REFRACTORY Solutions



Every day around the world, HWI's people and products stand up to the challenges and pressures of every job. And for over 150 years, we've served virtually every industry that needs refractory products to do its job.

As HWI, a member of Calderys, we deliver one of the industry's widest, deepest lines of refractory solutions. We have been forged by legacy. We are fueled by excellence. Our world-class refractory products perform to the highest degree. And by bringing long-lasting reliability, and our passion and excellence to work every day, we're able to provide superior value to our customers and their businesses.

150+



HarbisonWalker International (HWI) and Calderys joined forces as a privately owned company to create a single, market-leading, high temperature solutions provider. HWI is now a member of Calderys and is the brand for the Americas region of the Group.

AMERICAS HEADOUARTERS: PITTSBURGH, PENNSYLVANIA, USA 71,000 sq.ft







HARBISONWALKER INTERNATIONAL

HWI, A member of Calderys, is the largest supplier of refractory products and services in North America



The company's Advanced Technology and Research Center (ATRC) is located in West MIfflin, near Pittsburgh, Pennsylvania and is the largest refractories R&D space in North America at

> HWI has 25 manufacturing sites, 20 distribution centers, and over 40 active patents in the Americas region

HWI's Contractor/Installer Network is one of the largest and most established in the industry It includes more than 100 companies in North America and around the globe.





- IRON & STEEL ALUMINUM COPPER & HEAVY NON FERROUS FERROUS FOUNDRY FOUNDRY
- GLASS POWER GENERATION REFINERIES & PETROCHEMICALS CHEMICALS GASIFIERS
- INCINERATION CEMENT PULP & PAPER LIME OTHER INDUSTRIES BRICK OVENS & ARTISANS

IRON & STEEL

HarbisonWalker International (HWI) is one of the largest suppliers of refractories to the US iron and steel industry. As the inventors of COMANCHE[®], we revolutionized ladle refractory practices. Today the tradition of innovation continues with our energy-efficient ladle preheater systems incorporating smart burner technology and Emisshield[®] coatings.*

ALUMINUM

We have been serving the aluminum industry for over half a century, and today HWI is one of the top refractory suppliers to the world's largest aluminum producers. When you choose HarbisonWalker International, you're choosing quality without compromise.

COPPER & HEAVY NON-FERROUS

HWI supports customers in the primary and secondary copper and heavy non-ferrous industries across the globe. We were the first to introduce chrome alumina refractories to the industry. We also pioneered technology to help optimize the life of our customers' units through specific application of products that provide extreme protection in select high-wear areas.

FERROUS FOUNDRY

We have one of the largest field services teams of any refractory supplier, and our dedicated ferrous foundry application specialists know the challenges specific to your refractory processes. So many customers trust the reliability of HarbisonWalker International products because we invented many of the most common product formulations in the ferrous foundry industry.

FOUNDRY

HWI is a one-stop shop for all aspects of metal processing for ferrous and non-ferrous foundries, from melting, treating and transferring to the casting process.

GLASS

HWI provides the largest refractory manufacturing capacity to the glass industry in North America. Over 85 years of research and development in the glass market have enabled us to pioneer innovative glass solutions.

POWER GENERATION

We offer one of the widest selections of products to address every installation need, including refractory brick, plastics, castables, gunnites, and shotcretes. We also offer unique solutions such as Emisshield[®], a proprietary emissivity coating that has been successfully used in applications to decrease fuel usage, increase production rates, and extend refractory life.*

REFINERIES & PETROCHEMICALS

We are a member of the API Refractory Products Group and have supplied brick gasifier linings to this industry in North America, Europe, and East Asia for more than three decades. We conduct ongoing research on the best refractory solutions as processes and industry standards evolve.

CHEMICALS

Our refractory products designed for the chemistry industry are put to the test around the world every day. To achieve success, we form tight partnerships with our customers, their original equipment manufacturers (OEMs), and refractory contractor/installers. This coordinated approach ensures that the most relevant and accurate refractory solutions are applied to your business.

GASIFIERS

We have been a refractory technology leader in the gasification industry since 1974. We are a member of the API Refractory Products Group and support both slagging and non-slagging gasifiers around the world. Our gasifier solutions serve the chemical, incineration, power generation, and the refineries and petrochemical industries.

INCINERATION

HWI maintains one of the most complete portfolios of refractory products for vessel applications in the incineration industry. Our line includes the KORUNDAL® and TUFLINE[®] series of high-alumina brick and the RUBY[®] and AUREX[®] series of alumina-chrome brick. We also supply the NOVACON® family of products for areas requiring a no-cement monolithic solution. These established, high-end refractory brands are the gold standard for even the harshest incinerator system environments.

CEMENT

We are a leading US supplier of refractory products to the cement industry. We have one of the widest networks of experienced field sales representatives and application specialists to service your cement kilns and total refractory needs. At our Advanced Technology and Research Center, we're studying how changes in process and material composition are adversely affecting refractory service life in pyroprocesses. We're delivering new ideas to optimize refractory products and installations to address today's changing line fuels.





PULP & PAPER

At HWI, our goal is to keep you running. We are a leading refractory supplier to the pulp and paper industry in the United States, and we have 30 global sourcing centers in North America keeping contractors and installers supplied. Our UFALA[®] brick is recognized among manufacturers as one of the most reliable, quality refractory products available for limekiln operation. We keep large quantities of UFALA[®] brick in stock at all times.

LIME

We are a leading refractory supplier to the lime industry in the United States. We are one of the most trusted, reliable partners in the industry, with people and refractory products that have proven their performance for decades. Our dedicated application specialists provide extensive knowledge and experience in lime production.

OTHER INDUSTRIES

HWI refractory products are time tested against highly corrosive, heat-intensive applications. We can provide consultation on the right product choices, and we offer a breadth of services and support for a variety of technology solutions that work across industries. We have dedicated application specialists to help you choose the refractory products best suited to your environment.

SPACE EXPLORATION

For more than 60 years, HWI has been a pioneer in delivering refractory launch pad solutions to the space flight industry, starting with America's first satellite Explorer 1 in 1958. Today, we continue to innovate with new refractory products and technology for aerospace launch pad and landing pad applications.

PERFORMANCE TO THE HIGHEST DEGREE.

Our refractory products are made for the toughest environments, the harshest elements, and the biggest challenges. Our products are made to stand up to the intensity of every job. Sweat it? Never. Perform to the highest degree? Absolutely. Set new industry benchmarks? Constantly. Discover why customers the world over rely on HWI's world-class refractory products.

Did you know HWI is the United States' largest producer of refractories and a leader in alumina-silica and basic refractory products? Search our wide range of bricks, monolithics, high-temperature insulation materials, fiber, insulating firebrick, and precast shapes. For a closer look, access our product data sheets by registering at our business portal: businessportal.thinkhwi.com





INDUSTRY-PROVEN PRODUCTS

COPPER & HEAVY

NARMAG® 60 CU

SUPER NARMAG® 145

SUPER NARMAG® FG

FERROUS FOUNDRY

KORUNDAL® XD

VERSAFLOW®

KRUZITE[®]-70

FOUNDRYPAK

MAGNEL HF[®] US

RUBY®

NISIC 20

PLASTECH®

NON-FERROUS

NARMAG[®] FG

KRUZITE®-70

RUBY®

AUREX[®]

IRON & STEEL PHANTUM®

COMANCHE[®] ISOTAP® **VERSAFLOW®** SHOT-TECH® HP-CAST® AMERICLASE

ALUMINUM ARMORTECH

DV-38® VERSA-TECH **CRYLA®** KALA®

GLASS TZB®

VISION® SERV® SUPER NARMAG® 148CU ZIRMUL® JADE® POWER

GENERATION KALA®

ON-LINE® 60G AR **VERSAFLOW®** 45 PLUS PLASTECH® family

REFINERIES & PETROCHEMICALS

GREENLITE®-45-L KAST-O-LITE® KORUNDAL® XD GREENCAST®-94





REFINERIES & PETROCHEMICALS

TUFLINE® AUREX® CLIPPER® DP MIZZOU® CASTABLE H-W[®] CORUNDUM

CHEMICALS

KX-99®-BF

KX-99®

CLIPPER® DP KALA® KALA® SR **UFALA®** KRUZITE®-70 AUREX® 95 P KAST-O-LITE[®] family GREENLITE® family VERSAGUN® ABR

GASIFIERS

KALA® ON-LINE® 60G AR **VERSAFLOW®** 45 PLUS PLASTECH® family

INCINERATION

KORUNDAL® TUFLINE® RUBY® **AUREX® NOVACON®**

CEMENT

VERSAGUN® **VERSAFLOW®** SHOT-TECH® KRUZITE®-70

CEMENT

KALA® MAGNEL[®] RS MAGNEL® THOR® MAGNEL® ULTRA MAGNEL® ULTRA AF

PULP & PAPER

UFALA® MAGNEL®

LIME KRUZITE®-70 GREENLITE® HS

SERVICE LIKE You've never seen.

VALUE-ADDED Services (VAS)

Enjoy the utmost in service. HWI's dedicated VAS team provides on-site management, installation, equipment, inventory management, and supervisory services. Benefits include:

- Single-source responsibility that delivers cost savings
- Just-in-time delivery of refractory materials, ensuring the freshest product on the jobsite
- Quick response times, minimizing outages and downtime
- More in-depth knowledge of your business, yielding the best refractory solutions

GLOBAL PROJECTS AND ENGINEERING

The Global Projects and Engineering Team specializes in greenfield construction, manufacturing and plant modernization, and also services the advanced engineering needs of existing facilities. These services include the following benefits:

- End-to-end delivery of refractories: drawings, products, and installation
- Expertise in all applications, including rapidly advancing technologies such as coal gasification units
- Strong conceptual drawing capabilities with meticulous attention to detail

Call **412-375-6920** to mobilize a HWI projects team today.

ADVANCED TECHNOLOGY AND RESEARCH CENTERS (ATRC)

HWI's Advanced Technology and Research Center is used for learning, testing, exploration and innovation. Housing some of the brightest minds in the refractory industry, the ATRC is the largest refractories R&D space in North America at 71,000 sqft and home to over 30 engineers and scientists. Our team of development experts works directly with our customers to design, test, and trial new products and applications.

- Research and development of new applications and products
- Customer-focused product development
- Comprehensive technical analysis
- Quality-assurance testing
- Benchmark and failure analysis of refractory material
- Slag analysis
- Postmortem analysis
- Introductory refractory training to more highly customized education that is specific to your business (at your place or ours)

Meet our problem-solving, fly-into-action, whatever-it-takes people who are driven to minimize your downtime. We're beyond responsive.

At HWI, we're beyond reliable. And here's how: Dedicated personnel ready to respond 24/7/365. North American distribution centers which shipped over 130,000,000 pounds last year—most with same-day or next-day delivery. HWI associates and partners strategically located around the world—and ready to take your call.

Being a member of the Calderys Group, we have the capability to operate in proximity to our customers to meet the specific challenges of our local markets anywhere in the world.

INSTALLATION, Service, and support

- Support from HWI's network of premier independent contractor/ installers
- Small emergency repairs to new plant construction
- Skills, resources, and experience to meet demanding specifications and time constraints

To learn more, contact us at: CINetwork@thinkHWI.com

EDUCATION AND TRAINING

- Ongoing educational seminars at our Advanced Technology and Research center
- Customized, on-site training for customers upon request
- Webcasts and video training modules upon request



CONTRACTOR/ INSTALLER NETWORK

They Work with Intensity Too.

HWI is associated with a preferred network of independent contractor/installers who, like us, work intensely to provide high-quality refractory construction and maintenance services.

From small emergency repairs to new plant construction, these companies have the skills, resources, and experience to meet your most demanding specifications and time constraints.

We invite you to get to know HWI's preferred contractor/installers. Look into their wide range of refractory industry experience. See why they have satisfied customers from coast to coast and around the globe.

To contact them directly, refer to our contractor/installer listings. And if you'd like more information about the C/I network, email **CINetwork@thinkHWI.com**.

WE'RE EVERYWHERE YOU NEED US TO BE.

PLANTS

ALABAMA

AL1, AL 2595 Ensley-Pleasant Grove Road FAIRFIELD, AL 35064

GEORGIA

Thomasville, GA 109 Genesis Parkway THOMASVILLE, GA 31792

INDIANA

Gary, IN 76 North Bridge Street GARY, IN 46404

IOWA

Waterloo, IA 307 Vaughn Street WATERLOO, IA 50701

KENTUCKY

South Shore, KY 29378 US Highway 23 SOUTH SHORE, KY 41175

MICHIGAN

White Cloud, MI 1301 East 8th Street WHITE CLOUD, MI 49349

MISSISSIPPI

Aberdeen, MS 10033 IMC Road ABERDEEN, MS 39730

MISSOURI

Fulton, MO Calcining 1301 Westminster Avenue FULTON, MO 65251

FULTON, MO

111 West Saint Eunice Road FULTON, MO 65251

MEXICO, MO MACHINE SHOP Green Boulevard

MEXICO, MO 65265

MEXICO, MO PROD INSTALL 1805 West Boulevard MEXICO, MO 65265

VANDALIA, MO 1000 Booker Street VANDALIA, MO 63382

NEW YORK

Niagara Falls, NY 4111 Witmer Road NIAGARA FALLS, NY 14304

OHIO

Cincinnati, OH 1099 Summer Street CINCINNATI, OH 45204

LOWELLVILLE, OH 1089 North Hubbard Road LOWELLVILLE, OH 44436

MINERVA, OH 1316 Alliance Road NW MINERVA, OH 44657-9767

SOUTH POINT, OH 500 HWI Way SOUTH POINT, OH 45680

WINDHAM, OH 9686 East Center Street WINDHAM, OH 44288

OKLAHOMA Pryor, OK

6471 South Highway 69 Corner Highway 69 & 69A PRYOR, OK 74361

PENNSYLVANIA

West Mifflin, PA ISO 1001 Pgh-McKeesport Boulevard WEST MIFFLIN, PA 15122

MEXICO

HarbisonWalker International, S. A. de C. V. Carr. Monterrey-Colombia K.M. 23.2 Salinas Victoria, Nuevo Leon, 65500

AMERICAS **HEADQUARTERS**

2000 Park Lane Drive Suite 400 PITTSBURGH, PA 15275

BRAZIL

HarbisonWalker International do Brasil Rua Milton Jose Nunes Fernandes 1315 12.522-450 Guarantigueta, Brazil

CANADA

Acton, ONTARIO 159 Perth Street ACTON, ON L7J 1C9

SMITHVILLE, ONTARIO

2689 Industrial Park Road PO Box 160 SMITHVILLE, ON LOR 2A0 Toxic Reduction Plan Public Summary



8



NORTH AMERICAN **MANUFACTURING SITES**

NO ONE DELIVERS LIKE WE DO.

DISTRIBUTION CENTERS

The products you need. When you need them. HWI delivers like a world-class pro. Here's how:

- 20 distribution centers providing one of the quickest response times in the industry
- Dedicated sales personnel ready to respond 24/7/365
- Ready-to-ship inventory of our best-selling glass products
- Usually shipping with same-day or next-day delivery
- Staging and shipping to anywhere in the world
- Inventory solutions tailored to your business

Call 1-800-887-5555 to immediately be connected to the distribution center nearest you.

LIGHTNING-FAST DELIVERY

Of course our 20 distribution centers across North America are strategically placed. Of course we ship around the world at a moment's notice. Of course we stock our most popular products so that you can have them the same day or the next day. Let us work with you to reduce your potential for downtime.

10

FIND A DISTRIBUTION CENTER NEAR YOU

ALABAMA

N

HM

Birmingham, AL DC 2595 Ensley-Pleasant Grove Road Fairfield, AL 35064 P: 205-788-1685 F: 205-788-1688

CALIFORNIA

Richmond, CA DC 776 Market Avenue Richmond, CA 94801 P: 510-236-7415 F: 510-215-8524

11042 Forest Place

P: 562-942-2151

F: 562-942-1494

Santa Fe Springs, CA

SANTA FE SPRINGS, CA DC

28777 Goddard Road Suite 201 Romulus, MI 48174 P: 734-955-6025 F: 734-955-6073

FLORIDA

90670

Lakeland, FL DC Lakeland, FL 33803 P: 863-669-1040

GEORGIA

Doraville, GA DC 300 Piedmont Court Suite 300F Doraville, GA 30340 P: 770-448-6266

ILLINOIS Rock Island, IL DC

2832 5th Street Rock Island, IL 61201 P: 309-283-0133 F: 309-794-1448

9380 Ashland Road Suite 140 Gonzales, LA 70737 P: 225-644-2111 F: 225-647-2405

MICHIGAN

NEW YORK

KANSAS

LOUISIANA

Lenexa, KS DC

9734 Pflumm Road

Lenexa, KS 66215

P: 913-888-0425

F: 913-888-0490

Gonzales, LA DC

Romulus, MI DC

Cheektowaga, NY DC

Cheektowaga, NY 14227

575 Ludwig Avenue

P: 716-692-1761

F: 716-692-1764

NORTH CAROLINA

Suite E

Charlotte, NC DC

6600 Northpark Blvd

Charlotte, NC 28216

P: 704-599-6540

F: 704-599-6519

3615 Waterfield Road F: 863-669-1060

F: 770-448-6286

OHIO

Batavia, OH DC 4065 Clough Woods Drive Unit A Batavia, OH 45103 P: 513-576-6240 F: 513-576-6245

ONTARIO

Smithville, ON DC

2689 Industrial Park Road PO Box 160 Smithville, ON LOR 2A0 P: 905-957-4564 F: 905-957-4610

OREGON

Tualatin, OR DC

21051 SW 115th Avenue Tualatin, OR 97062 P: 503-656-2854 F: 412-893-1113

PENNSYLVANIA

Leetsdale, PA DC

C/O Buncher Industrial Dist Ave B, Building #14-A Leetsdale, PA 15056 P: 412-741-3200 F: 412-741-3205

TREVOSE, PA DC

4667 Somerton Road

Suite A Trevose, PA 19053 P: 215-364-5555 F: 215-364-5562

TENNESSEE

Knoxville, TN DC 2847 John Deere Drive Suite 104 Knoxville, TN 37917 P: 865-546-4930 F: 865-546-9750

TEXAS

Dallas, TX DC 4585 Mint Way Dallas, TX 75236 P: 214-330-9243 F: 214-330-6085

HOUSTON, TX DC

4845 Homestead Road Suite 500 Houston, TX 77028 P: 713-635-3200 F: 713-635-1161

UTAH

Salt Lake City, UT DC 2594 South 3600 West Suite D West Valley City, UT 84119 P: 801-886-0545 F: 801-886-0548

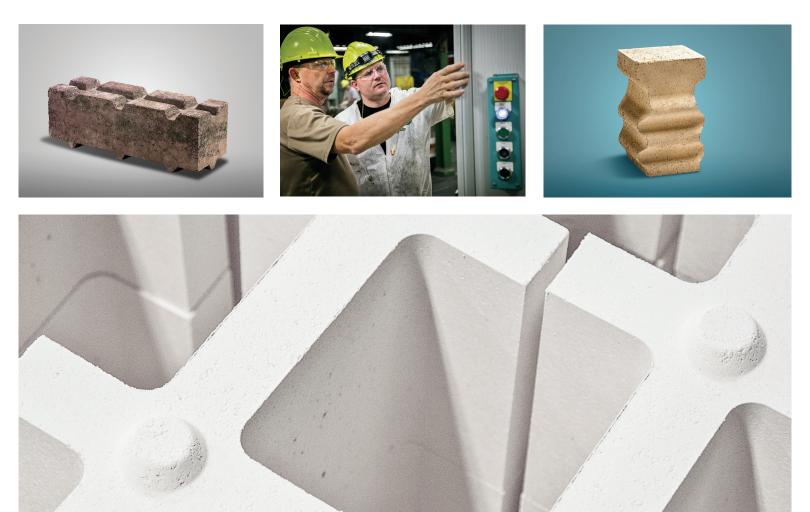
MEXICO

Mexico DC Ave. Toluca # 160 Col. Valle Ceylan Tlalnepantla, Edo. De Mexico C.P. 54150 P: (55) 5369-6430 / 5369-6629 F: (55) 5367-3479

GUADALAJARA DC

Heroes Ferrocarrileros # 1238

Col. Washington Ferrocarril (Paradero), Guadalajara Jalisco C.P. 44430 P: (33) 3619-1961















FORGED IN LEGACY, FUELED BY EXCELLENCE.

HWI refractories stand the test of time.

We're the people who respond like no one else. The ideas that will change tomorrow. We're nearly 1,500 people, part of a Group of 5,000, with one goal: to keep your business moving forward.

We are your one-stop shop for refractory solutions. And we can take your inventory or new build to the next level. To learn more, talk with a HarbisonWalker International representative at **800-492-8349** or visit **thinkhwi.com**.



+1-800-492-8349

THINKHWI.COM