| Exposure guidelines                        | Zirconium silicates (zircon sands) contain trace amounts (106-120 pCi/g) of naturally occurring radioactive uranium and thorium. Overexposure by inhalation to respirable dust containing uranium and thorium may cause lung cancer. Eye contact with the dust may cause eye irritation. Measurements made by Dupont during the use of a similar mineral sand indicated the observance of the 5 mg/m3 OSHA PEL for respirable dust and/or the PEL for quartz ensures the user is below the exposure limits established for uranium and thorium. No LD50 or LC50 can be found for zircon sand. |
| Appropriate engineering controls           | Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. |
| Individual protection measures, such as personal protective equipment | |
| Eye/face protection                         | Wear safety glasses with side shields (or goggles). |
| Skin protection                             | |
| Hand protection                             | Wear appropriate chemical resistant gloves. |
| Other                                       | Use of an impervious apron is recommended. |
| Respiratory protection                      | Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. |
| Thermal hazards                             | Wear appropriate thermal protective clothing, when necessary. |
| General hygiene considerations              | Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. |

9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Appearance</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Solid.</td>
</tr>
<tr>
<td>Form</td>
<td>Brick or Cast Shape</td>
</tr>
<tr>
<td>Color</td>
<td>Not available.</td>
</tr>
<tr>
<td>Odor</td>
<td>Not available.</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not available.</td>
</tr>
<tr>
<td>pH</td>
<td>Not available.</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>Not available.</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>Not available.</td>
</tr>
</tbody>
</table>
10. Stability and reactivity

Reactivity
The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability
Material is stable under normal conditions.

Possibility of hazardous reactions
No dangerous reaction known under conditions of normal use.

Conditions to avoid
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.

Incompatible materials
Strong oxidizing agents.
Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.

Hazardous decomposition products
No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation
Prolonged inhalation may be harmful.

Skin contact
No adverse effects due to skin contact are expected.

Eye contact
Direct contact with eyes may cause temporary irritation.

Ingestion
Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics
Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity
Not known.

Skin corrosion/irritation
Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation
Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory sensitization
Not a respiratory sensitizer.

Skin sensitization
This product is not expected to cause skin sensitization.
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity
May cause cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity
Amorphous Silica (CAS 7631-86-9) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)
Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure
Not classified.

Specific target organ toxicity - repeated exposure
Not classified.

Aspiration hazard
Not an aspiration hazard.

Chronic effects
Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability
No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential
No data available.

Mobility in soil
No data available.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions
This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

Hazardous waste code
Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.

Waste from residues / unused products
Not available.

Contaminated packaging
Not available.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable.

15. Regulatory information

US federal regulations
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.
SARA 304 Emergency release notification  
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)  
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)  
SARA 302 Extremely hazardous substance  
Not listed.

SARA 311/312 Hazardous chemical  
No (Exempt)

SARA 313 (TRI reporting)  
Chemical name | CAS number | % by wt.  
--- | --- | ---  
Aluminium Oxide (Non-Fibrous) | 1344-28-1 | 60 - 80

Other federal regulations  
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List  
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)  
Not regulated.

Safe Drinking Water Act (SDWA)  
Not regulated.

US state regulations  
California Proposition 65  
California Safe Drinking Water and Toxic Enforcement Act of 2016 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories  
Country(s) or region | Inventory name | On inventory (yes/no)*  
--- | --- | ---  
Australia | Australian Inventory of Chemical Substances (AICS) | Yes  
Canada | Domestic Substances List (DSL) | Yes  
Canada | Non-Domestic Substances List (NDSL) | No  
China | Inventory of Existing Chemical Substances in China (IECSC) | Yes  
Europe | European Inventory of Existing Commercial Chemical Substances (EINECS) | No  
Europe | European List of Notified Chemical Substances (ELINCS) | No  
Japan | Inventory of Existing and New Chemical Substances (ENCS) | No  
Korea | Existing Chemicals List (ECL) | Yes  
New Zealand | New Zealand Inventory | Yes  
Philippines | Philippine Inventory of Chemicals and Chemical Substances (PICCS) | No  
Taiwan | Taiwan Chemical Substance Inventory (TCSI) | Yes  
United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes

*A “Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s)  
A “No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision  
Issue date | 05-03-2015  
Revision date | 05-24-2019  
Version # | 02  
Disclaimer  
This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Revision information  
This document has undergone significant changes and should be reviewed in its entirety.